

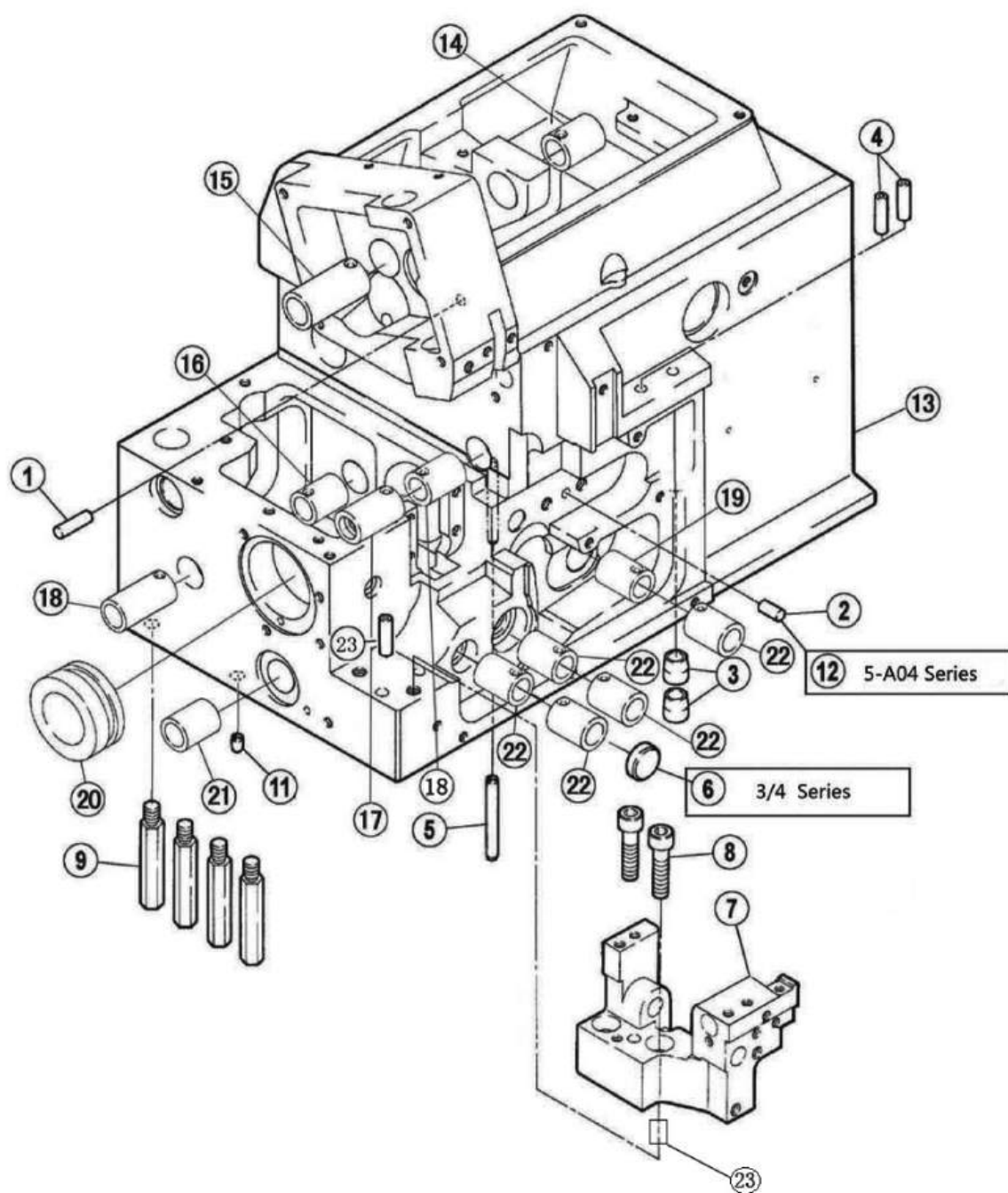


JK-900E

产品使用说明书&产品零件图册

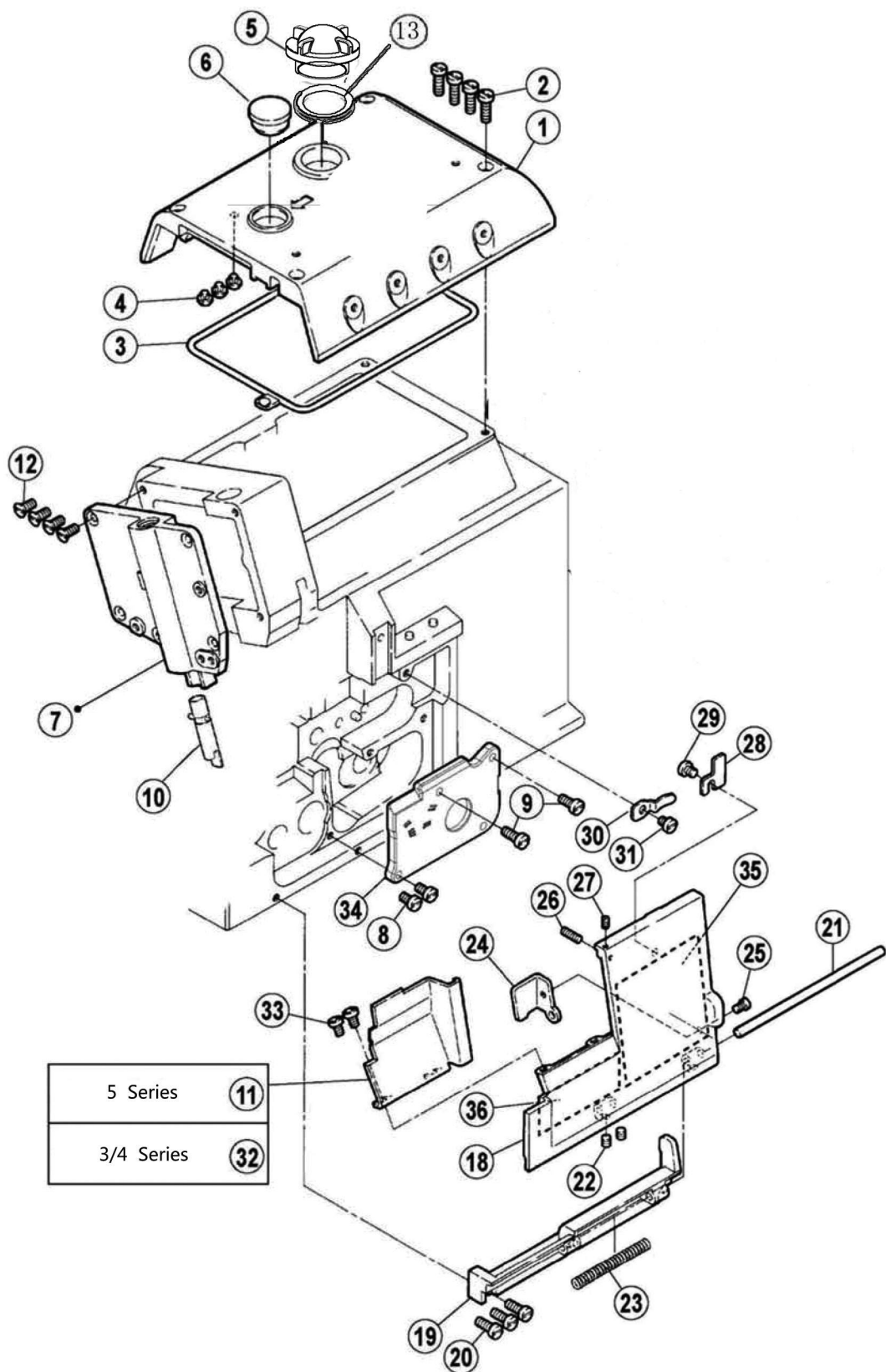
Manual book & parts book

JACK 杰克



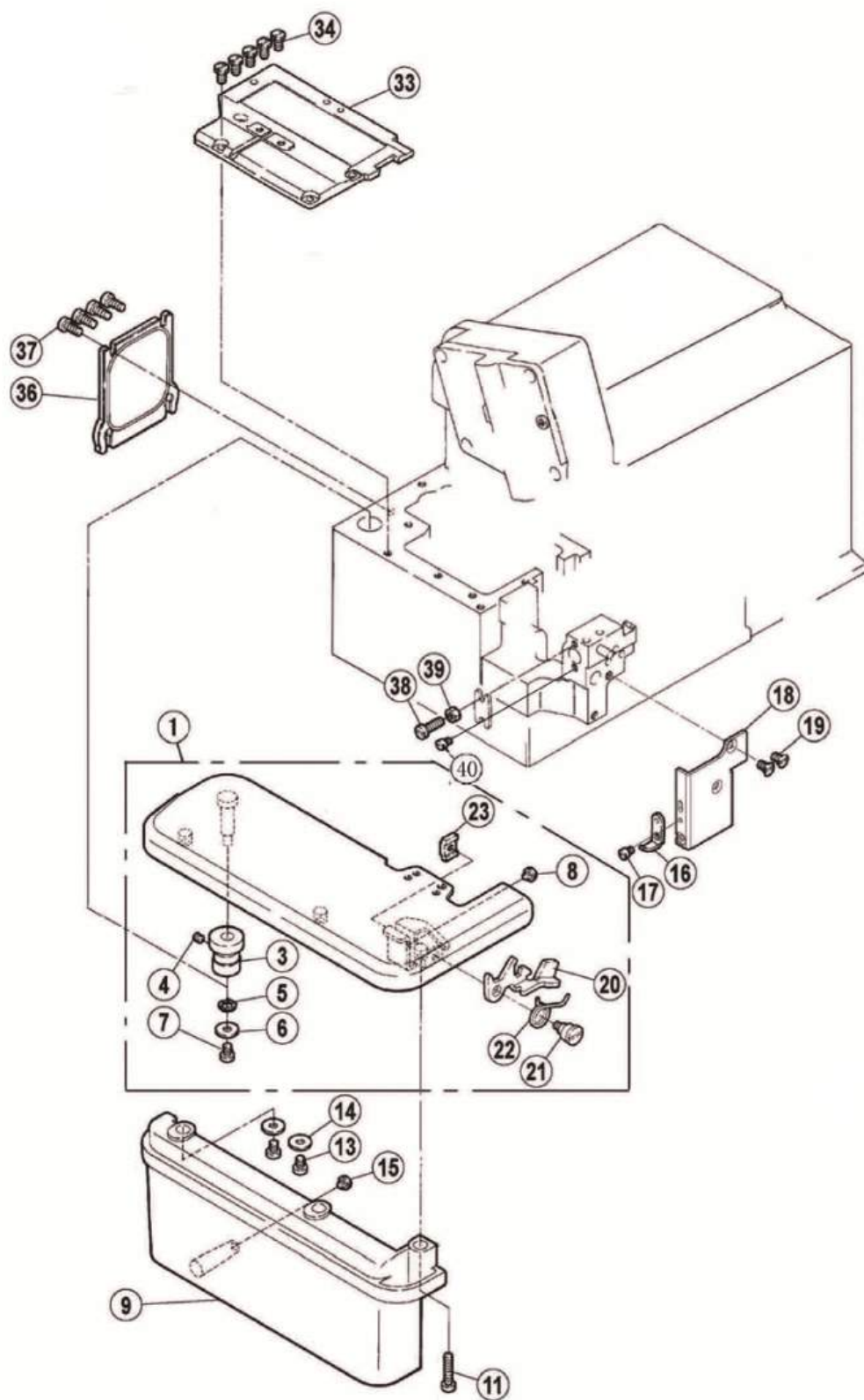
一、机壳部分/Machine Bed Frame

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	P03010	240333	销5×16	Pin	1	1	1
2	P03017	201002	销5×10	Pin	1	1	1
3	20711001	210194	导向套	Indicator guide	2	2	2
4	20713027	240325	过线管	Pipe	2	2	2
5	P03018	240299	销4×40	Pin	1	1	1
6	20628023	208173	送布轴油封	Plug	1	1	0
7	20701202	270008-91	下刀座	Bracket Assembly	1	1	1
8	207S13003	4511	螺钉M6×25	Screw	2	2	2
9	206S30001	270047	支柱	Bed pin	4	4	4
11	20126001	-----	工艺孔销	Pin	1	1	1
12	20726009	-----	厚料摇杆定位销	Pin	0	0	1
13	302790	-----	机壳	Machine Bed Complete	1	1	1
14	20703065	-----	上轴右套	Sleeve	1	1	1
15	20703067	-----	上轴左套	Sleeve	1	1	1
16	20703068	-----	送布右轴套	Sleeve	1	1	1
17	20703004	-----	上刀轴左套	Sleeve	1	1	1
18	20703073	-----	送布轴左套	Sleeve	1	1	1
19	20703070	-----	上弯针后轴套	Sleeve	1	1	1
20	20703007	-----	主轴轴套	Sleeve	1	1	1
21	20703008	-----	差动轴套	Sleeve	1	1	1
22	20703071	-----	上刀轴右套	Sleeve	4	4	6
23	20726018	-----	下刀座定位销	Pin	1	1	1



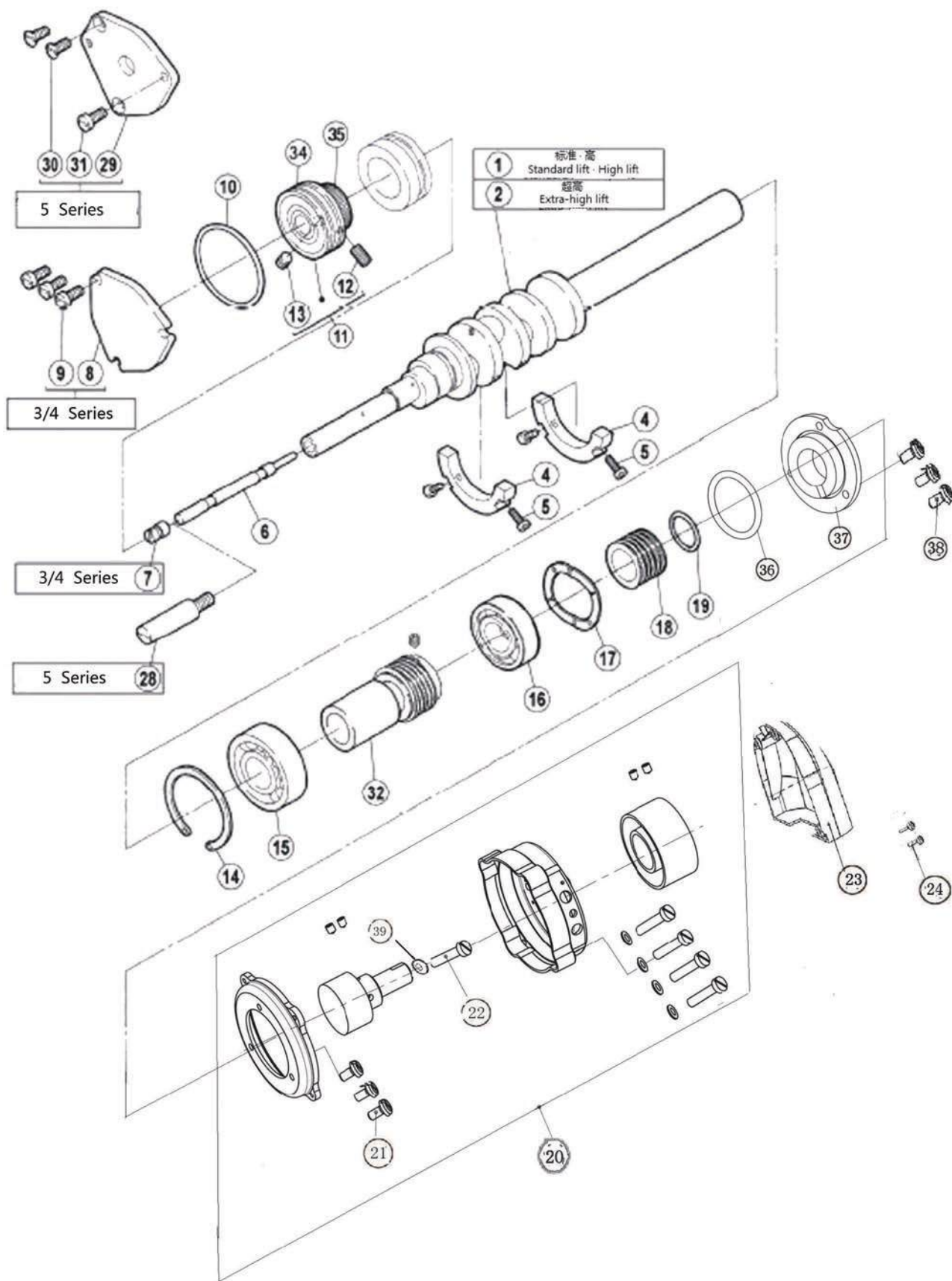
二、机壳机罩部件(1)/Cover(1)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	300164	270020-SD	上罩	Top Cover	1	1	1
2	207S11012	7020	螺钉M4×10	Screw	4	4	4
3	20722001	270021	密封垫	Gasket	1	1	1
4	20622003	240305	减震垫	Cushion Rubber	3	3	3
5	20711055	----	油标盖	Oil sight window	1	1	1
6	20722002	240110	油塞	Plug	1	1	1
7	302740	270010-UD	侧盖	Side Cover	1	1	1
8	207S11012	7020	螺钉M4×10	Screw	2	2	2
9	207S11008	7021	螺钉M4×12	Screw	2	2	2
10	2070201100	274011-91	压脚杆组件	Presser Bar	1	1	1
11	20712043	270013	左前盖	Front Cover(left)	0	0	1
12	207S17001	7044	螺钉M4×10	Screw	4	4	4
13	21022003	----	油标盖垫	Oil level gauge washer	1	1	1
18	300166	270011-UD	右前盖	Front Cover(right)	1	1	1
19	20701006	270014	铰链	Hinge	1	1	1
20	207S11008	7021	螺钉M4×12	Screw	3	3	3
21	20626001	240043	铰链销	Pin	1	1	1
22	207S14001	4543	螺钉M4×4	Screw	2	2	2
23	20627001	240301	铰链销弹簧	Spring	1	1	1
24	20712002	270018	锁紧板	Latch	1	1	1
25	207S11009	7009	螺钉M3×2.5	Screw	1	1	1
26	207S14002	4574	螺钉M3×12	Screw	1	1	1
27	207S14003	4535	螺钉M3×4	Screw	1	1	1
28	20712003	270017	锁紧板	Latch	1	1	1
29	S01031	7017	螺钉M4×4.7	Screw	1	1	1
30	20612004	210044	前罩板卡簧1	Flat Spring	1	1	1
31	S01031	7017	螺钉M4×4.7	Screw	1	1	1
32	20712004	270012	左前盖	Front Cover(left)	1	1	0
33	207S11011	7018	螺钉M4×5	Screw	2	2	2
34	20712005	270028	前盖板	Side Cover	1	1	1
35	xxxxxxxx	----	穿线图	Threading diagram	1	1	1
36	xxxxxxxx	----	穿线图	Threading diagram	0	0	1



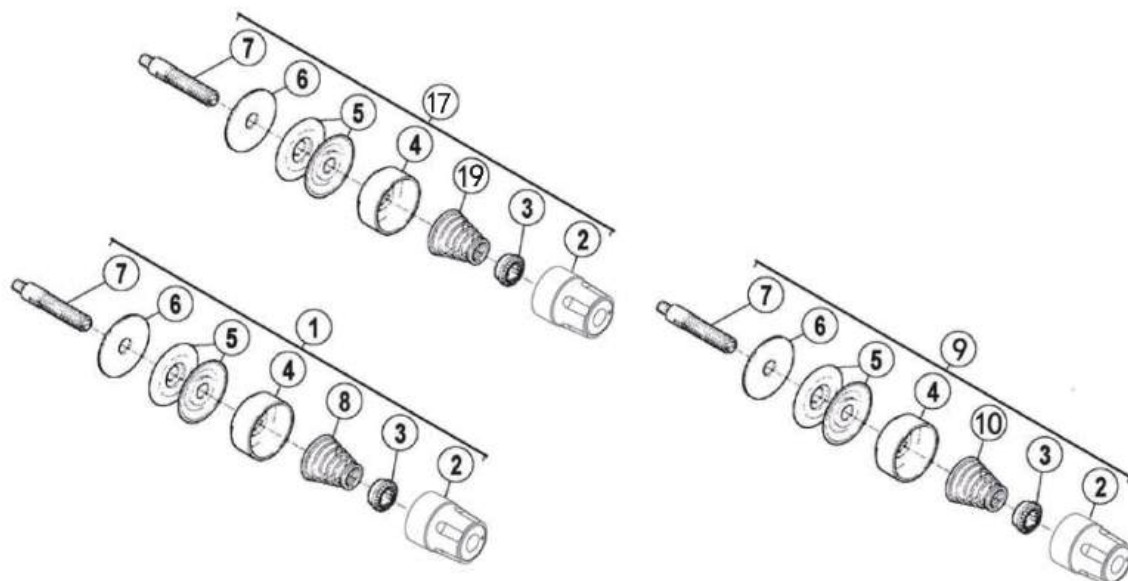
三、机壳机罩部件(2)/Cover(2)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	2071220200	270035	缝台组件 (宽)	Cloth Plate	1	1	1
3	20603016	270042	套筒	Bushing	1	1	1
4	207S14007	4543	螺钉M4×4	Screw	1	1	1
5	W02004	-----	止动垫圈6	Washer	1	1	1
6	20628022	204115	垫圈	Washer	1	1	1
7	206S20004	7018	螺钉M4×5	Screw	1	1	1
8	20622003	240305	减震垫	Cushion Rubber	1	1	1
9	20711018	270030-UB	侧盖组件 (宽)	Side Cover(Wide)	1	1	1
11	207S11013	7025	螺钉M4×17.5	Screw	1	1	1
12	W02002	201252	垫圈4	Spring Washer	1	1	1
13	S01002	7018	螺钉M4×5	Screw	2	2	2
14	20528017	240343	垫片	Washer	2	2	2
15	20622003	240305	减震垫	Cushion Rubber	1	1	1
16	20612016	270049	下刀座前垫护板	Latch	1	1	1
17	207S11014	7180	螺钉M3.5×4.5	Screw	1	1	1
18	20712008	270015	挡板	Plate	1	1	1
19	207S17003	7170	螺钉M4×7.5	Screw	2	2	2
20	20627002	270043	连杆	Lever	1	1	1
21	206S20006	7172	螺钉M4	Screw	1	1	1
22	20627003	270044	扭簧	Spring	1	1	1
23	20612009	270045	托架	Bracket	1	1	1
33	20701077	270022	上盖	Bed Cover Plate Assy.	1	1	1
34	207S12001	7084	螺钉M4×8	Screw	5	5	5
35	-----	-----	-----	-----	-	-	-
36	2071201200	270026	后窗板	Cover Plate	1	1	1
37	S01005	7020	螺钉M4×10	Screw	4	4	4
38	207S11016	7023	螺钉M4×16	Screw	1	1	1
39	N01001	4821	螺母M4	Nut	1	1	1
40	207S11007	-----	螺钉M4×7.5	Screw	1	1	1

