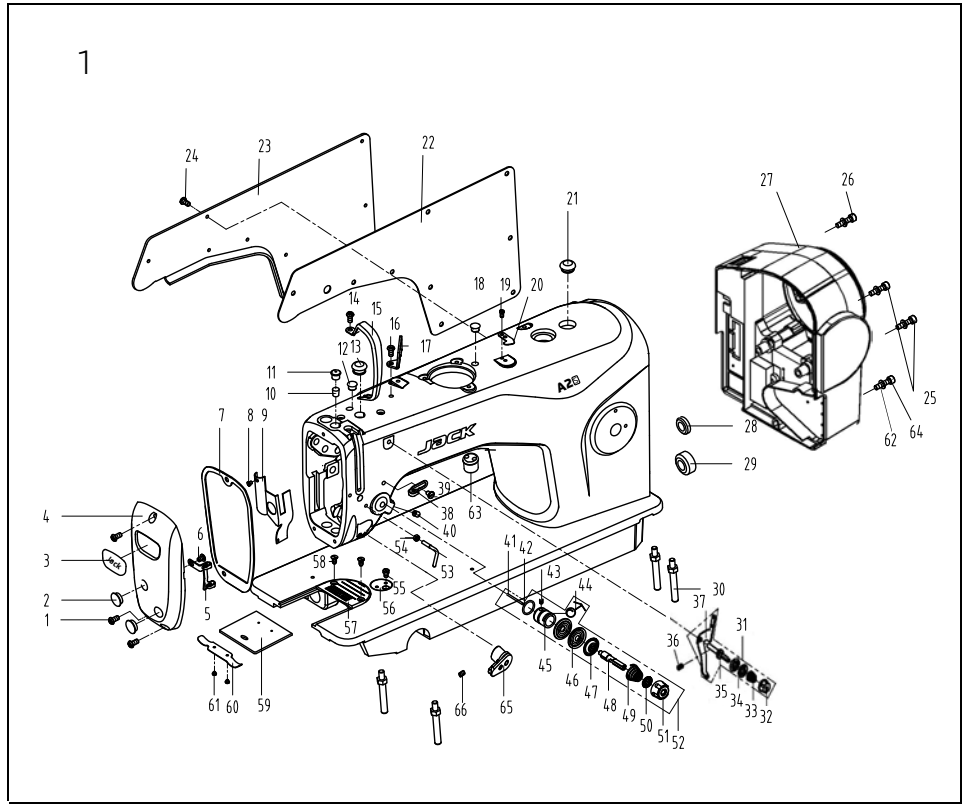


JACK 杰克

快速服务 100%

A2S 系列 A2S Series

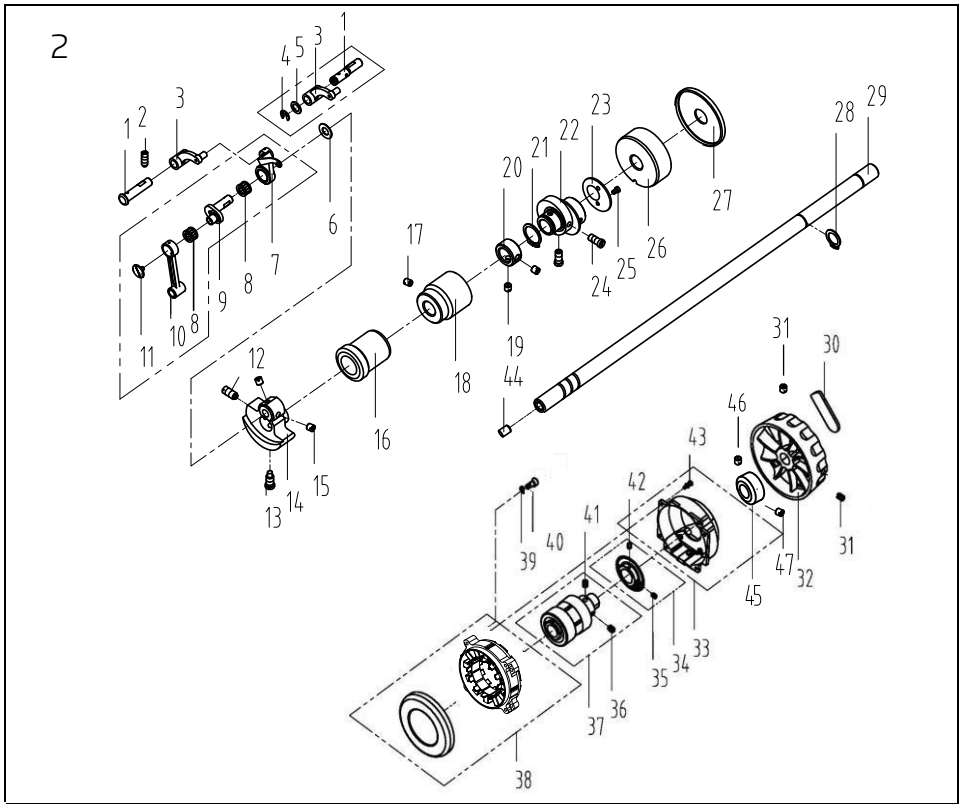


1. 机壳、外装分组件/Machine Frame & Miscellaneous Cover Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10151001		后窗板螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9		3	3
2	10120003		面板调节孔螺塞		Rubber plug		2	2
3	13837002		商标纸		Head card		1	1
4	302893		面板 (喷漆)		Face plate asm		1	1
5	13813005		左轴销		Thread guide left		1	1
6	10151007		右轴销螺钉SM1/16"×40 L=6		Screw SM1/16"×40 L=6		1	1
7	10122114		面板板		Face plate gasket		1	1
8	10151027		防油板螺钉SM1/8"×44 L=3,4		Screw SM1/8"×44 L=3,4		1	1
9	10412007		面部防油板		Face oil shield asm		1	1
10	11412082		面部防油板 (厚料)		Face oil shield asm.		1	1
10	10123002		针杆上毡套		Rubber plug		1	1
11	10120103		针杆上衬套孔塞		Rubber plug		1	1
12	10120005		挑线连杆销螺孔塞		Rubber plug		1	1
13	10122004		针杆由柄螺孔塞		Rubber plug		1	1
14	10151004		挑线杆杆罩螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7 Thread		1	1
15	13812018		挑线杆防护罩		take-up lever cover Screw		1	1
16	10151004		挑线杆杆罩螺钉SM3/16"×28 L=7		SM3/16"×28 L=7		1	1
17	13512004		三孔线勾		3-hole thread guide		1	1
18	10120005		挑线连杆销螺孔塞		Rubber plug		1	1
19	11451015		剃线刀		Screw SM9/64"×40 L=6		2	2
20	1149001		油嘴		Knife		1	1
21	20722002		后窗板垫		Rubber plug		1	1
22	10122113		侧面板 (喷漆)		Side plate gasket		1	1
23	302892		侧面板 (喷漆)		Side plate		1	1
24	10151001		后窗板螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9 Screw		11	11
25	114530001		螺栓 (内六角)		MSx25		1	1
26	11453001		直驱电机螺钉M5×20		Screw M5x20		3	3
27	10130349		A25—体电控 (瑞星)		Electronic control box		1	1
	10233005		A25—体电控 (众邦)		Electronic control box		1	1
	10233007		A25—体电控 (熊豪)		Electronic control box		1	1
28	10122009		送料调节孔螺塞		Rubber plug		1	1
29	10122007		下轴工艺孔塞		Rubber plug		1	1
30	10152001		底板支柱		Machine head stud Electronic		4	4