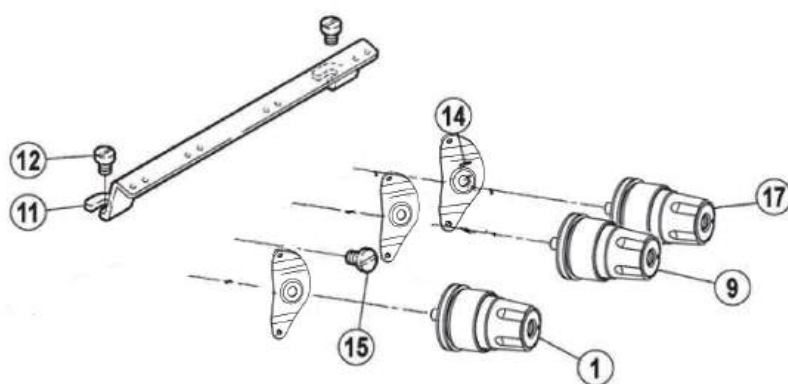


四、主轴部件/Crankshaft Drive Mechanism

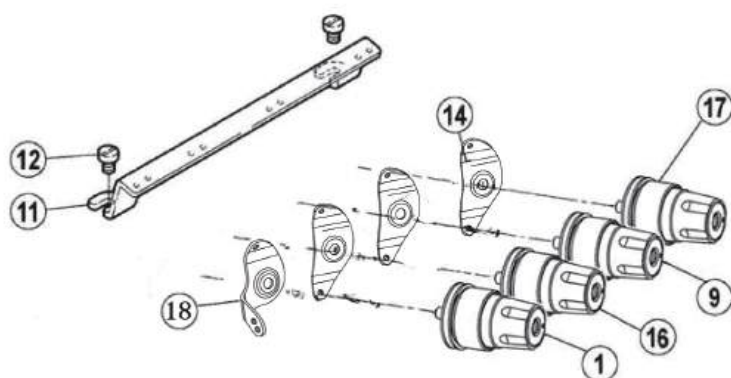
序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	400046	270500A	主轴	Crankshaft	1	1	0
2	400045	270500C	主轴	Crankshaft	0	0	1
4	20709035	270502	平衡块	Blance Weight	2	2	2
5	207S11017	7011	螺钉M3×8	Screw	4	4	4
6	20726002	270503	销	Pin	1	1	1
7	207S11047	4541	堵油螺钉	Screw	1	1	1
8	20712013	270508	前轴承盖	Cover	1	1	1
9	207S11007	7019	螺钉M4×7.5	Screw	3	3	3
10	001024	240340	O型圈40×1.8	O Ring	1	1	1
11	B04004	270507-91	轴承6202LB	Ball Bearing	1	1	1
12	207S11018	4572	螺钉M5×10	Screw	1	1	1
13	207S14012	4514	螺钉M5×5	Screw	1	1	1
14	20729001	240335	卡簧	Ring	1	1	1
15	B04005	211526	轴承6203LLU	Ball Bearing	1	1	1
16	B04005	211526	轴承6203LLU	Ball Bearing	1	1	1
17	W03003	240306	垫圈32	Washer	4	4	4
18	20103002	----	主轴中轴套	Oil Seal	1	1	1
19	001025	210057	O型圈17×1.8	O Ring	1	1	1
20	2073301000	-----	直驱电机	Direct drive moter	1	1	1
21	S01011	-----	螺钉	Screw	3	3	3
22	201S11034	-----	螺钉SM15/64"×28	Screw SM15/64×28	1	1	1
23	20711056	-----	皮带轮罩	Cover	1	1	1
24	207S11026	-----	螺钉M6×16	Screw	2	2	2
28	20602002	270510	主轴接轴	Pin	0	0	1
29	20712046	270509	前轴承盖	Cover	0	0	1
30	207S17001	7044	螺钉M4×10	Screw	0	0	2
31	207S11012	7020	螺钉M4×10	Screw	0	0	1
32	20708003	272523A0	轴套	Spacer	1	1	1
34	001037	----	O型圈30×1.2	O Ring	2	2	2
35	20725001	----	棘轮	Ratchet	1	1	1
36	001028	240307	O型圈41×1.8	O Ring	1	1	1
37	20708015	----	后轴承盖	Rigth Cover	1	1	1
38	207S11012	7020	螺钉M4×10	O Ring	3	3	3
39	W02004	----	垫片	Washer	1	1	1



■ 1 针 (1-needle)



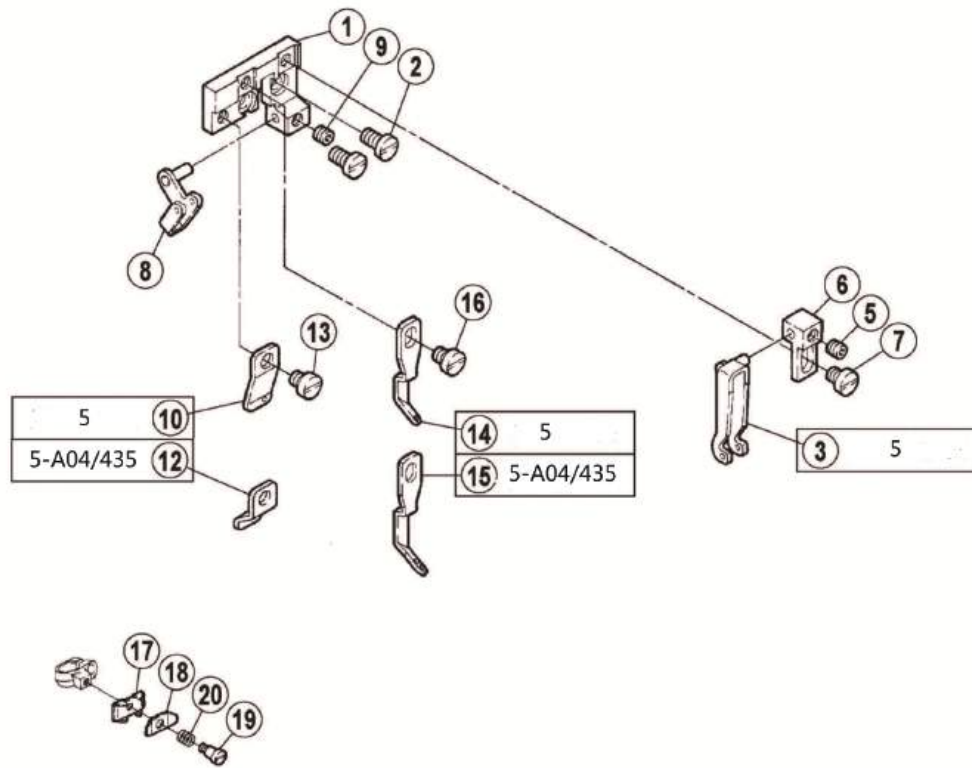
■ 2 针 (2-needle)



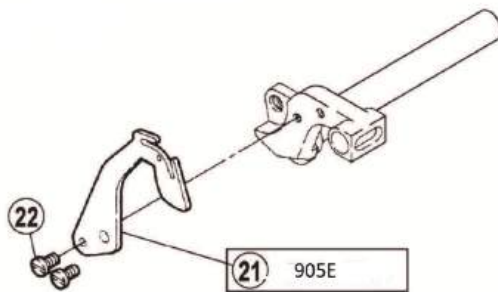
五、夹线部件/Thread Tension Mechanism

序号 NO.	公司件号 Part NO.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	400662	210529-9U	夹线器组件 (红点)	Tension Spring Assembly	1	1	1
2	301S16006	208447-UA	调压螺母	Knob	1	1	1
3	30111006	208448	调压止动套	Ratchet	1	1	1
4	30111005	208450-UA	调压止动盖	Cup	1	1	1
5	400161	210319	夹线片	Tension Disc	2	2	2
6	20623008	208449	夹线片垫	Felt	1	1	1
7	201S30016	5082A	夹线螺钉	Screw Stud	1	1	1
8	30127011	20137	调压簧	Spring	1	2	2
9	400663	210531-9U	夹线器组件 (蓝点)	Tension Spring Assembly	1	1	1
10	30127012	201086	调压簧 (中)	Spring	1	1	1
11	20713001	27500	过线板	Thread Guide	1	1	1
12	207S11007	7019	螺钉M4×7.5	Screw	2	2	2
14	20113002	202849	过线板	Tension Guide	3	3	3
15	206S11005	4009-HC	螺钉SM11/64×40	Screw	1	0	0
16	400661	210530-9U	夹线器组件 (黄点)	Tension Spring Assembly	0	1	1
17	400668	210532-9U	夹线器组件 (绿点)	Tension Spring Assembly	1	1	1
18	20712032		过线板	Thread Guide	0	1	1
19	30127013		调压簧 (弱)	Spring	1	1	1

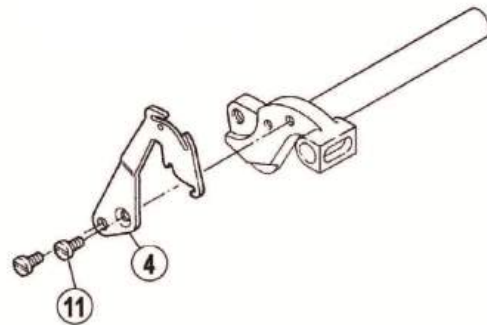
5 Series



5 Series



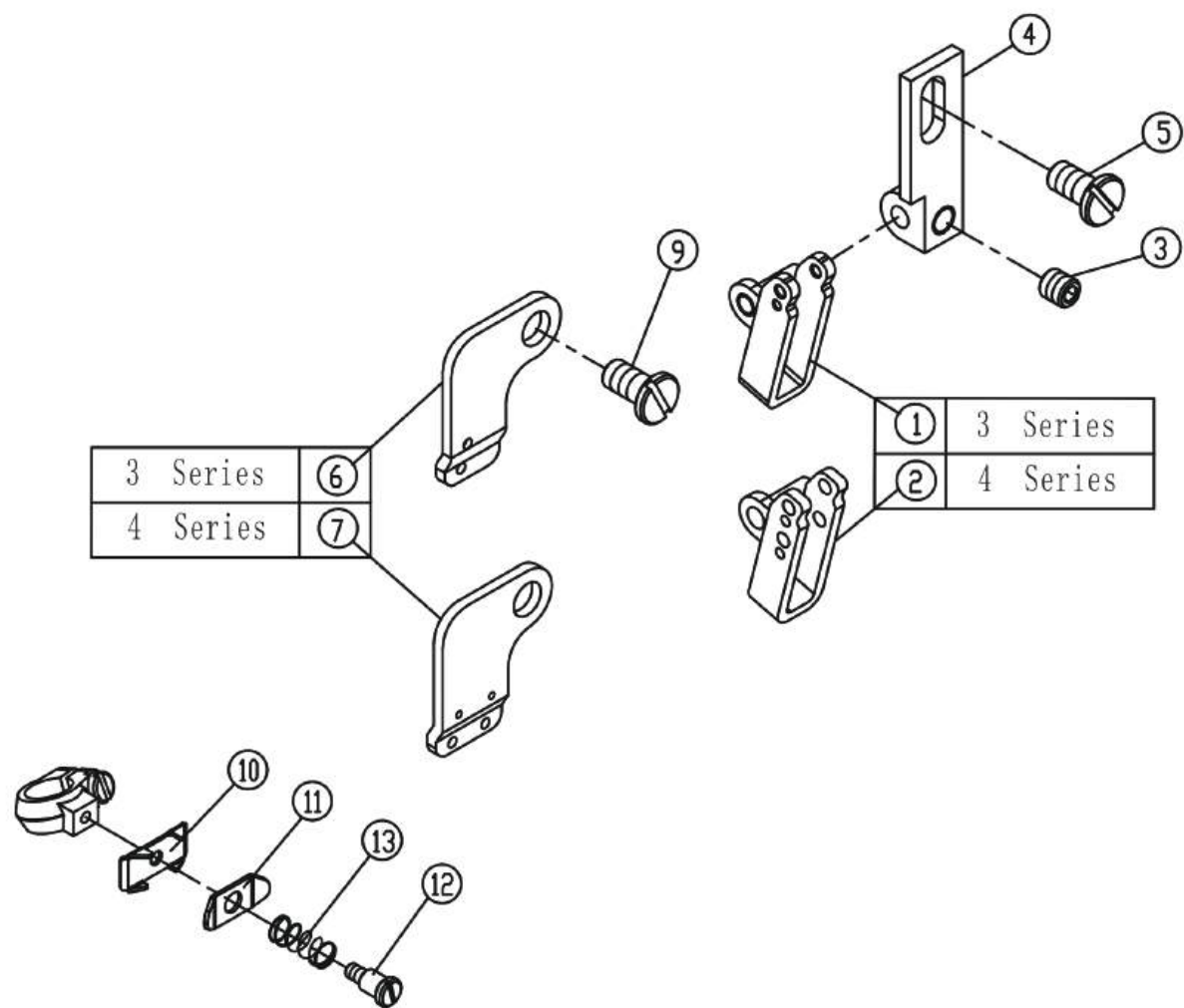
5-A04/435 Series



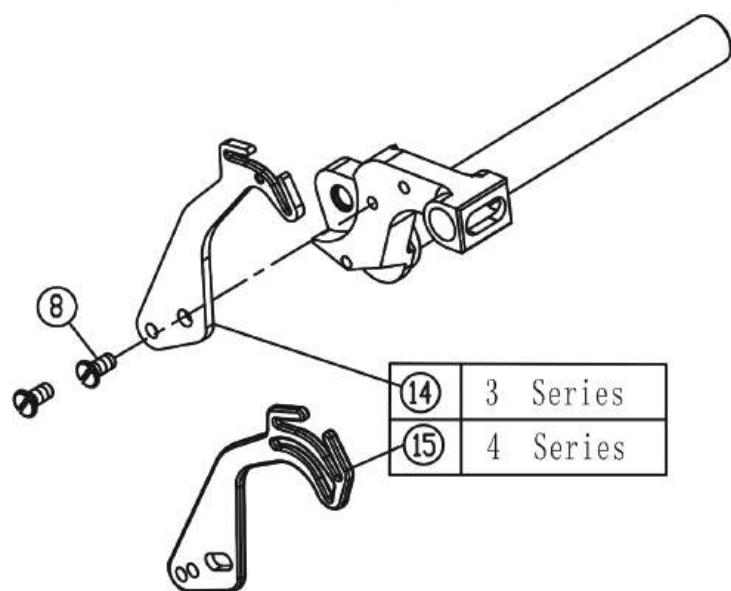
六、过线机构(1)/Thread Guide and Thread Takeup(1)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20701029	275021	托架	Bracket	0	0	1
2	207S11019	7082	螺钉M4×7.5	Screw	0	0	2
3	20713020	275024	过线	Thread Guide	0	0	1
4	20713052	275049	挑线杆	Thread Takeup	0	0	1
5	207S14001	4543	螺钉M4×4	Screw	0	0	1
6	20701030	275026	托架	Bracket	0	0	1
7	S01031	7017	螺钉M4×4.7	Screw	0	0	1
8	20713021	275022	过线	Thread Guide	0	0	1
9	207S14001	4543	螺钉M4×4	Screw	0	0	1
10	20713022	275029	过线	Thread Guide	0	0	1
11	207S11015	7062	螺钉M3×6	Screw	0	0	2
12	20713050	275052	过线	Thread Guide	0	0	1
13	S01031	7017	螺钉M4×4.7	Screw	0	0	1
14	20713023	275028	过线	Thread Guide	0	0	1
15	20713051	275057	过线	Thread Guide	0	0	1
16	S01031	7017	螺钉M4×4.7	Screw	0	0	1
17	20713006	275011	托架	Bracket	0	0	1
18	20713007	275012	压线板	Thread Retainer	0	0	1
19	207S20003	7163	螺钉	Screw	0	0	1
20	20727002	240326	压簧	Spring	0	0	1
21	20713024	275027	挑线杆	Thread Takeup	0	0	1
22	207S11015	7062	螺钉M3×6	Screw	0	0	2

3/4 Series

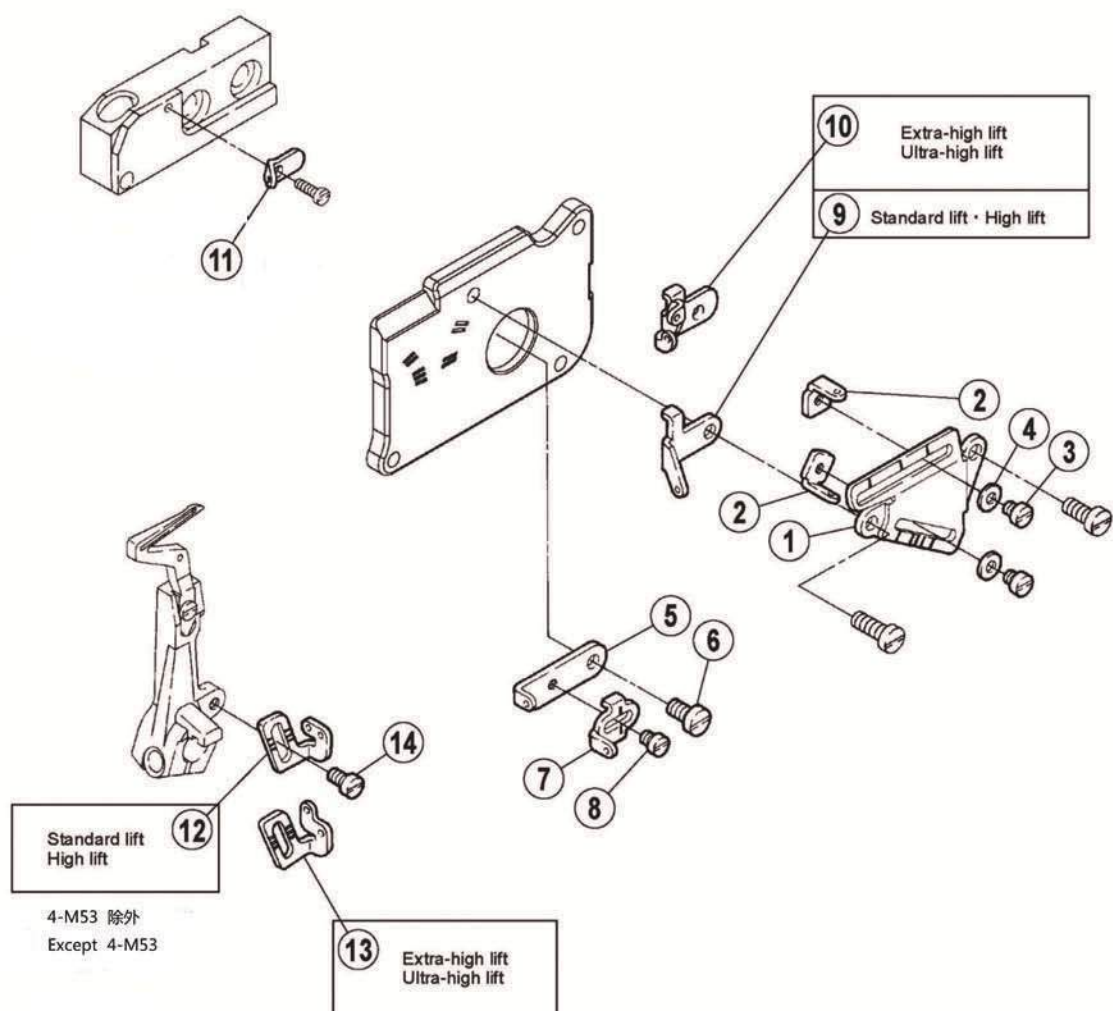


3/4 Series



七、过线机构(2)/Thread Guide and Thread Takeup(2)