31	1381300400		小夹线器组件		Thread tension asm.		1	1
32	138156019		小夹线器螺母		Thread tension nut		1	1
33	11227001		小夹线器弹簧		Thread tension spring Thread		1	1
34	11212004		小夹线板		tension disk		2	2
35	13810008		小夹线器轴柱		Thread tension post		1	1
36	138156006		小夹线器固定螺钉SM3/16"×28 L=7过线板		Screw SM3/16"×28 L=7 Thread		1	1
37	13812066		右线勾		tension guide plate Thread		1	1
38	10130004		右线勾螺钉SM1/16"×40 L=6		guide right		1	1
39	10151007		螺钉SM15/64"×28 L=7		Screw SM1/16"×40 L=6 Screw		1	1
40	10151006		螺钉SM15/64"×28 L=7		SM15/64"×28 L=10.5		1	1
41	11262012		松线钉		Tension release pin		1	1
42	10122014		挑线簧调节座O型圈		Rubber ring		1	1
43	10151005		夹线器固定螺钉SM9/64"×40 L=5.5		Screw SM9/64"×40 L=5.5		1	1
44	10127001		挑线簧		Thread take-up spring Thread		1	1
45	10127001		挑线簧 (厚料)		take-up spring Thread tension base		1	1
46	10120005		夹线板		Thread tension disk		1	1
47	10120006		松线板		Disk stopper		1	1
48	138156013		挑线簧		Thread tension post		1	1
49	10127002		夹线簧		Thread tension spring A		1	1
50	11427050		夹线簧 (厚料)		Thread tension spring A		1	1
51	10120007		挑线簧		Thread disk rotating stopper		1	1
52	138156013		挑线簧		Thread tension nut		1	1
53	10130080		挑线簧		Thread tension asm.		1	1
54	101300700		挑线簧		Thread tension asm.		1	1
55	11413011		固定式螺线勾		Thread guide		1	1
56	401516001		螺母SM9/64"×40		Nut SM9/64"×40		1	1
57	138151002		卷边脚座螺钉SM1/16"×40 L=5.5		Screw SM1/16"×40 L=5.5		1	1
58	13812019		针板螺钉SM1/16"×40		Screw SM1/16"×40		2	2
59	10151002		针板 (兄弟款)		Needle plate		1	1
60	10127009		针板 (厚料)		Needle plate		1	1
61	10151019		针板 (-7)		Needle plate		1	1
62	10122001		挑线簧		Slide plate		1	1
63	10122001		挑线簧		Slide plate spring		1	1
64	114530018		挑线簧		Screw SM3/32"×56		2	2
65	1023020020		挑线簧		L=2 Washer5		1	1
66	S10008		挑线簧		Rubber plug		1	1
			挑线簧		Screw		1	1
			挑线簧		Nest less - device		1	1
			挑线簧		Screw M4x6		1	1

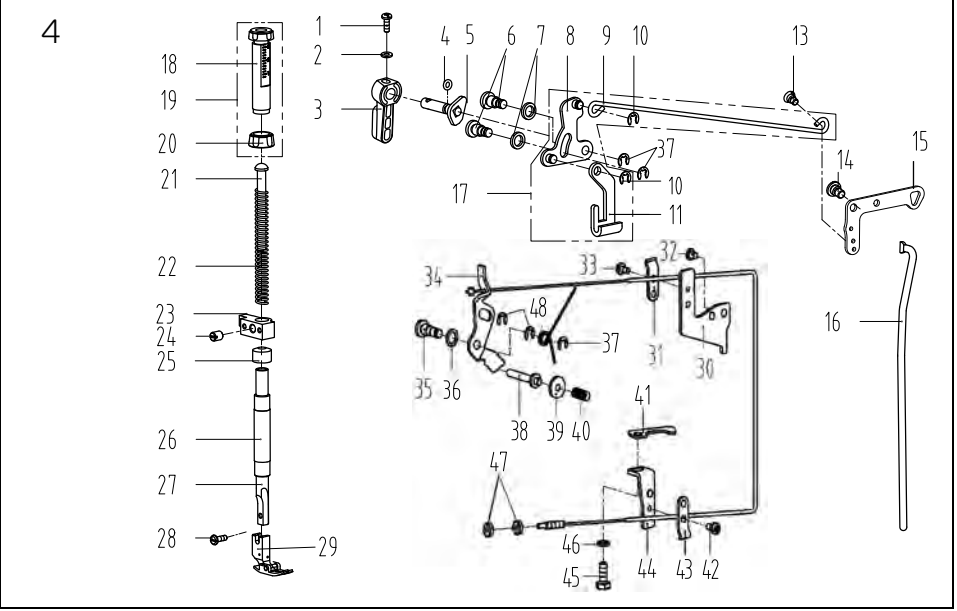
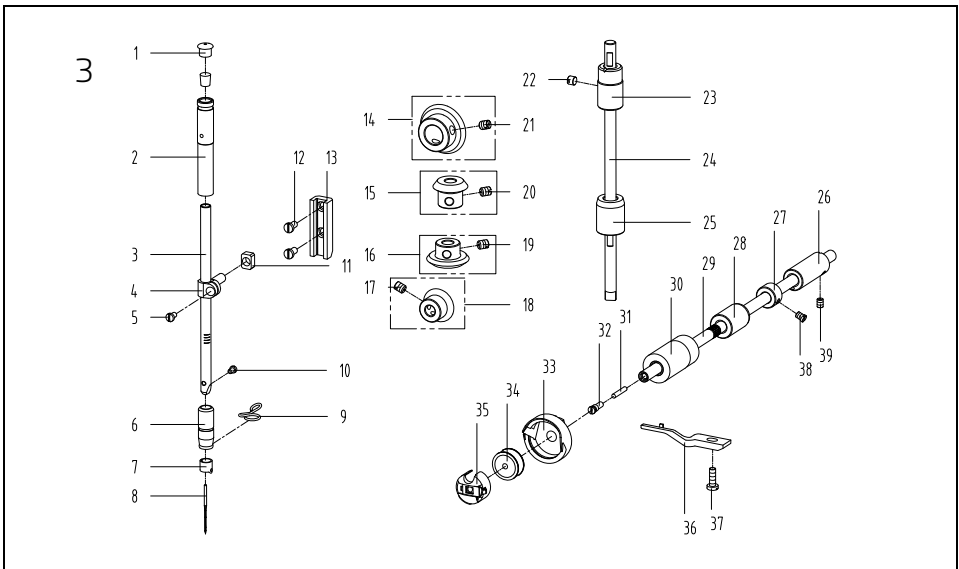
零件手册

Parts Manual



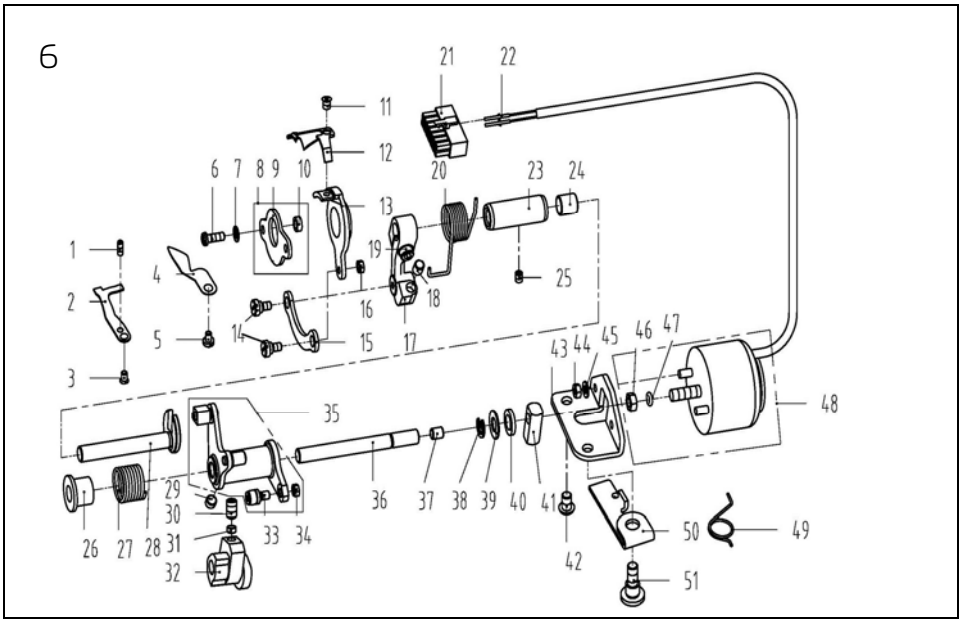
2. 上轴挑线分组件/Main Shaft & Thread Take-up Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	11326013		挑线连杆销		Thread take-up connecting rod pin		1	1
2	10126001		挑线连杆销 (厚料)		Thread take-up connecting rod pin		1	1
3	11326010		挑线连杆销 (-7)		Thread take-up connecting rod pin		1	1
4	10151001		上轴螺钉 SM15/64"×28 L=15		Screw SM15/64"×28 L=15		1	1
5	10150501		挑线连杆 (厚料)		Thread take-up connecting rod		1	1
6	H05013		GB/T896-1986挡圈		Snap ring		1	1
5	11328010		垫片		washer		1	1
6	10120003		针杆曲柄护板		Needle bar crank protecting plate		1	1
7	1013800100		挑线杆分组件		Thread take-up lever asm.		1	1
8	10124001		挑线杆分组件 (厚料, -7)		Thread take-up lever asm.		1	1
9	10124001		挑线杆滚针轴承		Needle bearing		2	2
10	101000400		挑线曲柄分组件 (厚料)		Thread take-up crank		1	1
11	1010010		挑线曲柄分组件 (-7)		Thread take-up crank		1	1
12	10150502		挑线连杆		Needle bar connecting rod Screw		1	1
13	101517001		挑线曲柄螺钉 (左旋)		Screw		1	1
14	10404001		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16 Screw		1	1
15	10151002		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
16	101300400		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
17	10151006		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
18	10151007		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
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39	10151007		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
40	10151007		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
41	10151007		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
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47	10151007		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1
48	10151007		挑线曲柄固定螺钉 SM9/32"×28 L=16		SM9/32"×28 L=16		1	1