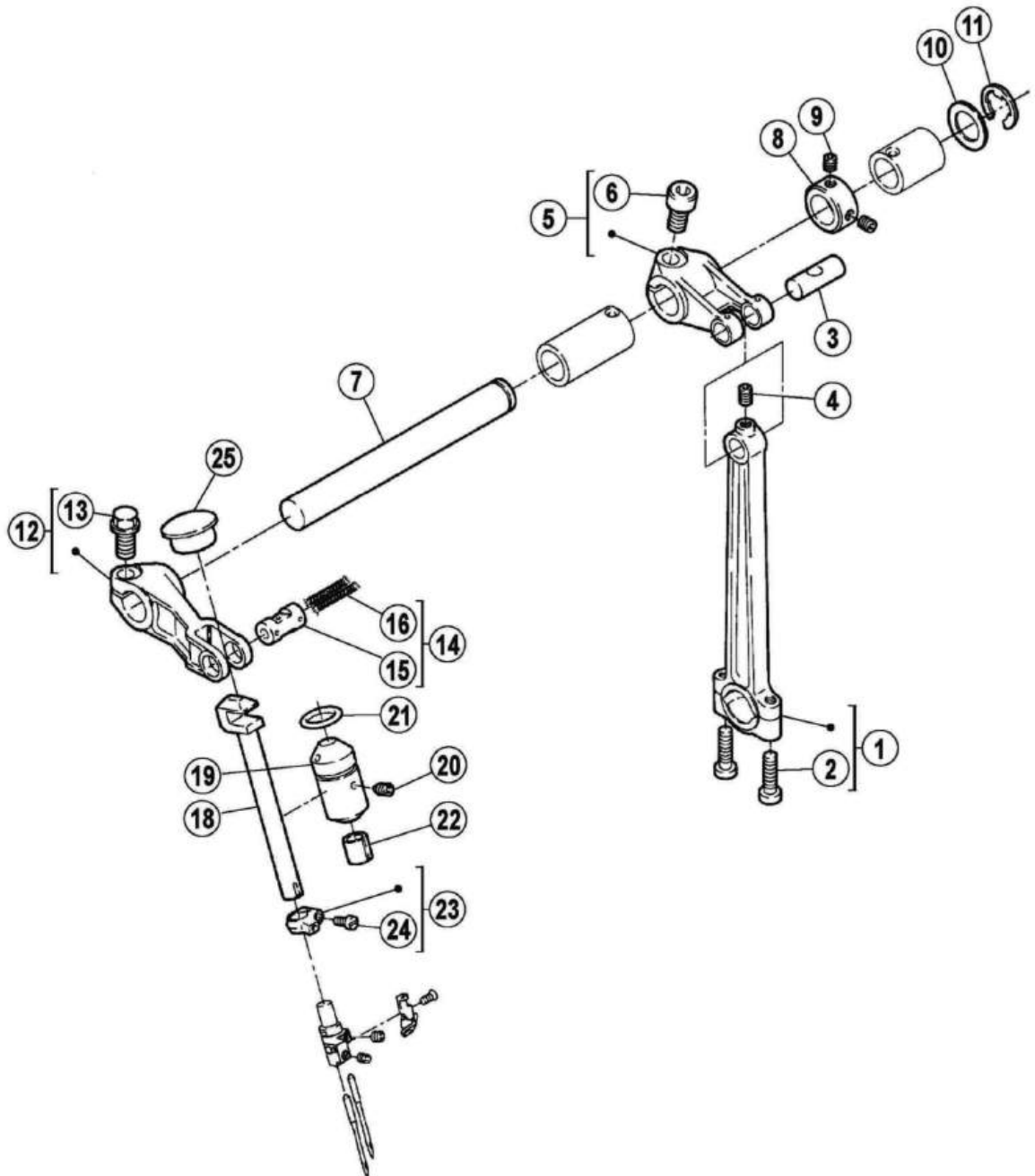
序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20713002	275013A	过线	Thread Guide	1	0	0
2	20713003	275013	过线	Thread Guide	0	1	0
3	207S14001	4543	螺钉M4×4	Screw	1	1	0
4	21212015	275015	托架	Bracket	1	1	0
5	207S11019	7082	螺钉M4×4.7	Screw	1	1	0
6	20713004	275051	过线	Thread Guide	1	0	0
7	20713005	275051A	过线	Thread Guide	0	1	0
8	207S11015	7062	螺钉M3×6	Screw	2	2	0
9	207S11019	7082	螺钉M4×7.5	Screw	1	1	0
10	20713006	275011	托架	Bracket	1	1	0
11	20713007	275012	压线板	Thread Retainer	1	1	0
12	207S20003	7163	螺钉	Screw	1	1	0
13	20727002	240326	压簧	Spring	1	1	0
14	20713008	275016	挑线杆	Thread Takeup	1	0	0
15	21213013	275016	挑线杆	Thread Takeup	0	1	0



八、过线机构(3)/Thread Guide and Thread Takeup(3)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20712016	275004	托架	Bracket	1	1	1
2	20113015	275047	过线	Thread Guide	2	2	2
3	201S11006	----	螺钉	Screw	2	2	2
4	W01011	----	垫圈	Washer	2	2	2
5	20713010	275005	挑线架	Thread Takeup	1	1	1
6	207S11007	7019	螺钉M4×7.5	Screw	1	1	1
7	20713011	275006	过线	Thread Guide	1	1	1
8	207S11020	7008	螺钉M3×4	Screw	1	1	1
9	20713012	275007	过线	Thread Guide	1	1	0
10	20713053	275055	过线	Thread Guide	0	0	1
11	20713054	275056	过线	Thread Guide	1	1	1
12	20713015	275009	挑线架	Thread Takeup	1	1	0
13	20713055	275054	挑线架	Thread Takeup	0	0	1
14	207S11021	7012	螺钉M3.5×6	Screw	1	1	1

5 Series
3/4 Series

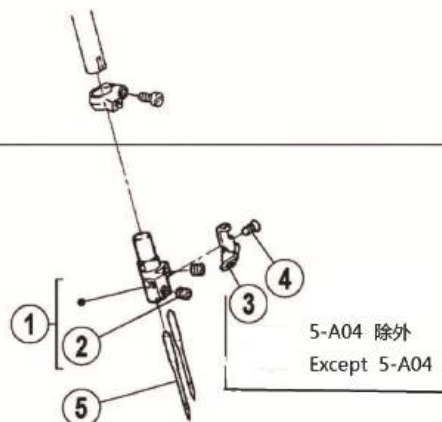


九、针杆部件(1)/Needle Drive Mechanism(1)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	400039	271000-92	针杆连杆	Connection	1	1	1
2	207S11016	7023	螺钉M4×16	Screw	2	2	2
3	20626003	271001	曲柄销	Pin	1	1	1
4	207S14007	4538	螺钉M4×6	Screw	1	1	1
5	20704001	271002-92	上轴曲柄	Crank	1	1	1
6	S05018	4533	螺钉M6×0.75×12	Screw	1	1	1
7	20702002	271003	上轴	Shaft	1	1	1
8	20708004	240308	上轴挡圈	Collar	1	1	1
9	207S14001	4543	螺钉M4×4	Screw	2	2	2
10	20628014	208235	上刀架垫片	Washer	1	1	1
11	H05008	202577	挡圈8	Ring	1	1	1
12	20704002	271004-92	针杆曲柄组件	Lever	1	1	1
13	207S12002	7150	螺钉	Screw	1	1	1
14	2072600300	271022-91	曲柄销组件	Shaft Assembly	1	1	1
15	20726003	271008-T	曲柄销	Shaft	1	1	1
16	20523005	----	油线	Oil wick	1	1	1
18	20702003	271006-T	针杆	Needle Bar	1	1	1
19	20703012	271007	针杆套	Bushing	1	1	1
20	207S14008	4546	螺钉M4×5	Screw	1	1	1
21	001026	201022	O型圈11.5×1.5	O Ring	1	1	1
22	20723003	179009-05	毛毡	Oil Felt	1	1	1
23	20708005	271009-92	挡圈	Ring	1	1	1
24	207S11023	7035	螺钉M3×6	Screw	1	1	1
25	20722004	240310	油塞	Plug	1	1	1

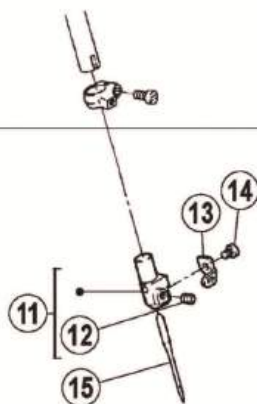
5 Series

■ 2 针 (2-needle)
5 Series

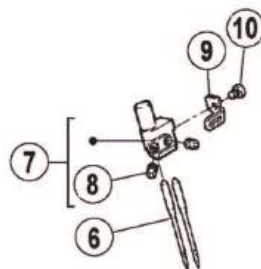


3/4 Series

■ 1 针 (1-needle)
3 Series



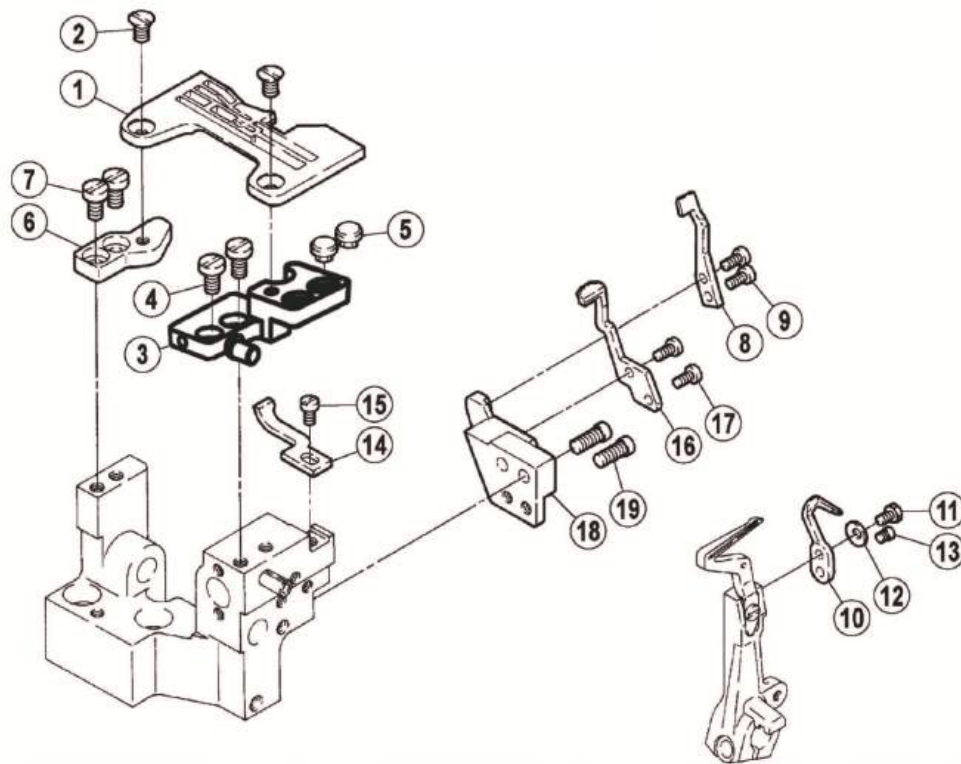
■ 2 针 (2-needle)
4 Series



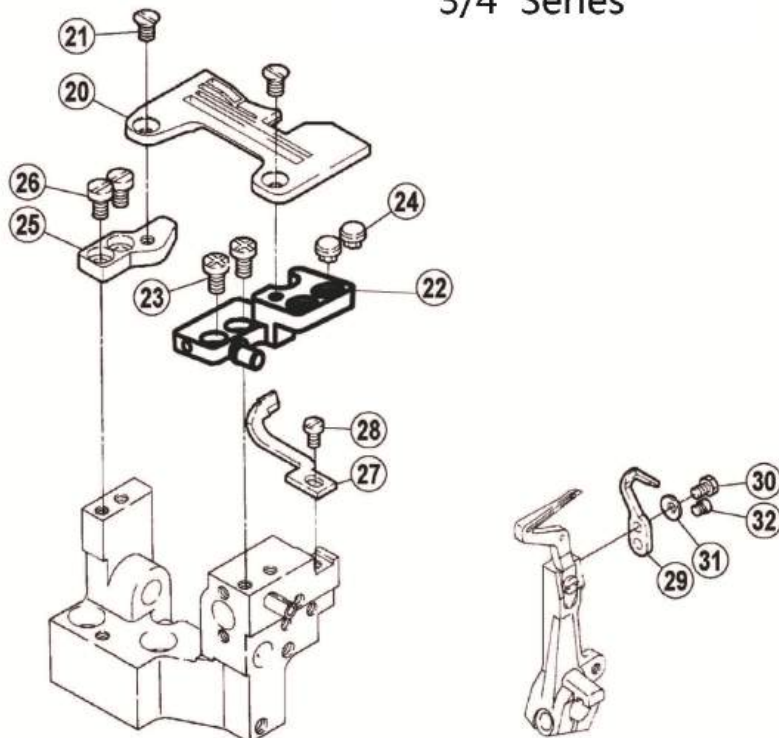
十、针杆部件(2)/Needle Drive Mechanism(2)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20734003	xxxxxxx	针夹头	Needle Holder Assembly	0	0	1
1	20734004	xxxxxxx	针夹头 (五线70)	Needle Holder Assembly	0	0	1
1	20719056	xxxxxxx	针夹头 (五线厚料)	Needle Holder Assembly	0	0	1
2	207S14014	4554	螺钉M3×3	Screw	0	0	2
3	20713017	275030	过线	Thread Guide	0	0	1
4	207S11024	7120	螺钉M2×3	Screw	0	0	1
5	xxxxxxx	xxxxxxx	机针	Needle	0	0	2
6	xxxxxxx	xxxxxxx	机针	Needle	0	2	0
7	20734002	xxxxxxx	(四线)针夹头	Needle Holder	0	1	0
8	207S14014	4554	螺钉M3×3	Screw	0	2	0
9	20713018	275019C	过线	Thread Guide	0	1	0
10	207S11024	7120	螺钉M2×3	Screw	0	1	0
11	20734001	xxxxxxx	(三线)针夹头	Needle Holder Assembly	1	0	0
12	207S14014	4554	螺钉M3×3	Screw	1	0	0
13	20713038	275019A	过线(一针)	Thread Guide	1	0	0
14	207S11024	7120	螺钉M2×3	Screw	1	0	0
15	xxxxxxx	xxxxxxx	机针	Needle	1	0	0

5 Series



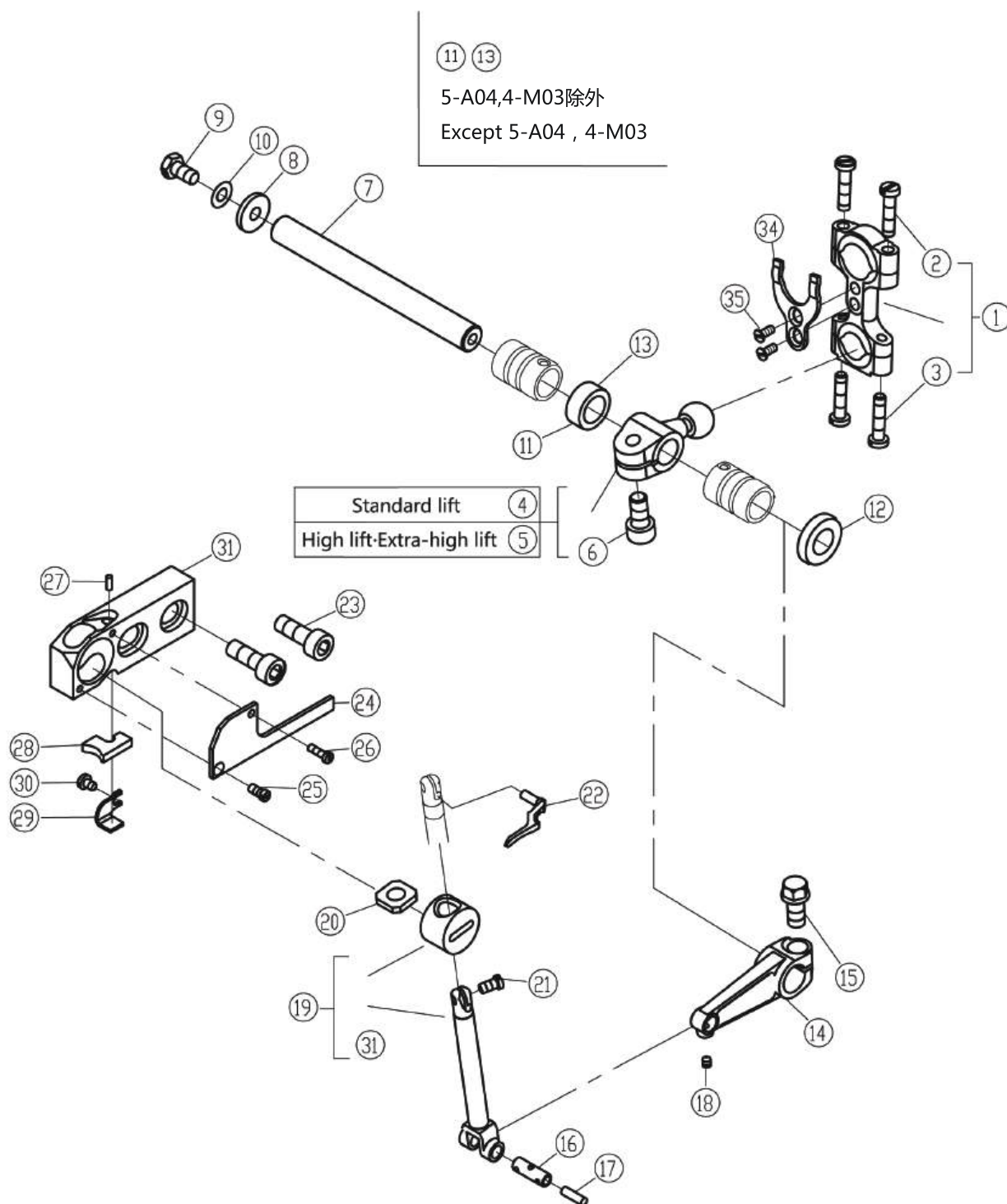
3/4 Series



十一、针杆部件(3)/Needle Drive Mechanism(3)

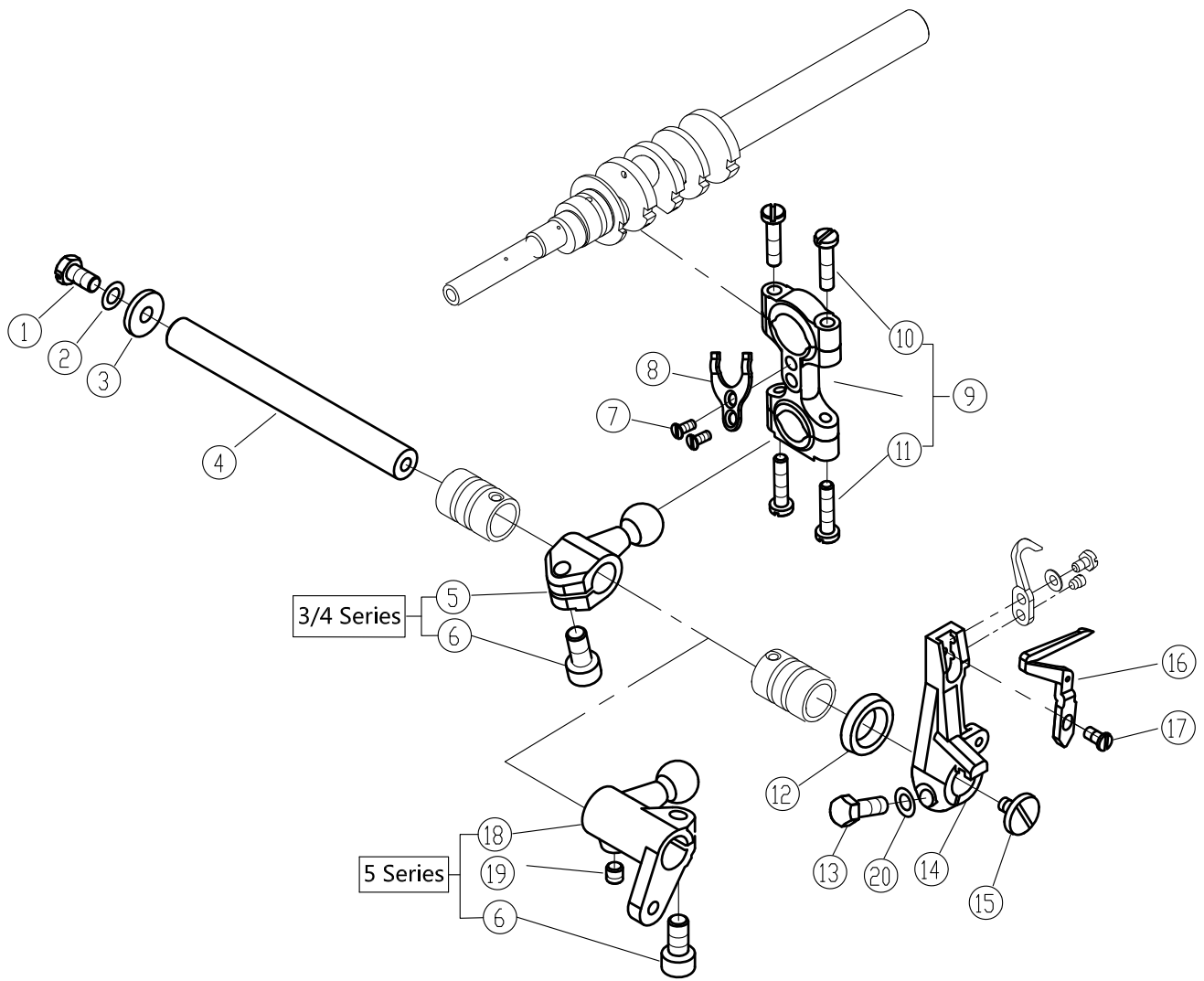
序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	xxxxxxx	xxxxxxx	针板	Needle Plate	0	0	1
2	207S17003	7170	螺钉M4×7.5	Screw	0	0	2
3	20709002	271010	针板垫块(前)	Bracket	0	0	1
4	207S11007	7019	螺钉M4×7.5	Screw	0	0	2
5	20622003	240305	防震垫	Cushion Rubber	0	0	2
6	20709003	271011	针板垫块(后)	Bracket	0	0	1
7	207S11007	7019	螺钉M4×7.5	Screw	0	0	2
8	xxxxxxx	xxxxxxx	链弯针护针	Needle Guard	0	0	1
9	S01027	7010	螺钉M3×6	Screw	0	0	2
10	xxxxxxx	xxxxxxx	护针(后)	Needle Guard	0	0	1
11	207S12005	7259	螺钉	Screw	0	0	1
12	W03004	240222	垫圈3	Spring	0	0	1
13	207S11002	7165	螺钉M3	Screw	0	0	1
14	xxxxxxx	xxxxxxx	机针护针(前)	Needle Guard	0	0	1
15	207S11007	7019	螺钉M4×7.5	Screw	0	0	1
16	xxxxxxx	xxxxxxx	机针护针(后)	Needle Guard	0	0	1
17	S01027	7010	螺钉M3×6	Screw	0	0	2
18	20701033	271013	托架	Bracket	0	0	1
19	207S11003	7114	螺钉M4×10	Screw	0	0	2
20	xxxxxxx	xxxxxxx	针板	Needle Plate	0	1	0
21	207S17006	7170	螺钉M4×7.5	Screw	2	2	0
22	20709002	271010	针板垫块(前)	Bracket	1	1	0
23	207S11011	xxxxxxx	螺钉M4×7.5	Screw	2	2	0
24	20622003	240305	减震垫	Cushion Rubber	2	2	0
25	20709003	271011	针板垫块(后)	Bracket	1	1	0
26	207S11007	7019	螺钉M4×7.5	Screw	2	2	0
27	xxxxxxx	xxxxxxx	护针(前)	Needle Guard	1	1	0
28	207S11007	7019	螺钉M4×7.5	Screw	1	1	0
29	xxxxxxx	xxxxxxx	护针(后)	Needle Guard	1	1	0
30	207S12005	7259	螺钉	Screw	1	1	0
31	W03004	240222	垫圈3	Spring	1	1	0
32	207S11002	7165	螺钉M3	Screw	1	1	0

5 Series 3/4 Series



十二、上弯针部件/Upper Looper Drive Mechanism

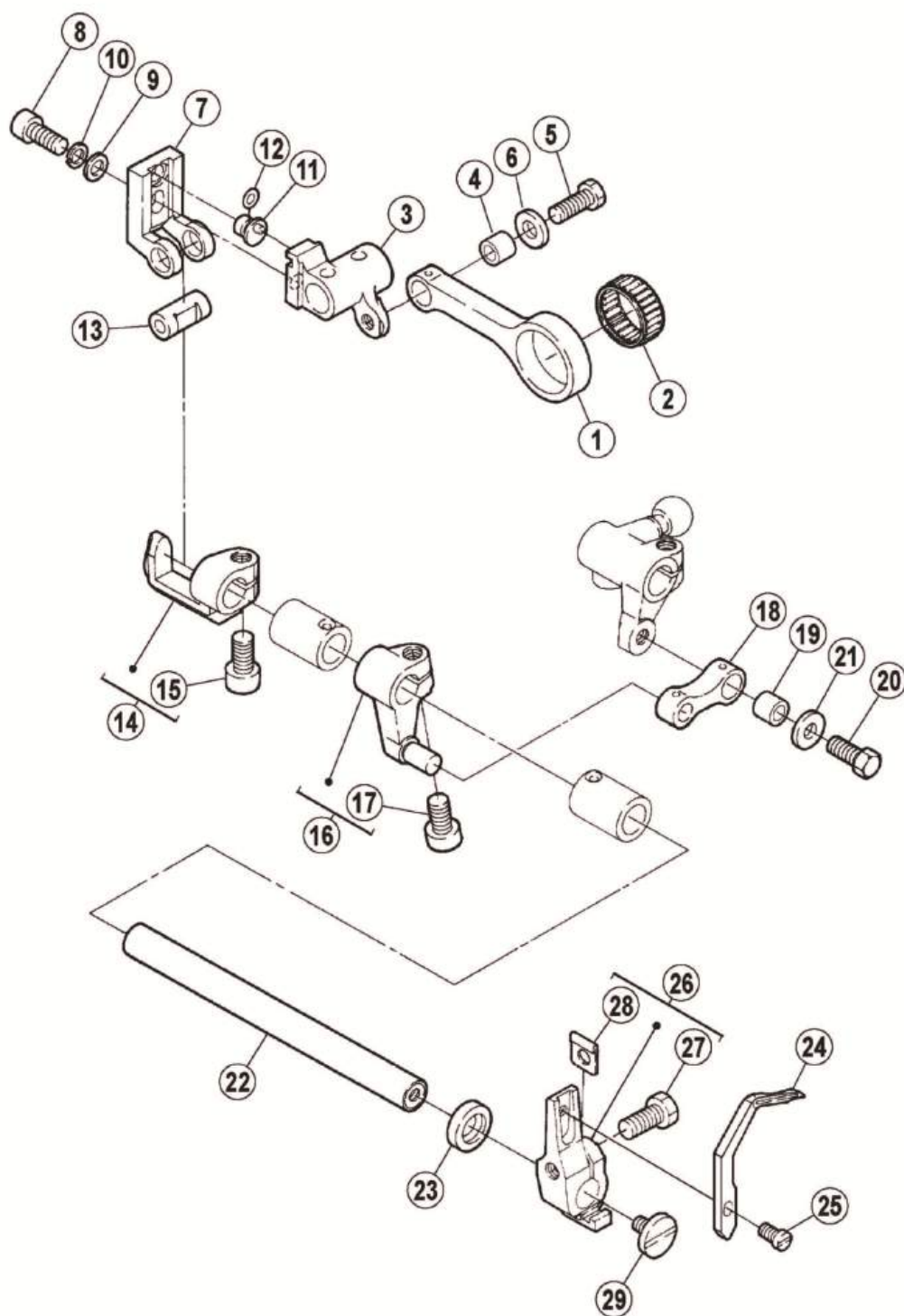
序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	400043	271500-92	弯针连杆	Connection	1	1	1
2	207S11016	7023	螺钉M4×16	Screw	2	2	2
3	207S11005	7022	螺钉M4×17.5	Screw	2	2	2
4	20704003	271502-92	上弯针球曲柄	Crank	1	0	0
5	400037	271503-92	上弯针球曲柄	Crank	0	1	1
6	S05018	4533	螺钉M6×0.75×12	Screw	1	1	1
7	20702004	271504	下弯针轴	Shaft	1	1	1
8	20628006	240338	垫圈	Washer	1	1	1
9	207S11004	7174	螺钉M4×10	Screw	1	1	1
10	W02001	303067	上弯针垫圈	Spring Washer	1	1	1
11	20708006	210122	衬套	Spacer	0	1	0
12	20622019	210586A	油封	Oil Seal	1	1	1
13	20708007	210122A	衬套A	Spacer	1	0	1
14	20705003	271505-92	连杆	Lever	1	1	1
15	207S12002	7150	螺钉	Screw	1	1	1
16	20726004	179137-05	曲柄销	Pin Assy.	1	1	1
17	20523005	----	JK788油线	Oil Weak	1	1	1
18	207S14010	4545	螺钉M3×4	Screw	1	1	1
19	2070403400	271517-91	上弯针滑杆组件	Upper Looper Holder Assy	1	1	1
20	20623005	179130-05	上弯针滑杆套油毡	Felt	1	1	1
21	207S11025	7054	螺钉M3.5×6.7	Screw	1	1	1
22	xxxxxxxx	xxxxxxxx	上弯针	Upper Looper	1	1	1
23	207S11026	4510	螺钉M6×16	Screw	2	2	2
24	400040	xxxxxxxx	盖板	Cover	1	1	1
25	207S17004	xxxxxxxx	螺钉M2.5×6	Screw	1	1	1
26	207S11027	7033	螺钉M2.5×8	Cover	1	1	1
27	30123014	----	JK8569油线	Oil Wick	1	1	1
28	20723005	2745890	吸油棉	Felt	1	1	1
29	20712017	2745880	压板	Bracket	1	1	1
30	207S11020	7008	螺钉M3×4	Screw	1	1	1
31	20701051	271510B	上弯针滑块座	Upper Looper Bracket	1	1	1
34	20712066	----	连杆垫片	Washer	1	1	1
35	S02007	----	螺钉	Screw	2	2	2



十三、下弯针部件/Lower Looper Drive Mechanism

序号 NO.	公司件号 Part NO.	名称	Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S11004	螺钉M4×10	Screw	1	1	1
2	W02001	上弯针垫圈	Spring Washer	1	1	1
3	20628006	垫圈	Washer	1	1	1
4	20702004	下弯针轴	Shaft	1	1	1
5	400329	下弯针球曲柄	Crank	1	1	0
6	S05018	螺钉M6×0.75×12	Screw	1	1	1
7	S02007	螺钉	Screw	2	2	2
8	20712066	连杆垫片	Washer	1	1	1
9	400043	弯针连杆	Connection	1	1	1
10	207S11016	螺钉M4×16	Screw	2	2	2
11	207S11005	螺钉M4×17.5	Screw	2	2	2
12	20622019	油封	Oil Seal	1	1	1
13	207S20004	螺钉M5×13	Screw	1	1	1
14	20704007	下弯针架	Lower Looper Holder	1	1	1
15	207S15001	螺钉M4×7	Screw	1	1	1
16	xxxxxxxx	下弯针	Lower Looper	1	1	1
17	207S11028	螺钉M3.5×6.5	Screw	1	1	1
18	400388	下弯针球曲柄	Crank	0	0	1
19	207S14012	螺钉M5×5	Screw	0	0	1
20	20128021	垫圈	Washer	1	1	1

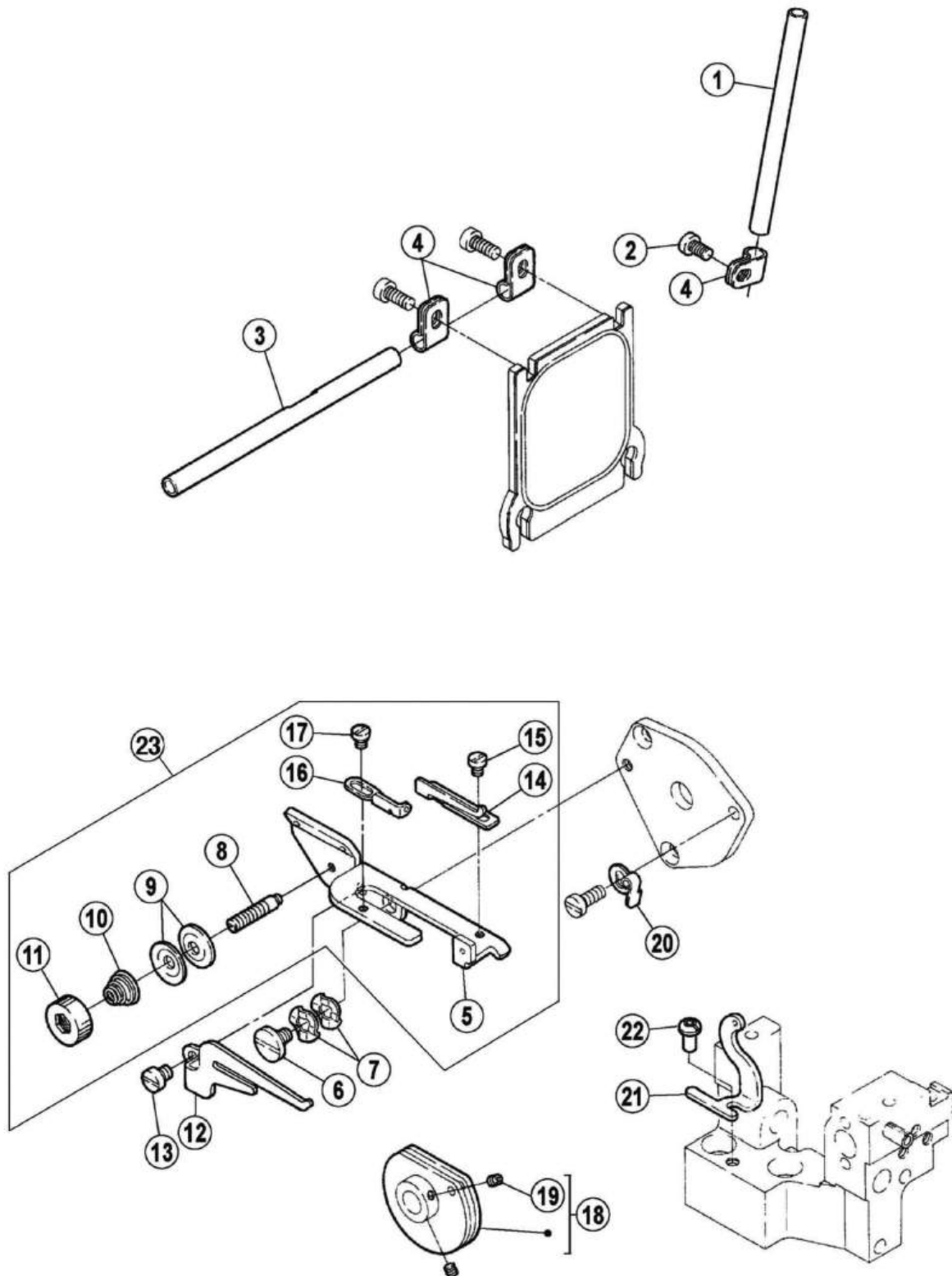
5 Series



十四、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)

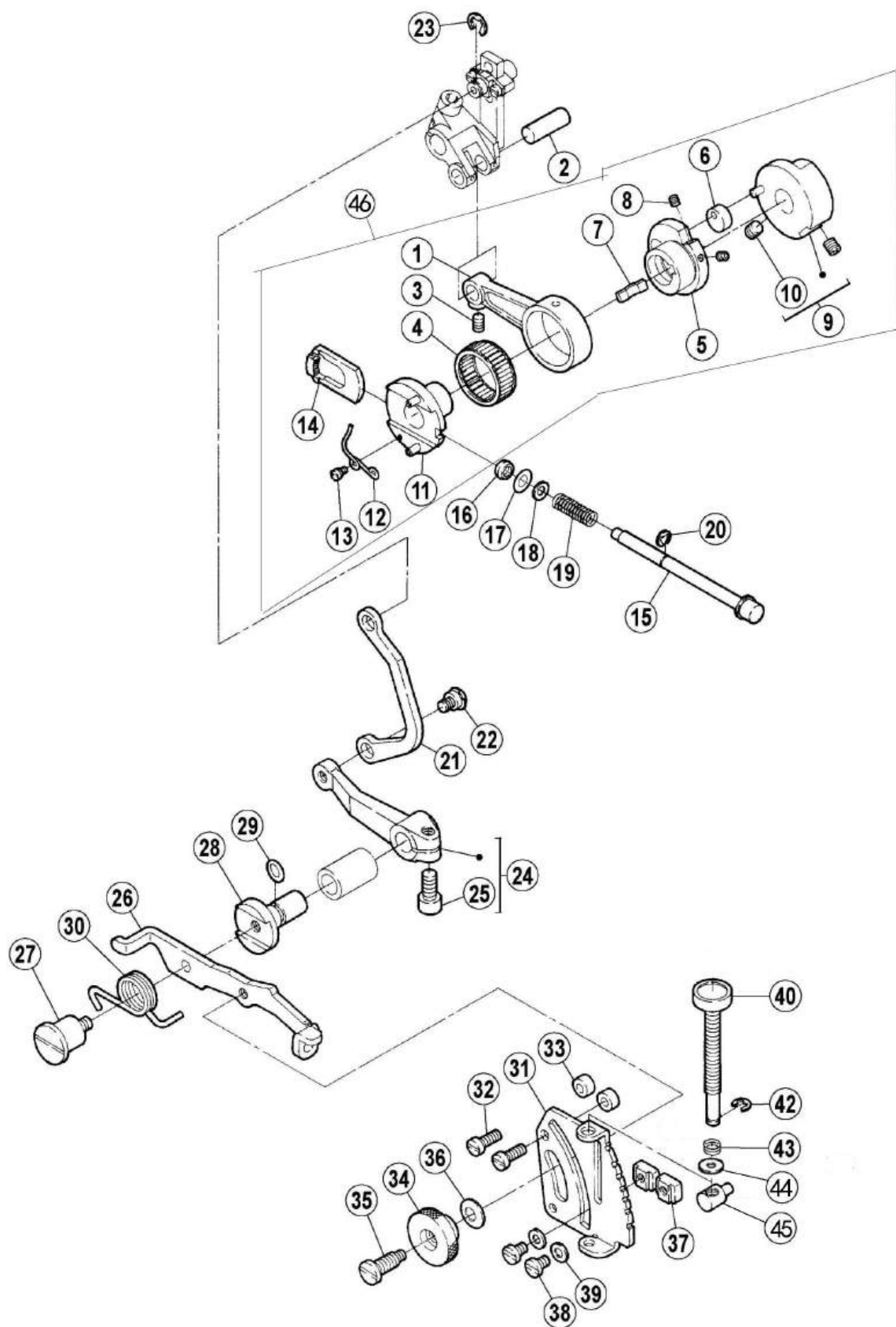
序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20705006	273500	连杆	Connection	0	0	1
2	B08002	205015	滚针k22×18×8	Needle Bearing	0	0	1
3	20704014	273501	曲柄	Crank	0	0	1
4	20703016	179160-05	连杆套	Bushing	0	0	1
5	207S12003	7056	螺钉M5×13	Screw	0	0	1
6	30228008	204115	垫圈	Washer	0	0	1
7	20709017	273502	滑块座	Slider	0	0	1
8	207S13009	4531	螺钉M5×12	Screw	0	0	1
9	20628010	240062	送布曲柄销垫圈	Washer	0	0	1
10	W02001	303067	上弯针垫圈	Spring Washer	0	0	1
11	20710008	252515	偏心销	Pin	0	0	1
12	001027	208949	O型圈4×1.3	O Ring	0	0	1
13	20626017	273504	五线销	Shaft	0	0	1
14	20701034	273505-92	支架	Holder	0	0	1
15	S05018	4533	螺钉M6×0.75×12	Screw	0	0	1
16	20704015	273509-92	链线曲柄	Crank	0	0	1
17	S05018	4533	螺钉M6×0.75×12	Screw	0	0	1
18	20705008	272517	连杆	Link	0	0	1
19	20703016	179160-05	连杆套	Bushing	0	0	1
20	207S12003	7056	螺钉M5×13	Screw	0	0	1
21	30228008	204115	垫圈	Washer	0	0	1
22	20702018	273506	链线轴	Shaft	0	0	1
23	2072201700	204052A	油封	Oil Seal	0	0	1
24	xxxxxxx	xxxxxxx	弯针	Double Chainstith Looper	0	0	1
25	207S11028	7168	螺钉M3.5×6.5	Screw	0	0	1
26	20701035	273510-92	弯针架	Looper Holder	0	0	1
27	207S20004	7055	螺钉M5×13	Screw	0	0	1
28	20728002	240337	垫片	Spacer	0	0	1
29	207S15001	7169	螺钉M4×7	Screw	0	0	1

5 Series



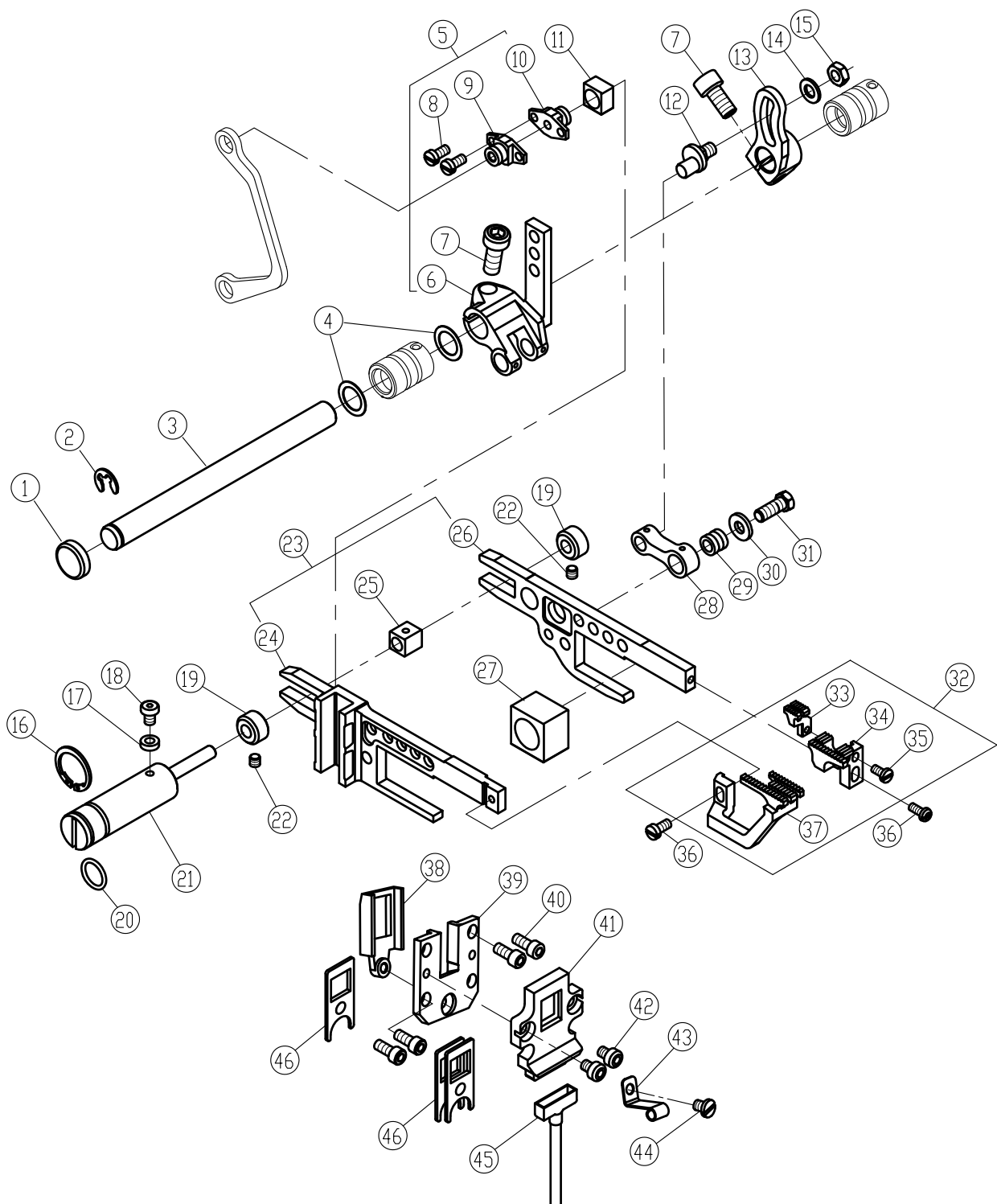
十五、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20713063	1921200	过线管	Thread Guide	0	0	1
2	207S11026		螺钉M6×16	Screw	0	0	1
3	20713040	275032	过线管	Thread Guide	0	0	1
4	20729006	206115	过线管夹	Holder	0	0	3
5	2061205700	275033	打线凸轮组件	Looper Thread Takeup Assy	0	0	1
6	207S20002	7066	螺钉M4	Screw	0	0	1
7	20128015	210307	垫圈	Washer	0	0	1
8	206S30015	7167	螺钉M3	Screw	0	0	1
9	20612055	137108	夹线片	Tension Disc	0	0	2
10	30127016	211388	弹簧	Spring	0	0	1
11	206S16004	275034	紧线手柄	Knob	0	0	1
12	20612056	275035	分线板	Thread Guide	0	0	1
13	S01031	7017	螺钉M4×7.5	Screw	0	0	1
14	20629004	275036	过线	Thread Guide	0	0	1
15	207S11020	7008	螺钉M3×4	Screw	0	0	1
16	20613017	275039	过线	Thread Guide	0	0	1
17	207S11020	7008	螺钉M3×4	Screw	0	0	1
18	20612058	179498-92	打线凸轮	Looper Thread Takeup	0	0	1
19	207S14009	4554	螺钉M3×3	Screw	0	0	2
20	20629005	275037	卡簧	Spring	0	0	1
21	20713026	275038	过线	Tread Guide	0	0	1
22	207S11007	7019	螺钉M4×7.5	Screw	0	0	1
23	2061205700	275033	打线凸轮组件	Looper Thread Takeup Assy	0	0	1