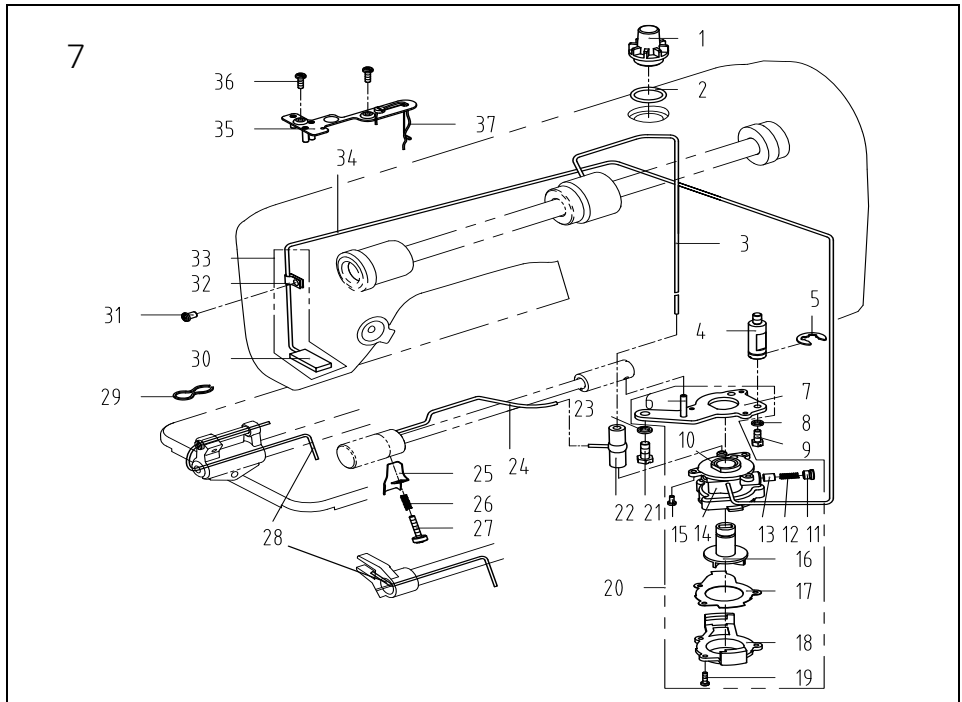
4. 压料分组件/Presser Bar Components

序号NO	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10151010		压脚板手螺钉SM9/64"×40 L=11		Screw SM9/64"×40 L=11		1	1
2	10128002		压脚板手螺钉垫圈		Washer		1	1
3	1381029		压脚板手		Hand lifter		1	1
4	001004		O型圈		Rubber ring		1	1
5	101000200		压脚板手凸轮分组件		Hand lifter cam asm.		1	1
6	101520001		前杆杆螺线销		Screw		2	2
7	10128015		螺纹销橡胶垫圈(厚)		Washer		2	2
8	10120100		抬压脚前杆杆分组件		Lift front lever component		1	1
9	1012013		抬压脚拉杆		Knee lifter pull rod		1	1
10	H05003		GB/T896-1986挡圈 5		Snap ring		2	2
11	1012010		压脚升降板		Lifting plate		1	1
13	101520004		抬压脚拉杆螺钉SM3/16"×32		Hinge Screw SM3/16"×32		1	1
14	101520003		后杆杆轴位螺钉SM15/64"×28		Hinge screw SM15/64"×28		1	1
15	11312034		抬压脚后杆杆		Knee lifter back lever		1	1
16	1012015		抬压脚顶杆		Knee lifter connecting rod		1	1
17	10120100100		抬压脚前杆杆组件		Knee lifter lever asm		1	1
18	1381027		调压螺钉		Press regulating screw		1	1
19	138102700		调压螺钉组件		Presser regulating screw nut asm.		1	1
20	1381028		调压螺母		Press regulating nut		1	1
21	10102003		调压导杆		Press regulating guide bar		1	1
22	11427033		调压簧		Press regulating spring		1	1
23	10409001		压杆导架		Presser bar guide bracket		1	1
24	101515007		压杆导架螺钉 SM1/4"×40 L=8		Screw SM1/4"×40 L=8		1	1
25	10121212		压杆防油套		Pressure bar oil cover		1	1
26	10103012		压杆衬套		Presser bar bushing/lower		1	1
27	101020104		压杆		Presser bar		1	1
28	101510109		活压脚螺钉 SM9/64"×40 L=10.5		Screw SM9/64"×40 L=10.5		1	1
29	113600100		压脚组件		Presser foot asm		1	1
30	113600100		压脚组件 (厚)		Presser foot asm		1	1
31	11212009		松线导板上支架		Wire release bracket upper		1	1
32	11212008		松线导板上压板		Wire release press plate		1	1
33	10151033		油圈压板螺钉SM3/16"×28 L=5.8		Screw SM3/16"×28 L=5.8		1	1
34	11351004		松线导板上压板螺钉M4x8		Screw M4x8		1	1
34	1141206000		松线顶板组件		Knee lifter lever asm		1	1
35	101520002		松线顶板螺钉销		Wire release plate asm		1	1
36	10128016		螺纹销橡胶垫圈(薄)		Wire release plate pin		1	1
37	11329020		挡圈 5		Snap ring		5	5
38	10126003		松线辅钉		Thread release supporting pin		1	1
39	10128001		松线辅钉垫片		washer		1	1
40	10127003		松线辅钉弹簧		Spring		1	1
41	10120222		旋接供油管压板		Tube press plate		1	1
42	11351004		松线导管压板螺钉M4x8		Screw M4x8		1	1
43	11212008		松线导管压板		Wire presser A		1	1
44	11312001		松线导管下支架		Wire release bracket lower		1	1
45	116530003		治牙固定螺钉SM15/64"×28 L=14.5		Screw SM15/64"×28 L=14.5		1	1
46	W02004		弹性垫圈		Spring washer		1	1
47	113512001		螺母 SM3/16"×32		Nut SM3/16"×32		2	2
48	11427009		松线顶板复位位		Reset spring			