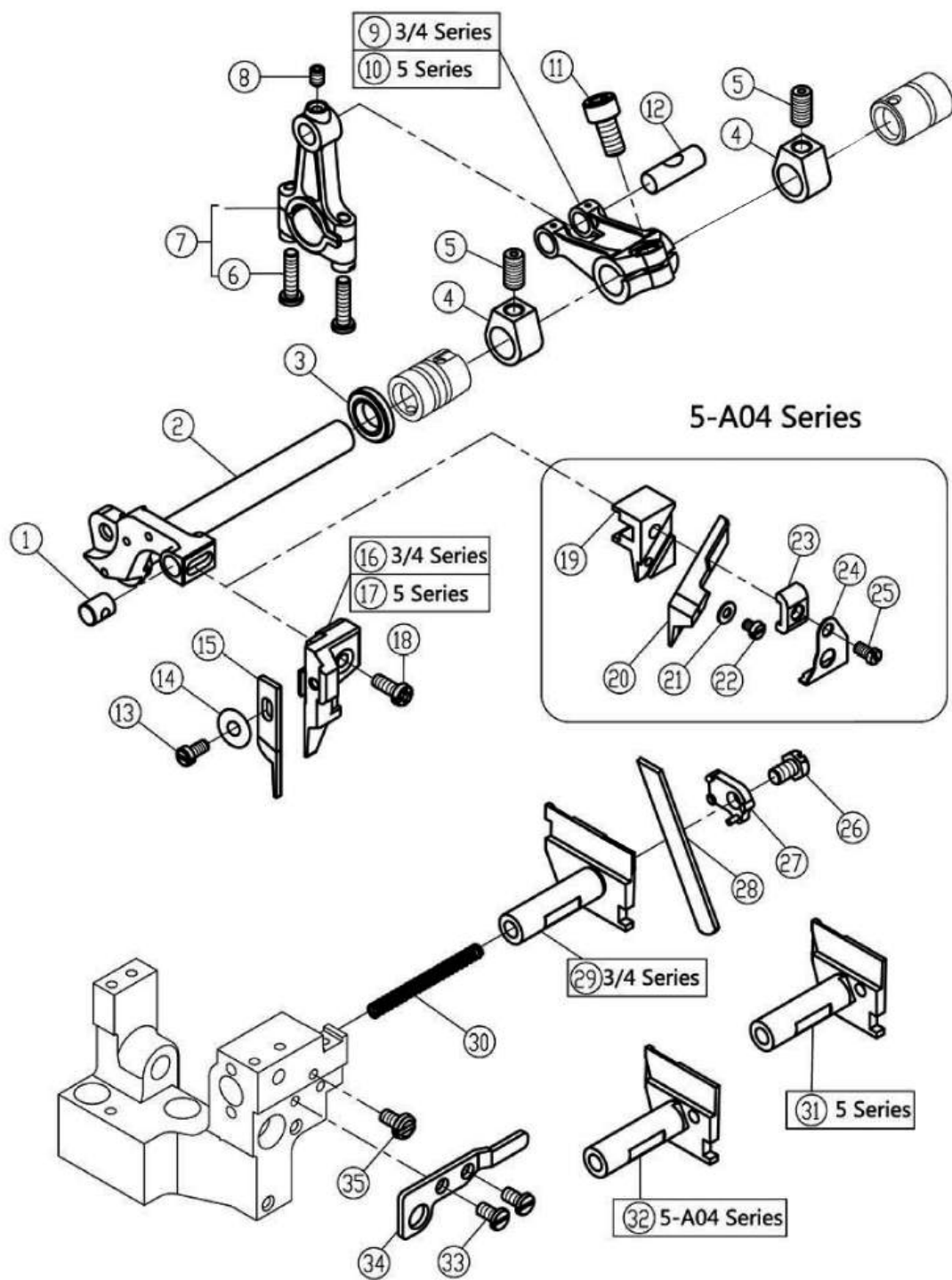
十六、差动调节机构/Feed Mechanism

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20705004	272500	送料连杆	Connection	1	1	1
2	20626003	271001	曲柄销	Pin	1	1	1
3	207S14007	4538	螺钉M4×6	Screw	1	1	1
4	B08001	240012	滚针轴承26×22×10	Needle Bearing	1	1	1
5	20710001	272501	偏心轮	Eccent	1	1	1
6	20710002	210129	小偏心轮	Feed Eccent	1	1	1
7	20712018	210130	弹簧板	Flat Spring	1	1	1
8	207S14003	4535	螺钉M3×4	Screw	2	2	2
9	20710003	272506-91	送布偏心	Regulator	1	1	1
10	207S14012	4514	螺钉M5×5	Screw	2	2	2
11	20710004	272504-91	开针偏心凸轮	Eccent Assembly	1	1	1
12	20727003	272503	弹簧	Spring	1	1	1
13	207S20005	7038	螺钉M2	Screw	1	1	1
14	20709006	272502	滑块	Ratchet	1	1	1
15	20702005	272509	开针掀扭轴	Push Button	1	1	1
16	20722005	240315	油封	Gaket	1	1	1
17	001027	208949	O型圈4×1.3	O Ring	1	1	1
18	20728001	240314	垫片	Washer	1	1	1
19	20727004	240317	弹簧	Spring	1	1	1
20	H05018	200555	卡簧3.5	Ring	1	1	1
21	20705005	272529	差动连片	Link	1	1	1
22	207S20006	7058	螺钉M5×5	Screw	1	1	1
23	20629006	202522	卡簧	Ring	1	1	1
24	20704008	272530A92	差动曲柄	Lever	1	1	1
25	S05018	4533	螺钉M6×0.75×12	Screw	1	1	1
26	20712019	272532	差动杆	Lever	1	1	1
27	207S20007	7161	螺钉	Screw	1	1	1
28	20702006	272533A	差动轴	Shaft	1	1	1
29	20622010	204185	差动轴O型圈	O Ring	1	1	1
30	20627006	272534	差动扳手定位簧	Spring	1	1	1
31	20712020	272535	调节板	Regulator Plate	1	1	1
32	207S11008	7021	螺钉M4×12	Screw	2	2	2
33	20711007	240321	垫圈	Spacer	2	2	2
34	2071600100	179202-25	调节螺母	Nut	1	1	1
35	207S30001	179202-25-02	螺钉	Screw	1	1	1
36	20728003	7059	蝶形垫片	Spring Washer	1	1	1
37	207S16002	211301	螺母	Stopper	2	2	2
38	207S11011	252658	螺钉M4×5	Screw	2	2	2
39	30228009	7018	垫片	Washer	2	2	2
40	20702007	303448	调节杆	Adjusting Bar	1	1	1
42	H05018	240322	卡簧3.5	Ring	1	1	1
43	20727005	210533	弹簧	Spring	1	1	1
44	20728005	----	垫片	Washer	1	1	1
45	20709007	272539A	螺母	Pin	1	1	1
46	2070500400	----	送料连杆组件	Connection	1	1	1



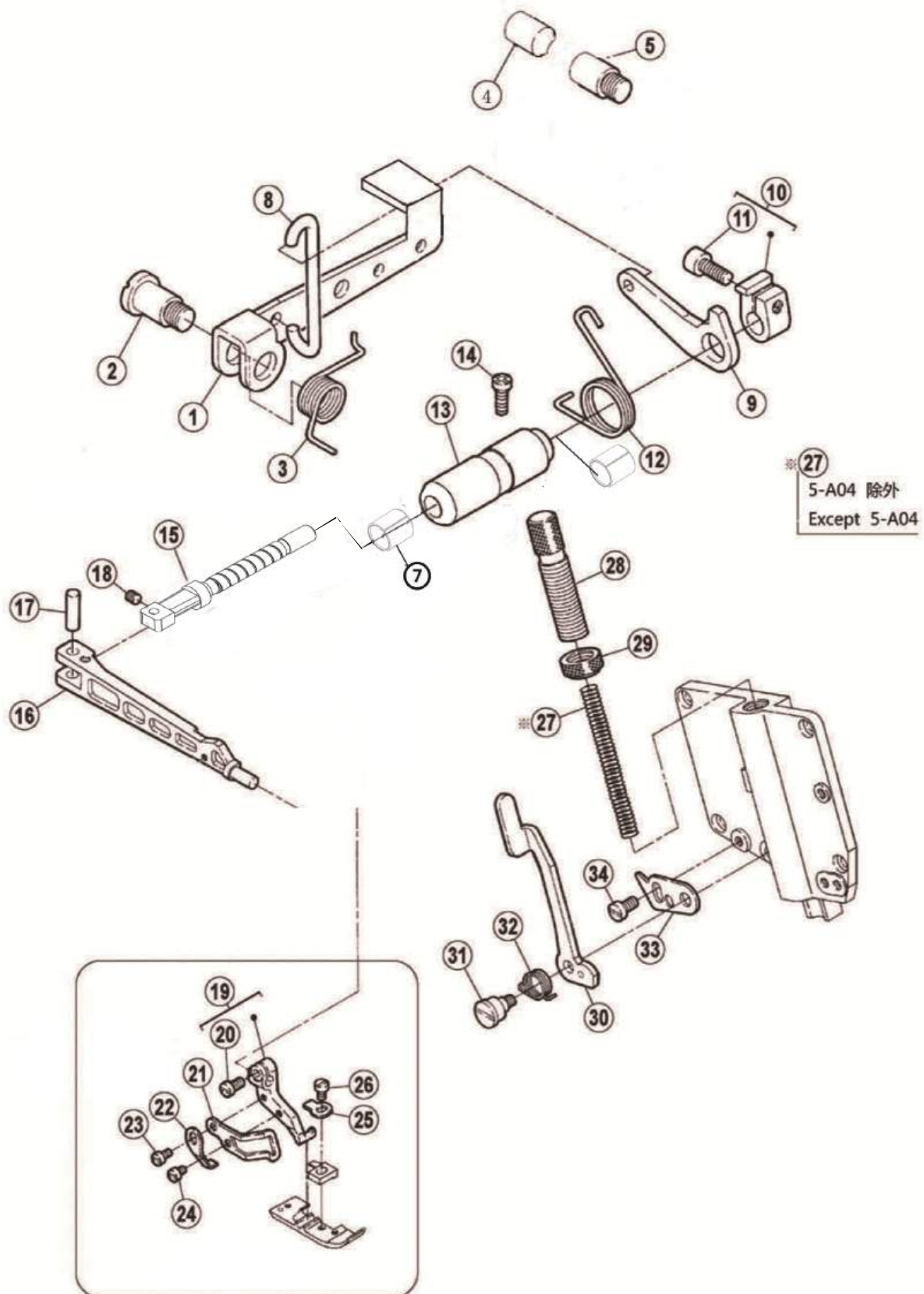
十七、送布机构/Feed Mechanism

序号 NO.	公司件号 Part NO.	名称	Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20628023	送布轴油封	Plug	1	1	1
2	H05009	开口挡圈7	Ring	1	1	1
3	20702008	送布轴	Shaft	1	1	1
4	20628011	送料轴垫圈	Washer	2	2	2
5	2070400900	送料曲柄组件	Crank	1	1	1
6	20704010	送料曲柄	Crank	1	1	1
7	S05018	螺钉M6×0.75×12	Screw	2	2	2
8	207S11029	螺钉M3×6	Screw	2	2	2
9	20709008	曲柄	Crank	1	1	1
10	20709009	曲柄销	Crank Pin	1	1	1
11	20709010	滑块	Block	1	1	1
12	20710005	偏心销	Pin	1	1	1
13	20704011	送料曲柄	Crank	1	1	1
14	20628010	送布曲柄销垫圈	Washer	1	1	1
15	N01004	螺母M5	Nut	1	1	1
16	20729002	卡簧	Ring	1	1	1
17	20722006	O型圈	Gsket	1	1	1
18	207S13001	螺钉	Screw	1	1	1
19	20708008	挡圈	Collar	2	2	2
20	001026	O型圈11.5×1.5	O Ring	1	1	1
21	20710006	偏心轴	Pin	1	1	1
22	207S14001	螺钉M4×4	Screw	2	2	2
23	2070600100	牙架组件	Feed Bar Assy.	1	1	1
24	20706002	差动齿牙架	Differential Feed Bar	1	1	1
25	20709011	滑柱	Block	1	1	1
26	20706001	主送齿牙架	Main Feed Bar	1	1	1
27	20709012	滑块	Block	1	1	1
28	20705008	连杆	Link	1	1	1
29	20703016	连杆套	Bushing	1	1	1
30	30228008	垫圈	Washer	1	1	1
31	207S12003	螺钉M5×13	Screw	1	1	1
32	xxxxxxx	牙齿组件	Main Feed Dog Complete	1	1	1
33	xxxxxxx	辅助齿	Auxiliary	1	1	1
34	xxxxxxx	主送齿	Main Feed Dog	1	1	1
35	207S11039	螺钉M3×6	Screw	1	1	1
36	S01029	螺钉M3.5×7.5	Screw	2	2	2
37	xxxxxxx	差动齿	Differential Feed Dog	1	1	1
38	20701049	牙架挡油板	Feed Bar Oil Seal	1	1	1
39	20701048	牙架挡块(一体)	Feed Bar	1	1	1
40	207S13006	螺钉M4×9	Screw	4	4	4
41	20701013	挡油板	Feed Bar Oil Seal	1	1	1
42	207S13007	螺钉M4×5	Screw	2	2	2
43	20712062	油管夹	Clamp	1	1	1
44	207S11011	螺钉M4×4.7	Screw	1	1	1
45	20721009	牙架吸油管	Tube	1	1	1
46	20722007	牙架油封	Oil Seal	3	3	3



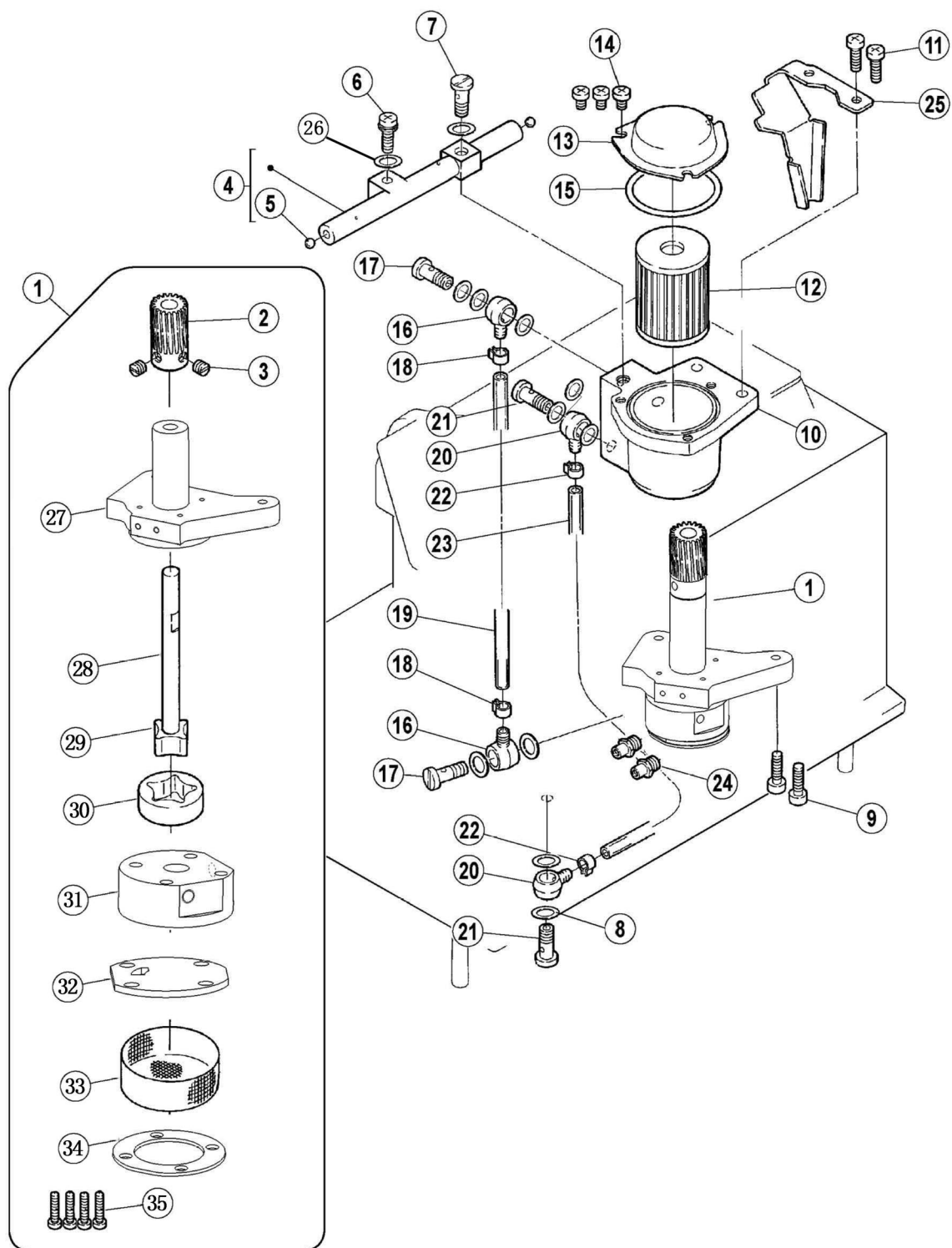
十八、剪布机构/Knife Drive Mechanism

序号 NO.	公司件号 Part NO.	名称	Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20726005	导向销	Pin	1	1	1
2	20702009	上刀架轴	Upper Knife Lever	1	1	1
3	2072201700	油封	Oil Seal	1	1	1
4	30208001	挡块	Collar	2	2	2
5	S10003	螺钉M6×0.75×12	Screw	2	2	2
6	207S11016	螺钉M4×16	Screw	2	2	2
7	400041	上刀连杆	Connection	1	1	1
8	207S14007	螺钉M4×6	Screw	1	1	1
9	20704012	上刀曲柄	Crank	1	1	0
10	20704030	上刀曲柄	Crank	0	0	1
11	S05018	螺钉M6×0.75×12	Screw	1	1	1
12	20626003	曲柄销	Pin	1	1	1
13	S01029	螺钉M3.5×7.5	Screw	1	1	1
14	20128020	垫片	Washer	1	1	1
15	xxxxxxxx	上刀	Upper Knife	1	1	1
16	20701014	上刀座	Upper Knife Clamp	1	1	0
17	20701036	上刀座	Upper Knife Clamp	0	0	1
18	S04019	螺钉M4×12	Screw	1	1	1
19	20701050	绞刀安装板	Angled Upper Knife Clamp	0	0	1
20	xxxxxxxx	切刀	Angled Upper	0	0	1
21	W01011	垫圈	Washer	0	0	1
22	207S11020	螺钉M3×4	Screw	0	0	1
23	20712053	上刀凹角切	Angled Upper Knife Gib	0	0	1
24	20712051	挡板	Waste Guard	0	0	1
25	S11025	螺钉M4×20	Screw	0	0	1
26	207S12004	螺钉M5×8	Screw	1	1	1
27	20709013	压板	Lower Knife Clamp	1	1	1
28	xxxxxxxx	下刀	Lower Knife	1	1	1
29	20701131	下刀架	Lower Knife Holder	1	1	0
30	20727006	弹簧	Spring	1	1	1
31	20701037	下刀架	Lower Knife Holder	0	0	1
32	20701052	下刀架	Upper Knife Clamp	0	0	1
33	207S11019	螺钉M4×7.5	Screw	2	2	2
34	20712021	挡板	Lower Knife Holder Guard	1	1	1
35	S01010	螺钉M4×7.5	Screw	1	1	1