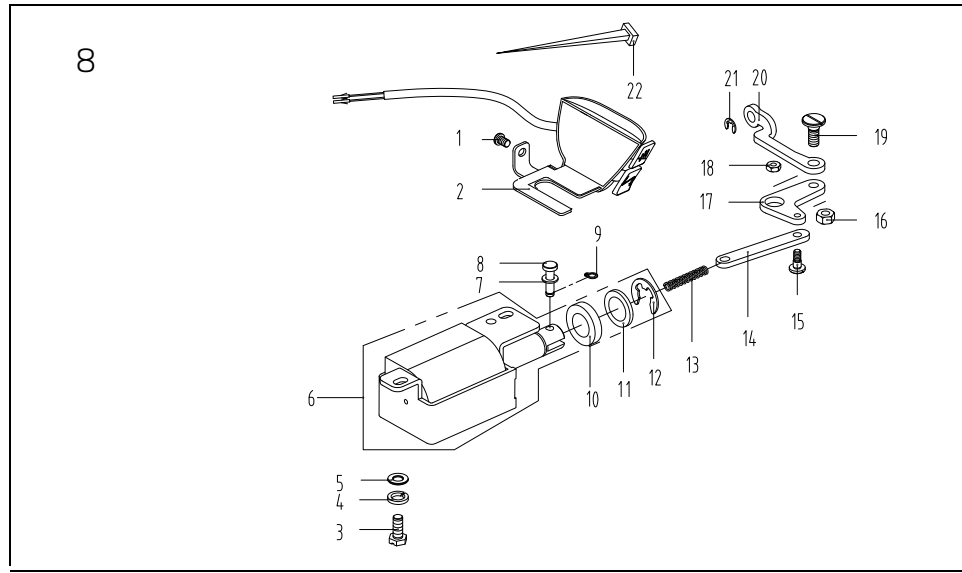
6. 切线装置部件/Thread Trimmer Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	113515002		定刀调节螺钉SM1/8"x44 L=9.5	Screw SM1/8"x44 L=9.5			1	1
2	11319001		定刀	Secant knife			1	1
3	113517001		螺钉SM9/64"x40	Screw SM9/64"x40			1	1
4	11312003		护针片	Needle guard patch			1	1
5	20151009		螺钉SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5			1	1
6	113511001		螺钉SM1/64"x40 L=12	Screw SM1/64"x40 L=12			2	2
7	10128003		牙架连接螺钉垫圈	Washer			2	2
8	11312004		刀架压板组件	Knife bracket press component			1	1
9	11312032		偏心连杆	Eccentric connecting rod			1	1
10	11303012		短套	Short bushing			2	2
11	113517002		活动刀固定螺钉SM1/64"x40 L=4.4	Screw SM1/64"x40 L=4.4			2	2
12	11319002		活动刀(薄科长槽)	Motorial knife			1	1
13	11319003		活动刀(厚科长槽)	Motorial knife			1	1
14	113520001		连杆螺钉SM1/64"x40	hinge Screw SM1/64"x40			2	2
15	11312005		连杆	Connecting rod			1	1
16	114516004		螺母SM1/64"x40	Nut SM1/64"x40			1	1
17	11304001		曲柄	Crank			1	1
18	11322001		驱动曲柄止动块	Crank driver stopper block			1	1
19	505004		螺钉M5x14	Screw M5x14			1	1
20	11321001		弹簧	Spring			1	1
21	11230004		14孔接线圈	Plug			1	1
22	11230005		电线插针	Pin			1	1
23	11303003		切线轴套	Thread cutting shaft bushing			1	1
24	11503005		驱动曲柄轴衬套	Crank drive shaft bushing			1	1
25	113514002		螺钉SM1/64"x40 L=5.5	Screw SM1/64"x40 L=5.5			1	1
26	11322002		拉簧端盖	Spring cover			1	1
27	11327002		弹簧	Spring			1	1
28	11304002		切线凸轮曲柄轴	Crank shaft			1	1
29	116514003		针杆曲柄销定位螺钉SM1/4"x40 L=4.5	Screw SM1/4"x40 L=4.5			1	1
30	116514005		螺钉SM1/4"x40 L=10	Screw SM1/4"x40 L=10			2	2
31	11309030		凸轮顶柱	Push rod			2	2
32	11310004		凸轮	Cam			1	1
33	11310011		凸轮(厚料)	Cam			1	1
34	11324001		滚柱	Rolling pin			1	1
35	113516002		螺母SM1/64"x40	Nut SM1/64"x40			1	1
36	1130400500		剪线驱动组件	Thread trimmer drive asm.			1	1
37	11302002		轴	Shaft			1	1
38	11322001		驱动曲柄止动块	Positioning block			1	1
39	H05013		GB/T896-1986挡圈	Snap ring			1	1
40	10120003		针杆曲柄护板	Counter weight protecting			1	1
41	11322003		电磁铁缓冲片	Solenoid cushion rubber			1	1
42	11309001		切线电磁铁顶销	Solenoid pin			1	1
43	10151026		油泵安装螺钉SM15/64"x28 L=9	Screw SM15/64"x28 L=9			1	1
44	11312006		切线磁铁支架	Solenoid bracket			1	1
45	N01001		螺母 M4	Nut M4			2	2
46	W01013		GB/T197.1-1985垫圈4.5	Washer			2	2
47	112516006		螺母SM1/4"x40	Nut SM1/4"x40			1	1
48	001004		O型圈	O-ring			1	1
49	1023000100		剪线电磁铁组件	Thread trimmer solenoid asm.			1	1
50	11327003		弹簧	Spring			1	1
51	11312007		松线座	Thread release bed			1	1
52	113520002		螺钉SM1/4"x28	Screw SM1/4"x28			1	1



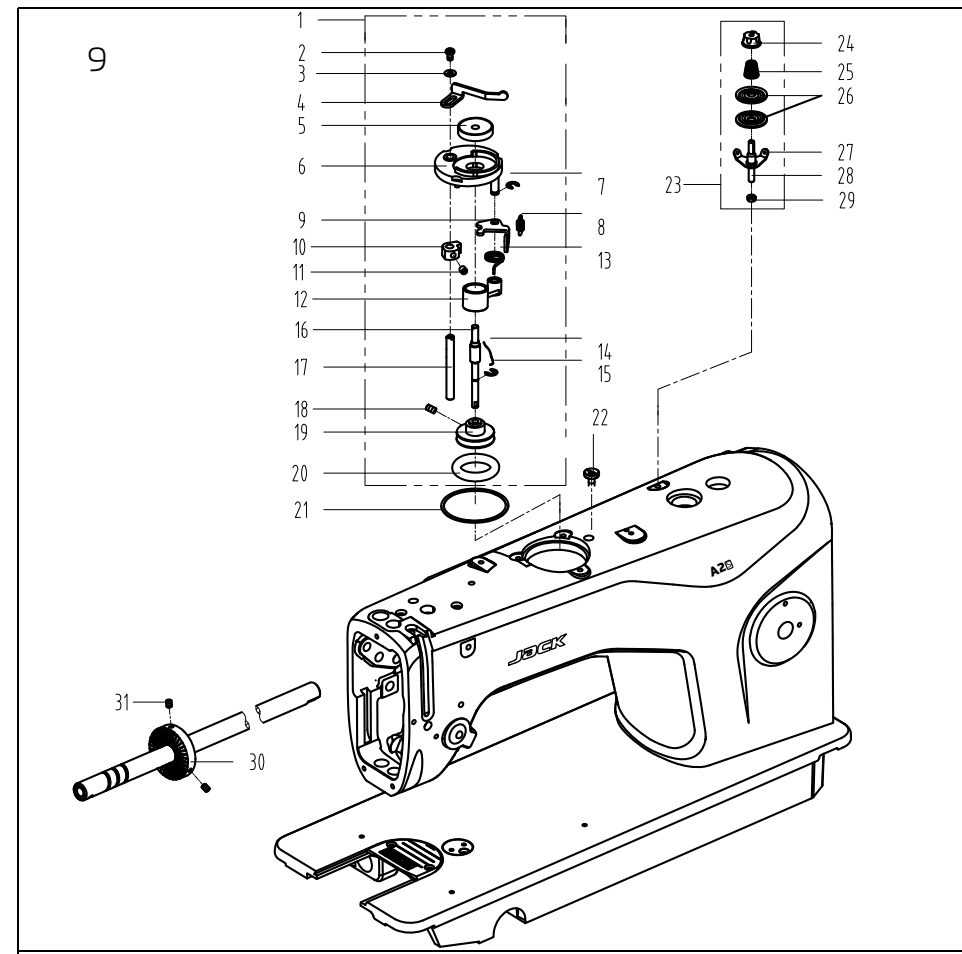
7. 润滑组件/Oil Lubrication Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	11210004		油窗	Oil sight window			1	1
2	1012019		油窗O形圈	Rubber ring			1	1
3	11421008		上轴供油管	Main shaft oil tube			1	1
4	112530005		油泵连接螺栓	Oil pump connecting stud			1	1
5	11329010		开口挡圈10	Snap ring 10			1	1
6	10121001		下轴供油管	Hook driving shaft oil tube			1	1
7	10112020		油泵安装板	Oil pump installing base			1	1
8	W03002		弹垫	Spring washer			1	1
9	201952001		压脚螺钉SM1/64 " x40 L=10.5	Screw SM1/64 " x40 L=10.5			1	1
10	10103022		油泵体衬套	Oil pump bushing			1	1
11	101530007		柱塞螺钉	Plunger Screw			1	1
12	10127013		柱塞簧	Plunger spring			1	1
13	10122018		回油柱套	Plunger			1	1
14	10120001		油泵体	Oil pump			1	1
15	S04009		油泵螺钉	Screw			3	3
16	1011003		油泵叶轮	Oil pump impeller			1	1
17	10112021		油泵叶轮托板	Oil pump impeller cover			1	1
18	1011007		油泵盖	Lubricating oil pump cover			1	1
19	101530006		螺钉	Screw			3	3
20	101200100		油泵分部件	Lubricating oil pump component			1	1
21	1165300003		抬牙叉固定螺钉SM15/64 " x28 L=14.5	Screw SM15/64 " x28 L=14.5			1	1
22	10136001		供油管接头	Rubber joint			1	1
23	W02004		GB/T193-1987弹垫M6	Spring Washer M6			1	1
24	11321002		供油管	Hook oil tube			1	1
25	11312031		挡油罩	Oil shield cover			1	1
26	11327004		油量调节螺钉弹簧	Spring			1	1
27	113530001		油量调节螺钉	Screw			1	1
28	10423005		油线	Oil wick			1	1
29	10127015		回油毡夹	Oil felt clamp			1	1
30	10123006		回油毡	Oil felt felt			1	1
31	10151004		挑线杆护罩螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7			1	1
32	10112053		回油管夹	Oil tube clamp			1	1
33	10121007		回油管部件	Oil return tube component			1	1
34	10121008		回油管	Oil return tube			1	1
35	10112025		油线固定板	Oil wick fixing plate			1	1
36	10151010		压脚板螺钉SM9/64"x40 L=11	Screw SM9/64"x40 L=11			2	2
37	10123010		油线	Oil wick			1	1