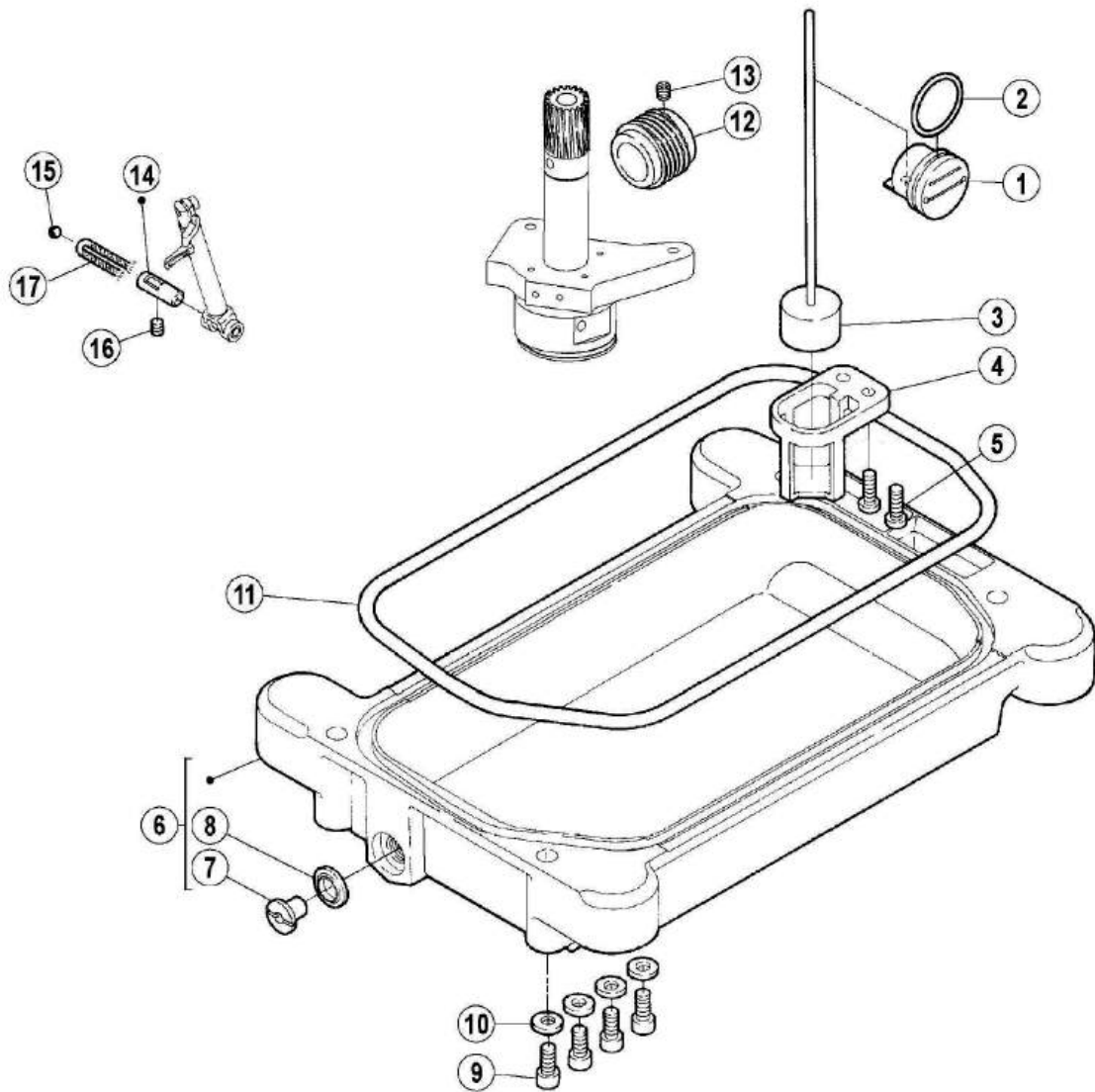
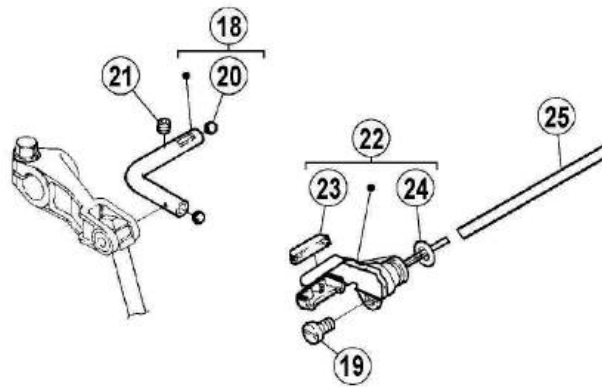
十九、抬压脚机构/Presser Foot Mechanism

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20712079	274007	抬压脚杠杆	Lever	1	1	1
2	207S20008	7060	抬压脚螺钉M10	Screw	1	1	1
3	20727007	274008	扭簧	Spring	1	1	1
4	20703010	-----	尼龙套	Nylon sleeve	1	1	1
5	207S20001	-----	轴位螺钉	Screw	1	1	1
6	-----	-----	-----	-----	-	-	-
7	20703031	-----	压脚轴衬套	-----	2	2	2
8	20712025	274006	弯钩	Link	1	1	1
9	20712007	274004	抬压脚小杠杆	Lever	1	1	1
10	20608004	274003-92	抬压脚复位圈	Collar	1	1	1
11	S05017	4534	螺钉M6×0.75×13.5	Screw	1	1	1
12	20627009	274005	小杠杆扭簧	Spring	1	1	1
13	20703030	274002	压脚轴套筒	Bushing	1	1	1
14	207S11016	7023	螺钉M4×16	Screw	1	1	1
15	20702010	274001	压脚轴	Shaft	1	1	1
16	20701016	274000-B	压脚臂	Presser Arm	1	1	1
17	20626016	208549	压脚臂连杆销	Pin	1	1	1
18	S10011	4594	螺钉M4×0.5×4	Screw	1	1	1
19	xxxxxxxx	xxxxxxxx	压脚组件	Presser Foot Assy.	1	1	1
20	207S11030	7013	螺钉M3.5×7.5	Screw	1	1	1
21	20712026	274033	压脚护手	Finge Guard	1	1	1
22	20712048	274020	板簧	Stopper	1	1	1
23	207S11009	7009	螺钉M3×4.5	Screw	1	1	1
24	207S11020	7008	螺钉M3×4	Screw	1	1	1
25	20712027	274019	垫片	Flat Spring	1	1	1
26	207S11032	5089	螺钉M4×3.8	Screw	1	1	1
27	20127032	208773A	压簧	Spring	1	1	1
28	20702014	274014	调节螺柱	Adjusting Screw	1	1	1
29	207S16003	274015	螺母	Nut	1	1	1
30	20612034	274016	压杆扳手	Lever	1	1	1
31	207S20009	7171	螺钉	Screw	1	1	1
32	20627010	274017	压杆扳手扭簧	Spring	1	1	1
33	20712030	274010	挡板	Stopper	1	1	1
34	207S11007	7019	螺钉M4×7.5	Screw	1	1	1



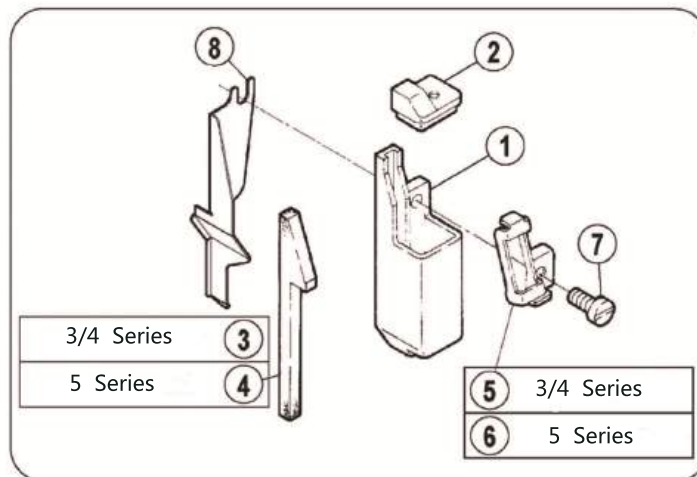
二十、供油机构(1)/ Lubrication Mechanism(1)

序号 NO.	公司件号 Part NO.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	2072000200	----	油泵组件	Pump	1	1	1
2	20725002	211618	蜗轮	Worm Wheel	1	1	1
3	207S15002	5060	螺钉M8×4.5	Screw	2	2	2
4	2071100900	274515-91	分油器组件	Oil Distributor Complet	1	1	1
5	20709014	210214	滚珠	Plug	2	2	2
6	207S30002	004211-HU0	组合螺钉M4×16	Screw	1	1	1
7	206S30009	240328	过油螺钉	Joint Screw	1	1	1
8	20122033	240263	垫片	Washer	10	10	10
9	207S13008	4529	螺钉M4×16	Screw	2	2	2
10	20701025	274509	油缸	Tank	1	1	1
11	207S11005	7022	螺钉M4×17.5	Screw	2	2	2
12	20736004	----	滤油器	Filter Element	1	1	1
13	20712035	274510	滤油器盖	Cover	1	1	1
14	207S11007	7019	螺钉M4×7.5	Screw	3	3	3
15	001028	240307	O型圈41×1.8	O Ring	1	1	1
16	20636001	200136	油管接头	Joint	2	2	2
17	206S30009	240328	过油螺钉	Joint Screw	2	2	2
18	20729005	202199	油管卡簧	Clamp	2	2	2
19	12921003	240327	油管Φ5×Φ8	Tube	0.2m	0.2m	0.2m
20	20736007	200136	油管接头	Joint	2	2	2
21	206S30009	240328	过油螺钉	Joint Screw	2	2	2
22	20729005	202199	油管卡簧	Clamp	2	2	2
23	12921003	340327	油管Φ5×Φ8	Tube	0.31m	0.31m	0.31m
24	20521009	209656A	铜油嘴	Joint	2	2	2
25	20712036	274525	油缸支架	Oil Guide	1	1	1
26	20612062	----	垫片	Washer	1	1	1
27	20720003	----	油泵体	Oil Pump Body	1	1	1
28	20720004	----	转子轴	Rotor Axis	1	1	1
29	20720005	----	上套内转	Inner Rotor	1	1	1
30	20720006	----	上套外转	External Rotor	1	1	1
31	20720007	----	油泵体	Oil Pump Body	1	1	1
32	20720008	----	泵盖	Cover	1	1	1
33	30120010	----	滤油网	Net	1	1	1
34	20720009	----	压网板	Board	1	1	1
35	S05006	----	螺钉M4×25	Screw	4	4	4



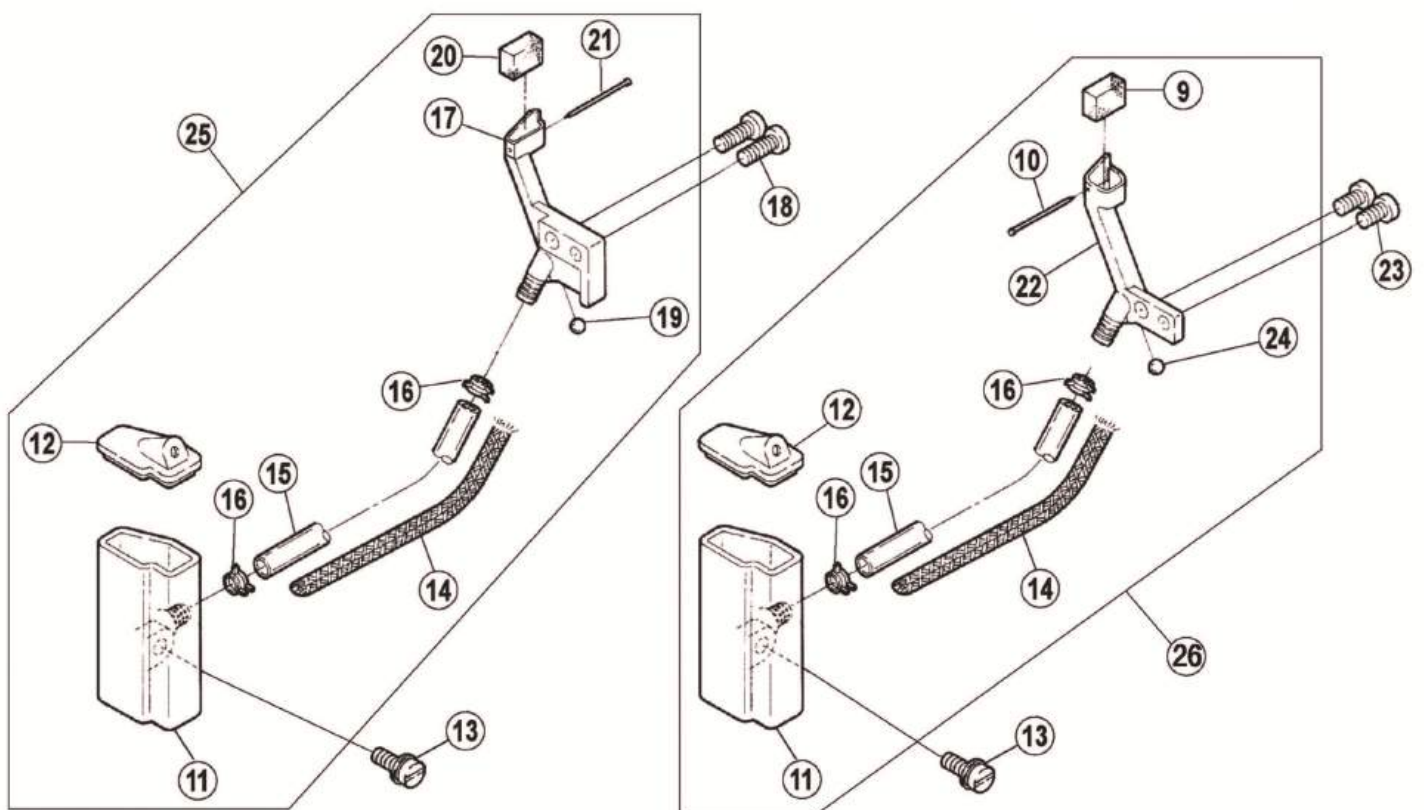
二十一、供油机构(2)/Lubrication Mechanism(2)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20711010	----	量油窗A	Oil Sight Gauge	1	1	1
	20711011	----	量油窗B	Oil Sight Gauge	1	1	1
2	o01030	230043	O型圈22×1.5	O Ring	1	1	1
3	2071101200	210193	油标指示组件	Indicator Assy.	1	1	1
4	20711013	210510	托架	Indicator Support	1	1	1
5	207S30002	004211-HU0	组合螺钉M4×16	Screw	2	2	2
6	20701058	274500	油盘	Oil Reservoir	1	1	1
7	207S13002	5138B	放油螺钉	Screw	1	1	1
8	20528014	202287A	油盘放油垫圈	Washer	1	1	1
9	207S13009	4531	螺钉M5×12	Bolt	4	4	4
10	20628018	240339	垫片	Washer	4	4	4
11	20722008	274501	油盘垫	Gasket	1	1	1
12	20725003	274504	蜗杆	Worm	1	1	1
13	207S14006	4514	螺钉M5×5	Screw	1	1	1
14	20626007	274514	上弯针滑杆过油器	Pipe Assy.	1	1	1
15	20709015	240338	橡胶塞	Rubber plug	1	1	1
16	207S14007	4543	螺钉M4×4	Screw	1	1	1
17	30123014	----	油线	Oil Wick	1	1	1
18	20721010	274513	过油管	Pipe	1	1	1
19	207S11019	7018	螺钉M4×5	Screw	1	1	1
20	20709016	240097	橡胶塞	Rubber plug	2	2	2
21	207S14001	4543	螺钉M4×4	Screw	1	1	1
22	2070109500	274518	吸油嘴组件	Joint	1	1	1
23	20723011	274522	油毡	Felt	1	1	1
24	20622010	204185	差动轴O型圈	O Ring	1	1	1
25	20721011	----	油管Φ2×Φ4	Tube	0.34m	0.34m	0.34m



3/4 Series

5 Series

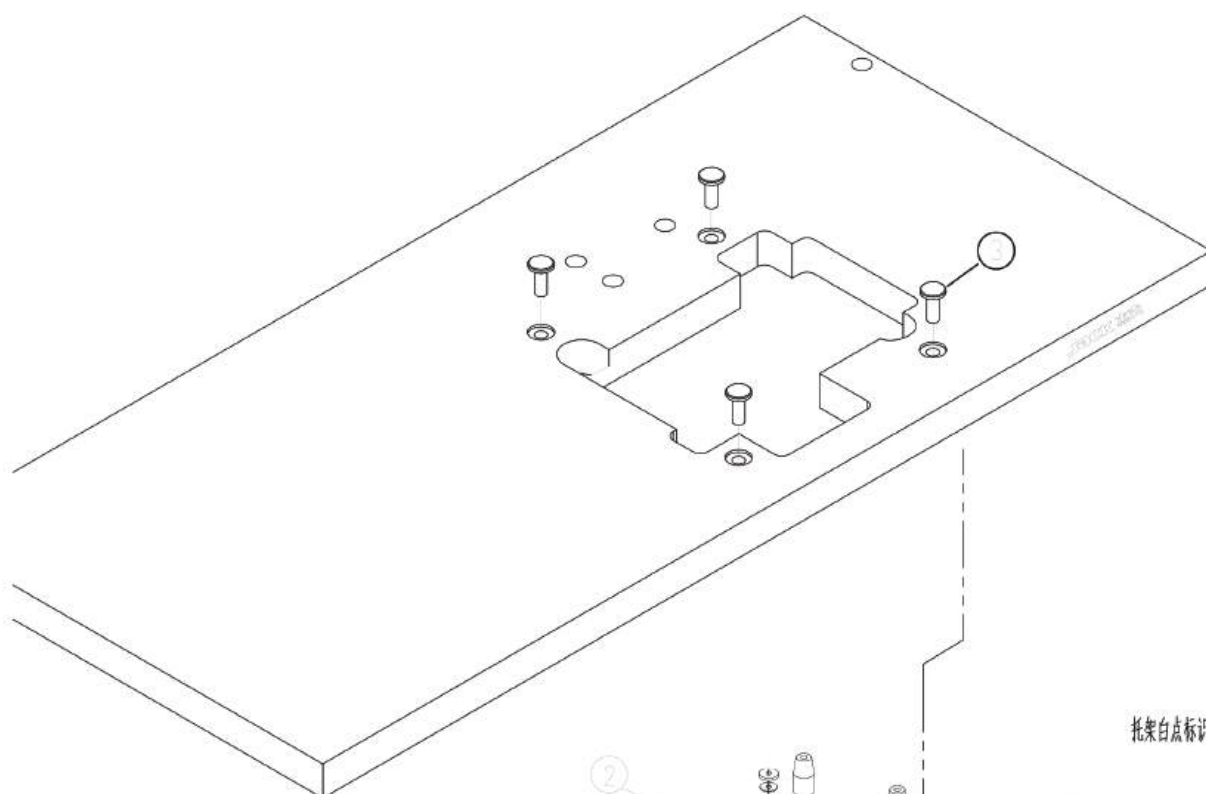


二十二、HR装置机构部件/H. R. Device

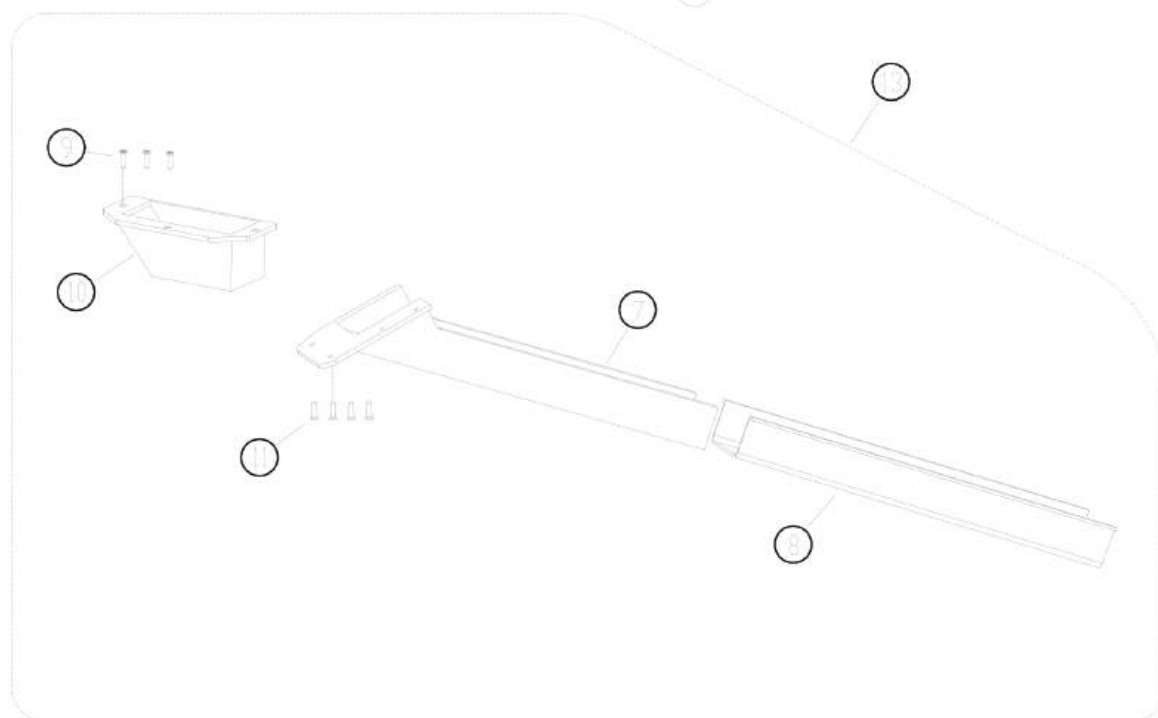
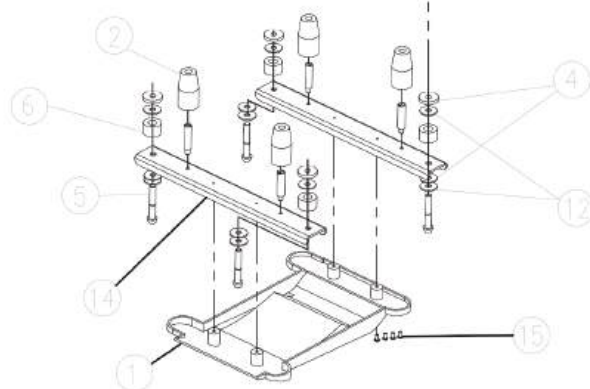
序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20711014	275500	上硅油盒	Silicone Oil Reservoir	1	1	1
2	20711015	275501	上硅油盒盖	Cover	1	1	1
3	20723008	275503	油毡	Felt	1	1	0
4	20719051	275546	毛毡	Felt	0	0	1
5	20712040	275502	过线架	Thread Guide	1	1	0
6	20713019	275507	过线架	Thread Guide	0	0	1
7	207S11012	7020	螺钉M4×10	Screw	1	1	1
8	20712042	277888	挡油板	Cover	1	1	1
9	20723009	204466	油毡	Oil Felt	0	0	1
10	20726010	210766	别针	Pin	0	0	1
11	20711016	----	下硅油盒	Silicone Oil Reservoir	1	1	1
12	20711017	275505	下硅油盒盖	Cover	1	1	1
13	207S30003	004210-HU0	组合螺钉M4×12	Screw	1	1	1
14	40123013	202175	油线	Oil Wick	1	1	1
15	40121002	240331	油管	Tube	1	1	1
16	20712041	200155	油管夹	Clamp	2	2	2
17	20701027	275506	针线冷却器	Needle Thread Lubricator	1	1	0
18	207S11008	7021	螺钉M4×10	Screw	2	2	0
19	20709014	210214	滚珠	Plug	1	1	0
20	20723009	204466	油毡	Oil Felt	1	1	0
21	20726010	210766	别针	Pin	1	1	0
22	20701038	275509	针线冷却器	Needle Thread Lubricator	0	0	1
23	207S11007	70196	螺钉M4×7.5	Screw	0	0	2
24	20709014	210214	滚珠	Plug	0	0	1
25	2071101600	----	下硅油盒组件	Silicone Oil Reservoir	1	1	0
26	2070103000	----	下硅油盒组件A	Silicone Oil Reservoir	0	0	1