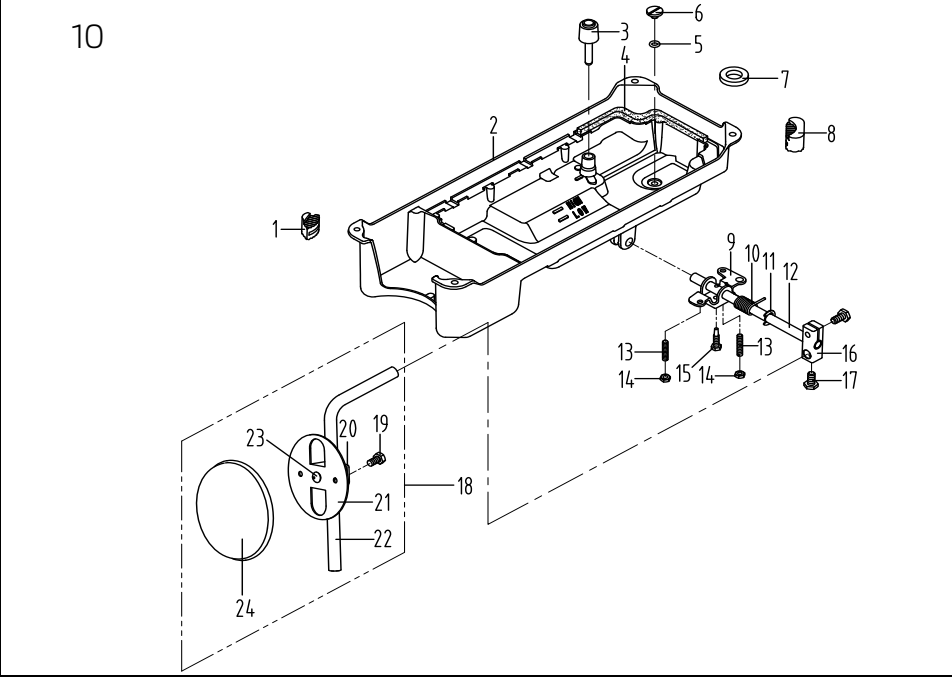
8. 自动倒送料开关组件/Automatic Reverse Feed Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101510004		挑线杆护罩螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7			1	1
2	1383003700		双开关组件	Auto reverse feed switch asm			1	1
3	1165300003		抬牙叉固定螺钉SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5			2	2
4	W02004		GB/T193-1987弹垫M6	Spring washer M6			2	2
5	11628005		抬牙叉固定螺钉垫圈	Washer			2	2
6	1383003400		自动倒送料电磁铁	Auto reverse feed solenoid			1	1
7	W01009		垫圈5	Washer 5			1	1
8	13826004		销子	pin			1	1
9	H03042		挡圈5	Snap ring 5			1	1
10	11322040		橡胶垫片	rubber plunger			1	1
11	11328031		垫片	Washer			1	1
12	H05014		GB/T896-1986开口挡圈	Snap ring			1	1
13	11227006		自动倒送料连杆顶簧	Plunger spring			1	1
14	11312009		自动倒送料连杆	Auto reverse feed connecting rod			1	1
15	112520002		曲柄短螺钉SM1/64"x40	Hinge Screw SM1/64"x40			1	1
16	112516007		曲柄长螺母SM1/4"x28	Nut SM1/4"x28			1	1
17	11204003		自动倒送料曲柄	Auto reverse feed crank			1	1
18	112516008		曲柄短螺母SM1/64"x40	Nut SM1/64"x40			1	1
19	112520001		曲柄长螺钉 SM1/4"x28	Hinge Screw SM1/4"x28			1	1
20	11212029		自动倒送料拉杆	Auto reverse feed pull shaft Snap			1	1
21	11239020		开口挡圈5	ring 5			1	1
22	11211005		尼龙扎带	Cable band			8	8



9. 绕线器组件/ Bobbin Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	1383103900		绕线器组件	Bobbin winder asm.			1	1
2	114510008		螺钉M4x6	Screw M4x6			1	1
3	GB/T197.1		垫圈4	Washer			1	1
4	10110300		压线控制板	Thread press control plate			1	1
5	1011120		绕线衬垫	Winding pad			1	1
6	13831001		绕线器装置主座	Bobbin winder bed			1	1
7	GB/T 896-1986		开口挡圈5	Snap ring			1	1
8	10127061		复位板拉簧	Spring			1	1
9	13812110		调节板	Regulating plate			1	1
10	10110030		绕线凸轮	Bobbin winder cam			1	1
11	S09042		螺钉	Screw			1	1
12	1380510600		绕线器连杆组件	Bobbin winder connecting rod			1	1
13	13827703		消线复位簧	spring			1	1
14	10127060		弹簧	Spring			1	1
15	GB/T 896-1986		开口挡圈4	Snap ring			1	1
16	13802111		绕线器主轴	Bobbin winder mian shaft			1	1
17	13802026		绕线凸轮轴	Bobbin winder cam shaft			1	1
18	S09103		绕线轮螺钉	Screw			2	2
19	13831002		绕线轮	Bobbin winder wheel			1	1
20	001110		O型圈	Ring			1	1
21	11422062		密封垫	Washer			1	1
22	114510003		螺钉SM3/16"x28 L=10	Screw SM3/16"x28 L=10			3	3
23	1381300600		底线夹线器	Bobbin thread tension asm.			1	1
24	13811004		夹线螺母	Thread tension nut			1	1
25	11427006		夹线板	Spring			1	1
26	10112005		夹线板	Thread tension disk			2	2
27	11413022		夹线过线板	Thread tension guide plate			1	1
28	112513004		夹线螺钉	Screw			1	1
29	114516001		螺母SM1/64"x40	Nut SM1/64"x40			1	1
30	11435013		绕线器驱动轮	Driving wheel			1	1
31	S10009		螺钉M6x8	Screw M6x8			2	2



10. 油盘、膝抬压脚分组件/Oil Ceservoir,Knee Lifter Components

序号NO	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10122022		油盘座垫	Oil reservoir rubber cushion			2	2
2	10101006		油盘	Oil Reservoir			1	1
3	10110005		抬压脚顶杆	Knee lifter push rod			1	1
4	10122020		油盘垫	Oil Reservoir gasket			1	1
5	10120201		O形圈	Rubber ring			1	1
6	10151028		排油孔螺钉SM5/16"x24 L=7	Screw SM5/16"x24 L=7			1	1
7	10131001		油盘磁铁	Oil reservoir magnet			1	1
8	10122023		油盘支架	Oil reservoir rubber cushion			2	2
9	10120207		抬压脚双向曲柄	Knee lifter crank			1	1
10	10127016		双向曲柄拉簧	Knee lifter spring			1	1
11	H05010		GB/T896-1986挡圈10	Snap ring 10			1	1
12	10102011		抬压脚轴	Knee lifter shaft			1	1
13	10151012		双向曲柄限位调节螺钉M6 L=30	Screw M6 L=30			2	2
14	101516004		双向曲柄限位调节螺母 M6 L=4	Nut M6 L=4			2	2
15	10152002		双向曲柄螺钉M6 L=26	Screw M6 L=26			1	1
16	10101008		抬压脚操纵杆节头	Bearing bracket			1	1
17	101512003		螺钉M8 L=16	Screw M8 L=16			1	1
18	101020800		操纵杆组件	Knee press plate asm.			1	1
19	101512004		螺钉M6 L=11	Screw M6 L=11			1	1
20	10112030		操纵杆节头	Knee press plate holder			1	1
21	10112029		操纵板	Knee press plate			1	1
22	10120208		操纵杆	Knee press plate rod			1	1
23	10122025		操纵杆垫	Rubber			1	1
24	10120224		操纵板胶垫	Knee press plate cover			1	1