二十三、线架部件/Thread Stand

序号 NO.	公司件号 Part NO.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线	四线	五线
					three-thread	four-thread	five-thread
1	20631020	4835	过线棒	Thread guide (6-spool)	0	0	1个 (六线用)
2	20131036	293A	过线棒	Thread Guide (5-spool)	0	0	1
3	20131014	293B	过线棒	Thread Guide (4-spool)	0	1	0
4	20131050	293C	过线棒	Thread Guide (3-spool)	1	0	0
5	206S16008	4021	螺钉	Screw	2	2	2
6	N01004	----	螺母M5	Nut	2	2	2
7	30101028	505-PA	长线架	Thread Hanger	1	0	1
8	20631026	505APA	短线架	Thread Hanger	0	2	1
9	206S30025	7102	螺钉	Screw	1	2	2
10	20631032	512	垫片	Washer	1	2	2
11	206S30024	4022	螺钉	Screw	1	2	2
12	20131006	380A	线棒	Spool Pin	3	4	5
13	20631031	201252	垫片	Spring Washer	3	4	5
14	206S16006	4803	螺母	Nut	3	4	5
15	20631025	381-PA	线托盘	Spool Seat Disc	3	4	5
16	20631024	507	托盘垫	Spool Mat	3	4	5
17	20131008	382-PA	线固定套	Spool Cushion	3	4	5
18	30111008	383-PA	棒架	Holder	1	1	1
19	206S30027	4014	螺钉	Screw	1	1	1
20	206S16006	4803	螺母	Nut	1	1	1
21	30113018	384	导线棒	Thread Guide Arm	1	1	1
22	206S30023	4012	螺钉	Screw	1	1	1
23	206S16006	4803	螺母	Nut	1	1	1
24	20631017	233-PA	固定器	Holder	1	1	1
25	206S30023	4012	螺钉	Screw	1	1	1
26	206S16006	4803	螺母	Nut	1	1	1
27	30102034	502-PA	线架上棒	Column Pipe (upper)	1	1	1
28	30102032	503-PA	线架下棒	Column Pipe (lower)	1	1	1
29	30129005	504-PA	锁紧卡固	Joint	1	1	1
30	206S30023	4012	螺钉	Screw	1	1	1
31	206S16006	4803	螺母	Nut	1	1	1
32	30101030	527-PA	长过线架	Thread Hanger	1	0	1
33	30101031	527APA	短过线架	Thread Hanger	0	2	1
34	206S16008	4021	螺钉	Screw	2	2	2
35	N01004	----	螺母M5	Nut	2	2	2
36	30103045	506	过线套	Thread Eyelet	3	4	5
37	30122027	386	棒帽	Rod Cap	1	1	1
38	30128062	509	垫片	Washer	2	2	2
39	206S16007	----	螺母	Nut	1	1	1
40	2063101400	----	线架组件 (三线)	Thread Hanger Assy.	1	0	0
	2053102900	----	线架组件 (四线)	Thread Hanger Assy.	0	1	0
	3013102700	----	线架组件 (五线)	Thread Hanger Assy.	0	0	1
	2053103100	----	线架组件 (六线)	Thread Hanger Assy.	0	0	1 (六线用)
41	20131090		过线管	Thread guide pipe	3	4	5
42	20131112		胶套	Plastic Cover	3	4	5
43	20128038	----	垫片	Washer	2	2	2

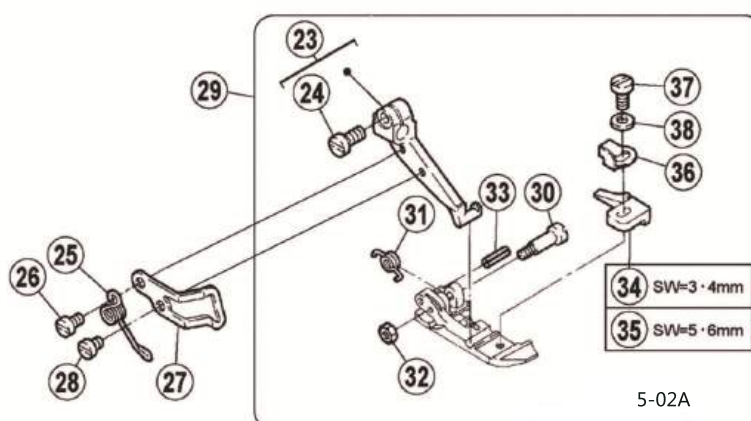
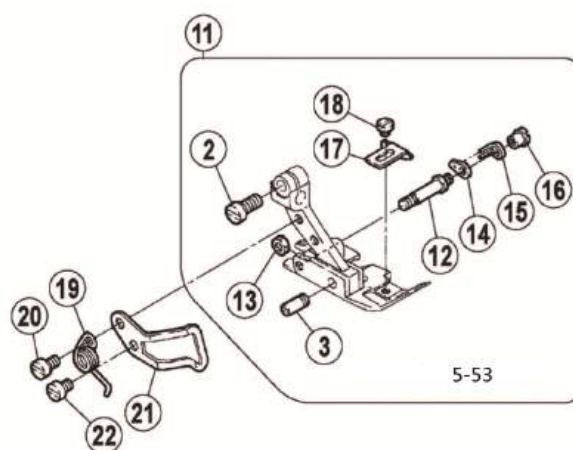
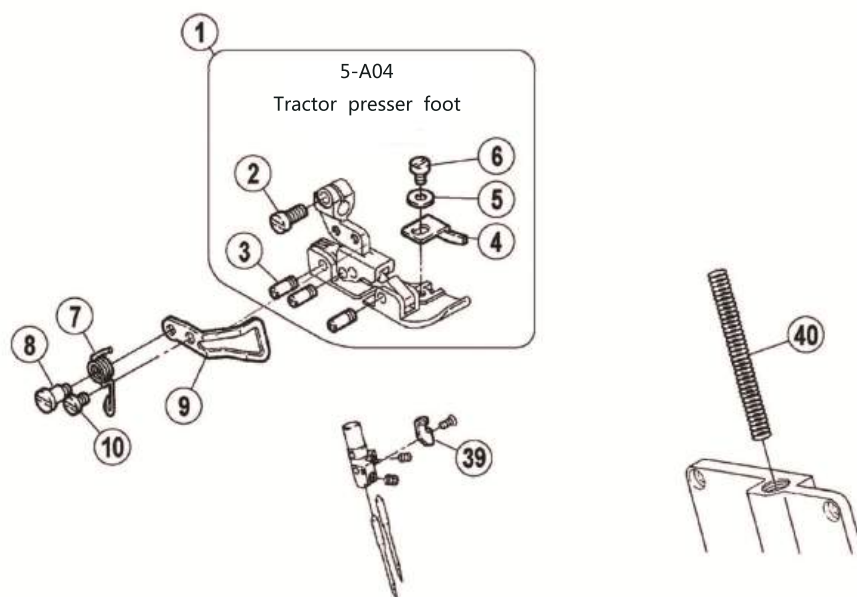


托架白点标识朝人安装即可



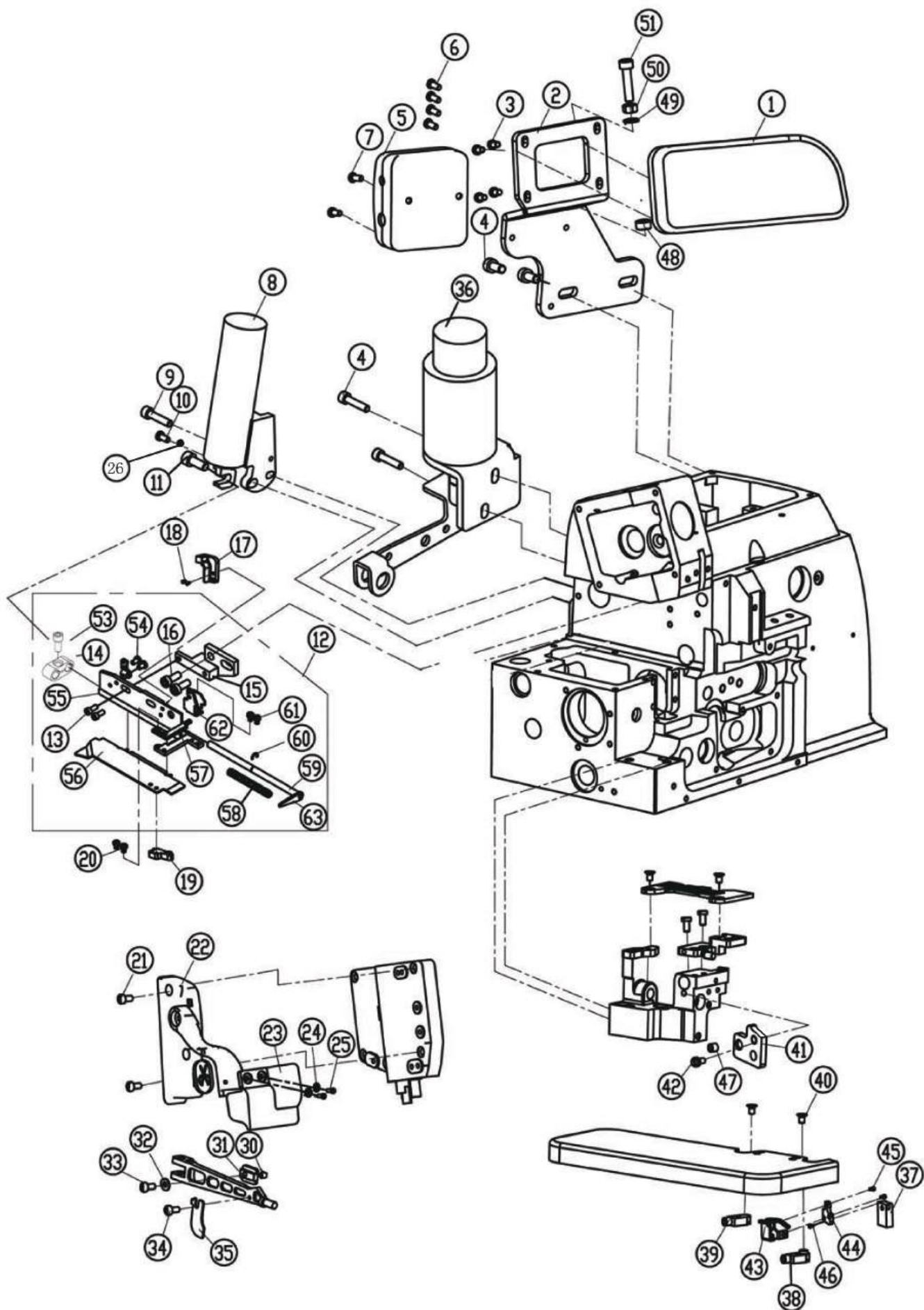
二十四、托盘部件/Part For Semi-Submerged Installation

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20711058	276001	托盘	Rest Board	1	1	1
2	20722018	179483-05	托盘防震连接垫	Cushion Rubber	4	4	4
3	20131028	206336	托盘固定螺母	Nut	4	4	4
4	20131029	----	大垫圈	Spacer	16	16	16
5	20131027	----	托盘内六角螺钉	Screw	4	4	4
6	20131030	----	防震套	Washer	4	4	4
7	21231006	205468-PA	排料槽 I	Waste Chute	1	1	1
8	21231007	205469-PA	排料槽 II	Waste Chute	1	1	1
9	20131034	4904	排料槽座螺钉	Screw	3	3	3
10	21231005	----	排料槽座	Screw	1	1	1
11	207S11046	----	螺钉	Washer	4	4	4
12	30122031	----	减震垫圈	Spring Washer	8	8	8
13	2123100400	----	落料斗组件	Waste Chute Assy.	1	1	1
14	20712064	----	托架	oil pan	1	1	1
15	207S13006	4512	螺钉M4X9	oil pan	4	4	4



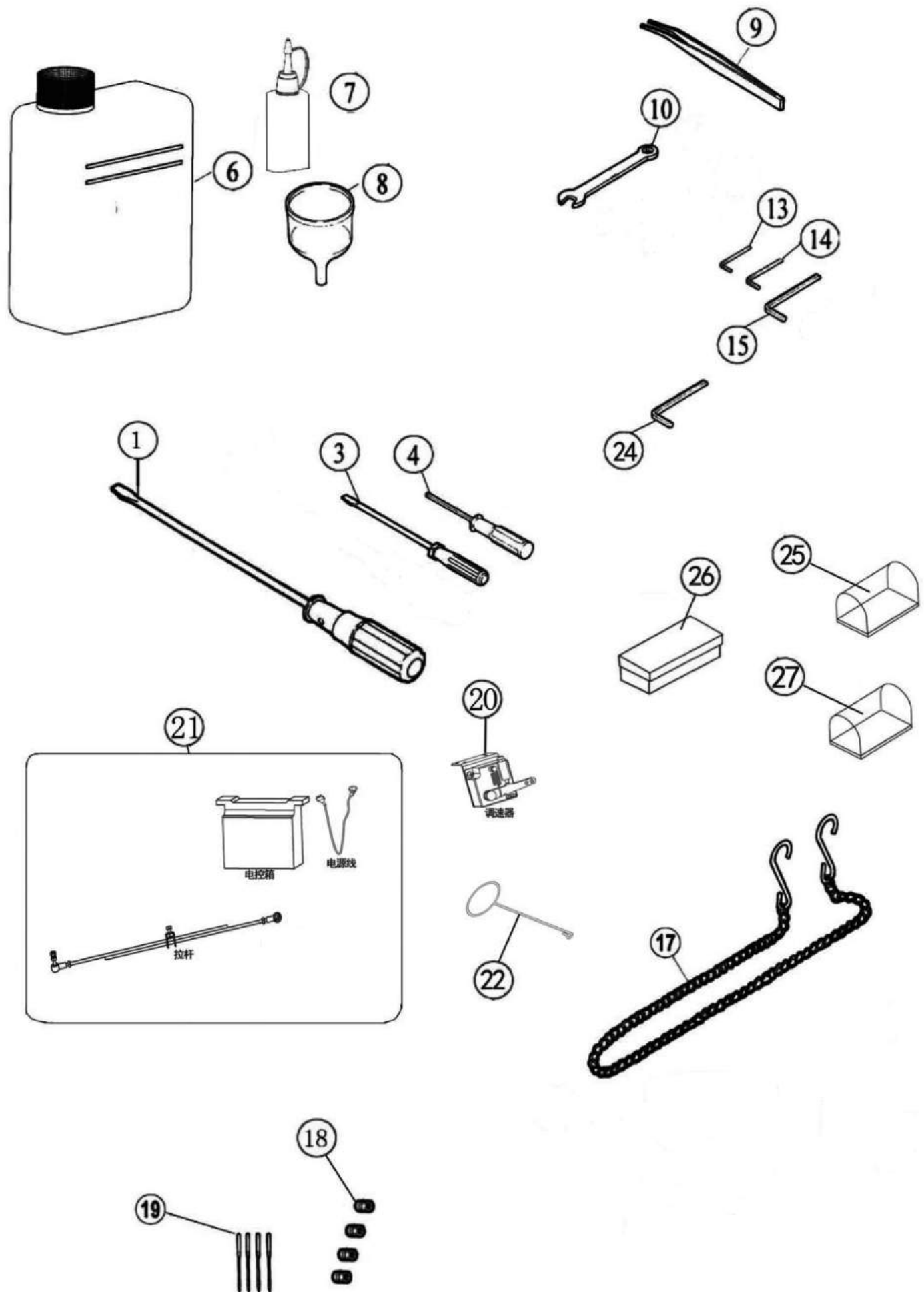
二十五、专用零件/Specific Parts

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	xxxxxxx	xxxxxxx	压脚组件	Presser Foot Assy.	0	0	1
2	207S11030	7013	螺钉M3.5×7.5	Screw	0	0	2
3	20726011	208958-B	销	Pin	0	0	4
4	20714051	277108	护料压板	Fabric Guard	0	0	1
5	W01002	202875	垫圈3	Washer	0	0	1
6	206S11018	5157	螺钉	Screw	0	0	1
7	20719053	274024	压脚弹簧	Spring	0	0	1
8	207S16050	7166	轴位螺钉	Screw	0	0	1
9	20712052	274027	压脚挡片	Finger Guard	0	0	1
10	207S11009	7009	螺钉M3×4.5	Screw	0	0	1
11	xxxxxxx	xxxxxxx	压脚组件	Presser Foot Complete	0	0	1
12	20726012	212499-B	销	Pin	0	0	1
13	207S16004	5409	螺母	Nut	0	0	1
14	20726014	212498	销	Latch	0	0	1
15	20727052	274028	弹簧	Spring	0	0	1
16	207S16005	3153	螺母	Nut	0	0	1
17	20712063	208531	辅助压脚	Fabric Guard	0	0	1
18	207S11034	5030	螺钉M1×2.3	Screw	0	0	1
19	20715057	274022	压脚弹簧	Spring	0	0	1
20	207S11009	7009	螺钉M3×4.5	Screw	0	0	1
21	20712050	274026	压脚护手	Finger Guard	0	0	1
22	207S11020	7008	螺钉M3×4	Screw	0	0	1
23	xxxxxxx	xxxxxxx	压脚组件	Holder	0	0	1
24	207S11030	7013	螺钉M3.5×7.5	Screw	0	0	1
25	20727050	274023	压脚弹簧	Spring	0	0	1
26	207S11009	7009	螺钉M3×4.5	Screw	0	0	1
27	20712049	274025	压脚护手	Finger Guard	0	0	1
28	207S11020	7008	螺钉M3×4	Screw	0	0	1
29	xxxxxxx	xxxxxxx	压脚组件	Presser Foot Complete	0	0	1
30	20726013	211919	销	Pin	0	0	1
31	20727053	211918	弹簧	Spring	0	0	1
32	207S16006	3150	螺母	Nut	0	0	1
33	20729003	211920	销	Spring Pin	0	0	1
34	xxxxxxx	xxxxxxx	压脚爪	Presser Foot	0	0	1
35	xxxxxxx	xxxxxxx	压脚爪	Presser Foot	0	0	1
36	20712064	211917	安装板	Bracket	0	0	1
37	207S11032	5089	螺钉M3.5×5.5	Screw	0	0	1
38	W01002	----	垫片	Washer	0	0	1
39	20713056	275030A	过线板	Thread Eyelet	0	0	1
40	20719054	240347	压簧	Spring	0	0	1



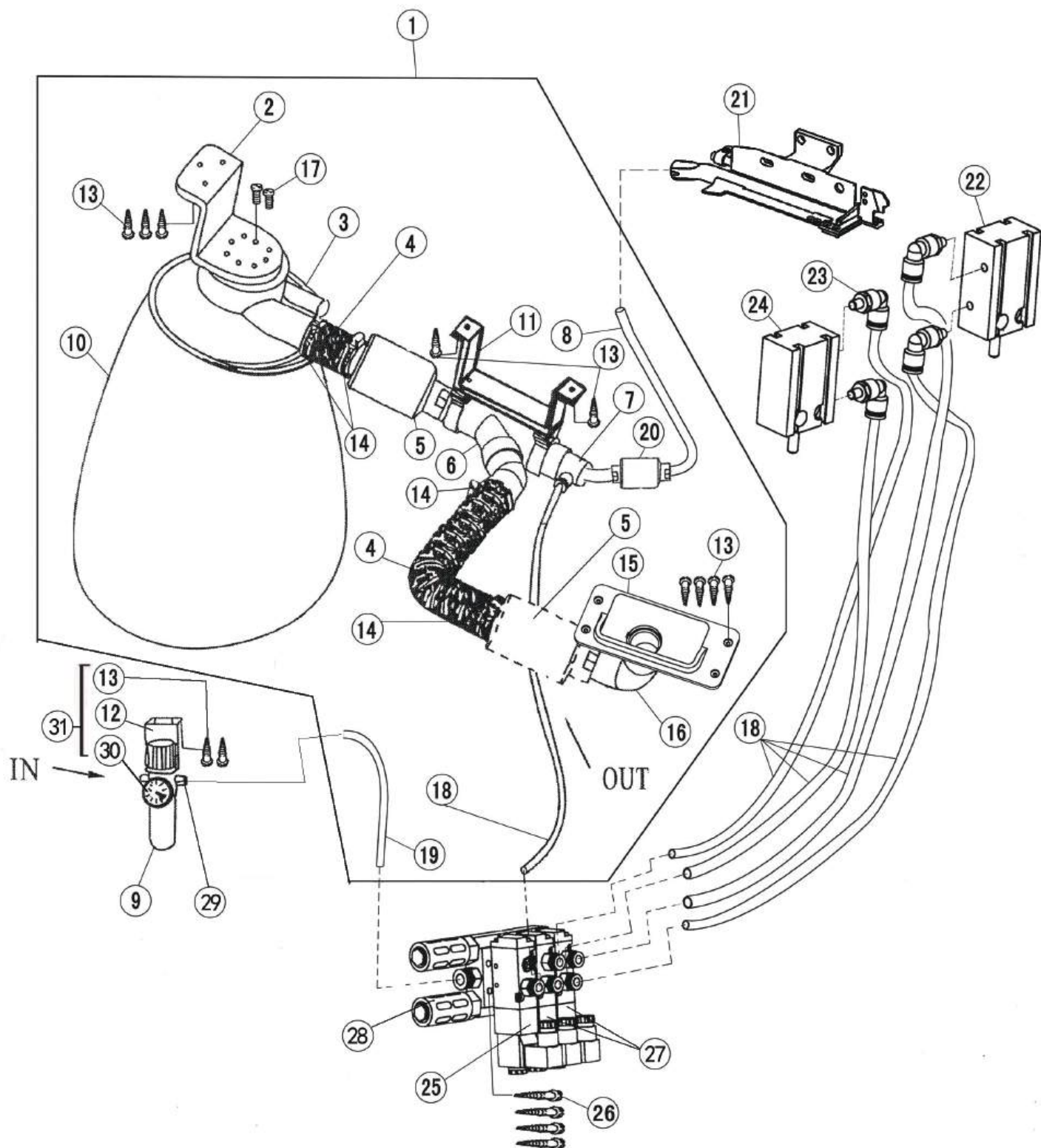
二十六、专用零件/Specific Parts

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	20730305	-----	操作面板	Operation Panel	1	1	1
2	20712081	-----	面板支架	Operation Panel Installation Plate	1	1	1
3	206S11021	-----	螺钉M4×10	Screw	4	4	4
4	S01060	-----	螺钉M6×12	Screw	2	2	2
5	2071130200	-----	转接盒	Interconnecting device	1	1	1
6	206S11022	-----	螺钉M4×8	Screw	4	4	4
7	207S11007	-----	螺钉M4×7.5	Screw	2	2	2
8	2073001300	-----	电磁铁组件	electromagnet assembly	1	1	1
9	S05023	-----	螺钉M6	Screw	1	1	1
10	207S11026	-----	螺钉M4×9	Screw	1	1	1
11	20726201	-----	销子	Pim	1	1	1
12	2071208200	-----	自动剪线组件	Cutter Assembly	1	1	1
13	201S11019	-----	螺钉M4	Screw M4	2	2	2
14	20704050	-----	刀组连接曲柄	Crank	1	1	1
15	20101302	-----	切刀支撑座	Bracket	1	1	1
16	S05232	-----	螺钉M6×12	Screw	2	2	2
17	20711322	-----	第三发射传感器	Back emission	1	1	1
18	S01027	-----	螺钉M3	Screw	2	2	2
19	20711324	-----	第三接收传感器	Back sensor	1	1	1
20	S02007	-----	螺钉M3×5	Screw	2	2	2
21	S01003	-----	螺钉M4×12	Screw	2	2	2
22	2071130100	-----	开关组件	Trimmer switch sensor	1	1	1
23	20711202	-----	防护罩	Eye guide	1	1	1
24	W01011	2028750	垫片	Washer	2	2	2
25	S01034	-----	螺钉M3×5.7	Screw	2	2	2
26	W20004	-----	弹簧垫圈	spring washer	1	1	1
27	-----	-----	-----	-----	-	-	-
28	-----	-----	-----	-----	-	-	-
29	-----	-----	-----	-----	-	-	-
30	30130017	-----	磁铁	Magnetic Iron	1	1	1
31	20701203	-----	磁铁固定块	Bracket	1	1	1
32	20612062	-----	垫片	Washer	1	1	1
33	207S11007	-----	螺钉M4×7.5	Washer	1	1	1
34	207S11020	7008	螺钉M4×4	Washer	1	1	1
35	20712210	-----	切刀挡板	Bracket	1	1	1
35	20712214	-----	切刀挡板(五线厚料)	Bracket	0	0	1
36	2073001600	-----	抬压脚电磁铁	electromagnet assembly	1	1	1
37	20730307	-----	缝台安全开关	Cloth plate assembly	1	1	1
38	20730311	-----	前接收装置	Receiver Attachment (Front)	1	1	1
39	20730312	-----	后接收装置	Receiver Attachment (Back)	1	1	1
40	S02007	-----	螺钉M3×5	Screw	2	2	2
41	20701206	-----	下刀座挡板	Bracket	1	1	1
42	207S11007	-----	螺钉M4×7.5	Screw	1	1	1
43	20712232	-----	锁紧板架	Bracket	1	1	1
44	20712233	-----	安全开关支架	Bracket	1	1	1
45	207S11007	-----	螺钉M4×7.5	Screw	2	2	2
46	207S11007	-----	螺钉M4×7.5	Screw	1	1	1
47	30130017	-----	磁铁	Magnetic Iron	1	1	1
48	20703056	-----	支柱	Brace	1	1	1
49	20728006	-----	垫片	Washer	1	1	1
50	N01020	-----	螺母	Nut	1	1	1
51	S05218	-----	螺钉M5x22	Screw	1	1	1
52	-----	-----	-----	-----	—	—	—
53	207S13006	-----	螺钉 M4×4	Screw	1	1	1
54	S01002	-----	螺钉M4×6.5	Screw	2	2	2
55	20712100	-----	刀组固定座	The fixed seat	1	1	1
56	20712083	-----	缝台挡料板	Gear plate	1	1	1
57	20719004	-----	定刀	Constant dao	1	1	1
58	20727020	-----	弹簧	spring	1	1	1
59	20702070	-----	上刀轴	Knife shaft	1	1	1
60	20629007	-----	卡簧	circlip	1	1	1
61	207S10002	-----	螺钉	Screw	2	2	2
62	20712102	-----	挡料板	Gear plate	1	1	1
63	20719003	-----	动刀	The knife	1	1	1



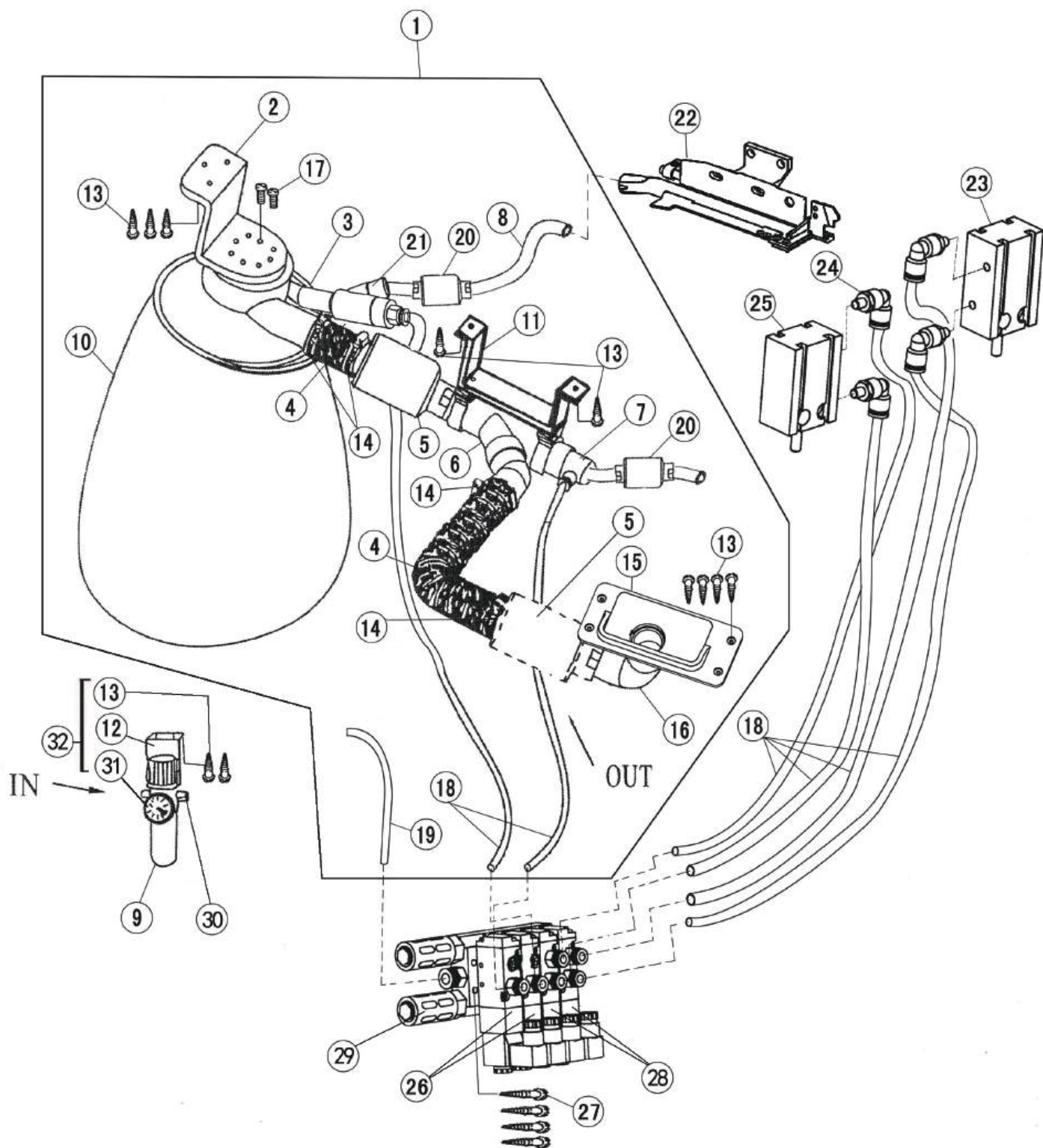
二十七、随机附件部分/Accessories Assemblies

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	10131002	KY15	螺丝刀 (大)	screw driver (L)	1	1	1
2	10131004	KY14	螺丝刀 (小)	Screwdriver (S)	1	1	1
3	20131044	-----	直柄内六角螺丝刀 (1.5mm)	Hexagonal wrench/1.5mm	1	1	1
4	20131037	KY02	油壶	Oil container	1	1	1
5	20131048	KY03	小油壶 (尖嘴)	Oil container	2	2	2
6	20131039	KY04	漏斗	Tundish	1	1	1
7	20131051	KY18	镊子	Tweezers	1	1	1
8	20131043	KY09	扳手 (8mm)	Wrench/8mm	1	1	1
9	20131046	KY10	内六角扳手 (2mm)	Hexagonal wrench/2mm	1	1	1
10	30131012	KY11	内六角扳手 (3mm)	Hexagonal wrench/3mm	1	1	1
11	20131056	KY13	内六角扳手 (5mm)	Hexagonal wrench/5mm	1	1	1
12	20131054	KY21-A	脚踏板链	Chain	1	1	1
13	S10005	SK216	螺钉	Screw	4	4	4
14	****	-----	机针	Needle	4	4	4
15	20730334	-----	塑壳调速器	-----	1	1	1
16	2033000200	-----	直驱专用部件	DI Special Parts	1	1	1
17	20131052	-----	线勾	Needle threader	0	0	1
18	20131115	-----	后落料斗组件	Back Waste Chute Assy	1	1	1
19	20131047	KY12	内六角扳手 (4mm)	Hexagonal wrench/4mm	1	1	1
20	10131005	KY01	机头罩	Machine head cover	1	1	1
21	20131055	-----	附件盒	Attachment box	1	1	1
22	20131062	-----	机头塑料袋	Plastic machine head bag	1	1	1



二十八、吸风集尘装置/（3P机型专用） Suction of dust collection device (for 3P modles)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	2073102000	-----	吸风集尘装置	Vacuum Cleaner Assembly	1	1	1
2	×××××	-----	布袋接盖固定板	Bracket	1	1	1
3	×××××	-----	布袋揭盖	Cover Plate	1	1	1
4	×××××	-----	透明软管（Φ38×0.7M）	Pipe	2	2	2
5	×××××	-----	消音器	Silencer Tube	2	2	2
6	×××××	-----	透明吸管	Pipe	1	1	1
7	×××××	-----	透明管总成	Pipe	7	7	7
8	×××××	-----	透明小气管（Φ13×0.7M）	Pipe	1	1	1
9	×××××	-----	空气洁净器	Air Cleaner	1	1	1
10	×××××	-----	布袋（蓝色600×700）	Vacuum Cleaner Bags	1	1	1
11	×××××	-----	透明管固定板	Bracket	1	1	1
12	×××××	-----	压力表固定板	Bracket	1	1	1
13	×××××	-----	木螺钉	Screw	11	11	11
14	×××××	-----	卡箍	Throat Cushions	4	4	4
15	×××××	-----	落料斗	Funnel	1	1	1
16	×××××	-----	弯管	Pipe	1	1	1
17	×××××	-----	螺钉	Screw	2	2	2
18	×××××	-----	PU管（Φ6×Φ4mm）	PU Pipe	5	5	5
19	×××××	-----	PU管（Φ8×Φ6mm）	PU Pipe	1	1	1
20	×××××	-----	消音器	Silencer Tube	2	2	2
21	2071208400	-----	AT自动剪线刀组	Cutter Assembly	1	1	1
22	20730205	-----	抬压脚气缸	life Pressure Cylinder	1	1	1
23	40736011	-----	Φ6弯角气管接头（M5螺纹）	Control Joins	4	4	4
24	20730207	-----	剪线气缸	Shear Line Cylinder	1	1	1
25	20730223	-----	两通电磁阀	Two-way Solenoid Valve	1	1	1
26	207S30010	-----	木螺钉M4×40	Screw	4	4	4
27	20730222	-----	五通电磁阀	Five-way Solenoid Valve	2	2	2
28	20730228	-----	三通电磁阀配套组件	Three-row Solenoid Valve parts	1	1	1
29	20730214	-----	接头	Jointer	2	2	2
30	20730213	-----	表盘	Dial	1	1	1
31	20730225	-----	空气洁净器辅件	Air Cleaner Auxiliaries	1	1	1



二十九、吸风集尘装置（4P机型专用） / Suction of dust collection device (for 4P modles)

序号 NO.	公司件号 Part NO.	参考件号 Ref. Part No.	名称	Description	数量 (Number)		
					三线 three-thread	四线 four-thread	五线 five-thread
1	2073102000	-----	吸风集尘装置	Vacuum Cleaner Assembly	1	1	1
2	×××××	-----	布袋接盖固定板	Bracket	1	1	1
3	×××××	-----	布袋揭盖	Cover Plate	1	1	1
4	×××××	-----	透明软管 (Φ38×0.7M)	Pipe	2	2	2
5	×××××	-----	消音器	Silencer Tube	2	2	2
6	×××××	-----	透明吸管	Pipe	1	1	1
7	×××××	-----	透明管总成	Pipe	7	7	7
8	×××××	-----	透明小气管 (Φ13×0.7M)	Pipe	1	1	1
9	×××××	-----	空气洁净器	Air Cleaner	1	1	1
10	×××××	-----	布袋 (蓝色600×700)	Vacuum Cleaner Bags	1	1	1
11	×××××	-----	透明管固定板	Bracket	1	1	1
12	×××××	-----	压力表固定板	Bracket	1	1	1
13	×××××	-----	木螺钉	Screw	11	11	11
14	×××××	-----	卡箍	Throat Cushions	4	4	4
15	×××××	-----	落料斗	Funnel	1	1	1
16	×××××	-----	弯管	Pipe	1	1	1
17	×××××	-----	螺钉	Screw	2	2	2
18	×××××	-----	PU管 (Φ6×Φ4mm)	PU Pipe	6	6	6
19	×××××	-----	PU管 (Φ8×Φ6mm)	PU Pipe	1	1	1
20	×××××	-----	消音器	Silencer Tube	2	2	2
21	×××××	-----	气管转接头	Control Joins	1	1	1
22	2071208400	-----	AT自动剪线刀组	Cutter Assembly	1	1	1
23	20730205	-----	抬压脚气缸	life Pressure Cylinder	1	1	1
24	40736011	-----	Φ6弯角气管接头 (M5螺纹)	Control Joins	4	4	4
25	20730207	-----	剪线气缸	Shear Line Cylinder	1	1	1
26	20730223	-----	两通电磁阀	Two-way Solenoid Valve	2	2	2
27	207S30010	-----	木螺钉M4×40	Screw	4	4	4
28	20730222	-----	五通电磁阀	Five-way Solenoid Valve	2	2	2
29	20730228	-----	四排电磁阀配套组件	Four-row Solenoid Valve Parts	1	1	1
30	20730214	-----	接头	Jointer	2	2	2
31	20730213	-----	表盘	Dial	1	1	1
32	20730225	-----	空气洁净器辅件	Air Cleaner Auxiliaries	1	1	1

900E系列标准零件度量表

900E SERIES GAUGE PART SLIST



机型	间距		针板	主送齿部件	主送齿	辅送齿	差动齿	压脚组件	压脚爪	上弯针	下弯针
MACHINE TYPE /SPEC	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASS	MAIN FEED DOG	AUX FEED DOG	DIFF FEED DOG	PRESSER FOOT ASS	PRESSER FOOT FINGER	UPPER LOOPER	LOWER LOOPER
	NG	SW									
JK-903E-02/233	—	4	20715203	2071400100	—	—	—	2071600500	—	20717004	20717006
JK-903E-32R2/223	—	1.5	20715203	—	20714008	—	20714007	2071601000	—	20717004	20717006
JK-904E-M03/333	2	4	20715201	2071400100	—	—	—	2071609400	—	20717004	20717005
JK-904E-M03/333/H/M	2	4	20715201	2071400100	—	—	—	2071609400	—	20717004	20717006



型号	间距		上刀		下刀	护针		针夹	机针
			平刀	角刀		前	后		
MACHINE TYPE /SPEC	GAUGE		UPPER KINIFE		LOWER KINIFE	OVERLOCK NEEDLE GUARO		NEEDLE HOLDER	NEEDLE
	NG	SW	FLAT NIFE	ANGLED KNIFE		FRONT	REAR		
JK-903E-02/233	—	4	20719007	—	20119002	20717001	20717002	20734001	DC×27#9
JK-903E-32R2/223	—	1.5	20719007	—	20119002	20717001	20717002	20734001	DC×27#9
JK-904E-M03/333	2	4	20719007	—	20119002	20717001	20717002	20734002	DC×27#9
JK-904E-M03/333/H/M	2	4	20719007	—	20119002	20717001	20717002	20734002	DC×27#9

900E系列标准零件度量表

900E SERIES GAUGE PARTS LIST



机型	间距		针板	主送齿部件	主送齿	辅送齿	差动齿	压脚组件	上弯针	下弯针	链线弯针
MACHINE TYPE /SPEC	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASS	MAIN FEED DOG	AUX FEED DOG	DIFF FEED DOG	PRESSER FOOT ASS	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH LOOPER
	NG	SW									
JK-905E-03/233	5	5	20715205	2071401700	—	—	—	2071601500	20717004	20717006	20712047
JK-905E-03/333	3	4	20715204	2071400400	—	—	—	2071600600	20717004	20717006	20712047
JK-905E-A04/435	5	6	20715206	2071405200	—	—	—	2061604000	20717050	20717006	20717051
JK-906E-03/333	3	4	20715204	2071400400	—	—	—	2071600600	20717004	20717006	20712047



型号	间距		上刀		下刀	护针		护针		针夹	机针
			平刀	角刀		前	后	前	后		
	NG	SW	UPPER KINIFE		LOWER KINIFE	OVERLOCK NEEDLE GUARO		CHAINSTITCH NEEDLE GUARO		NEEDLE HOLDER	NEEDLE
JK-905E-03/233	5	5	20719007	—	20619003	20717008	20717002	20712045	20701032	20734004	DC×27#14
JK-905E-03/333	3	4	20719007	—	20619003	20717008	20717002	20712045	20701032	20734003	DC×27#14
JK-905E-A04/435	5	6	—	20719050	20701053	20717008	20717002	20712045	20701032	20719056	DC×27#19
JK-906E-03/333	3	4	20719007	—	20619003	20717008	20717002	20712045	20701032	20734003	DC×27#14

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