



C5T
产品使用说明书&产品零件图册
Manual book & parts book

JACK 杰克

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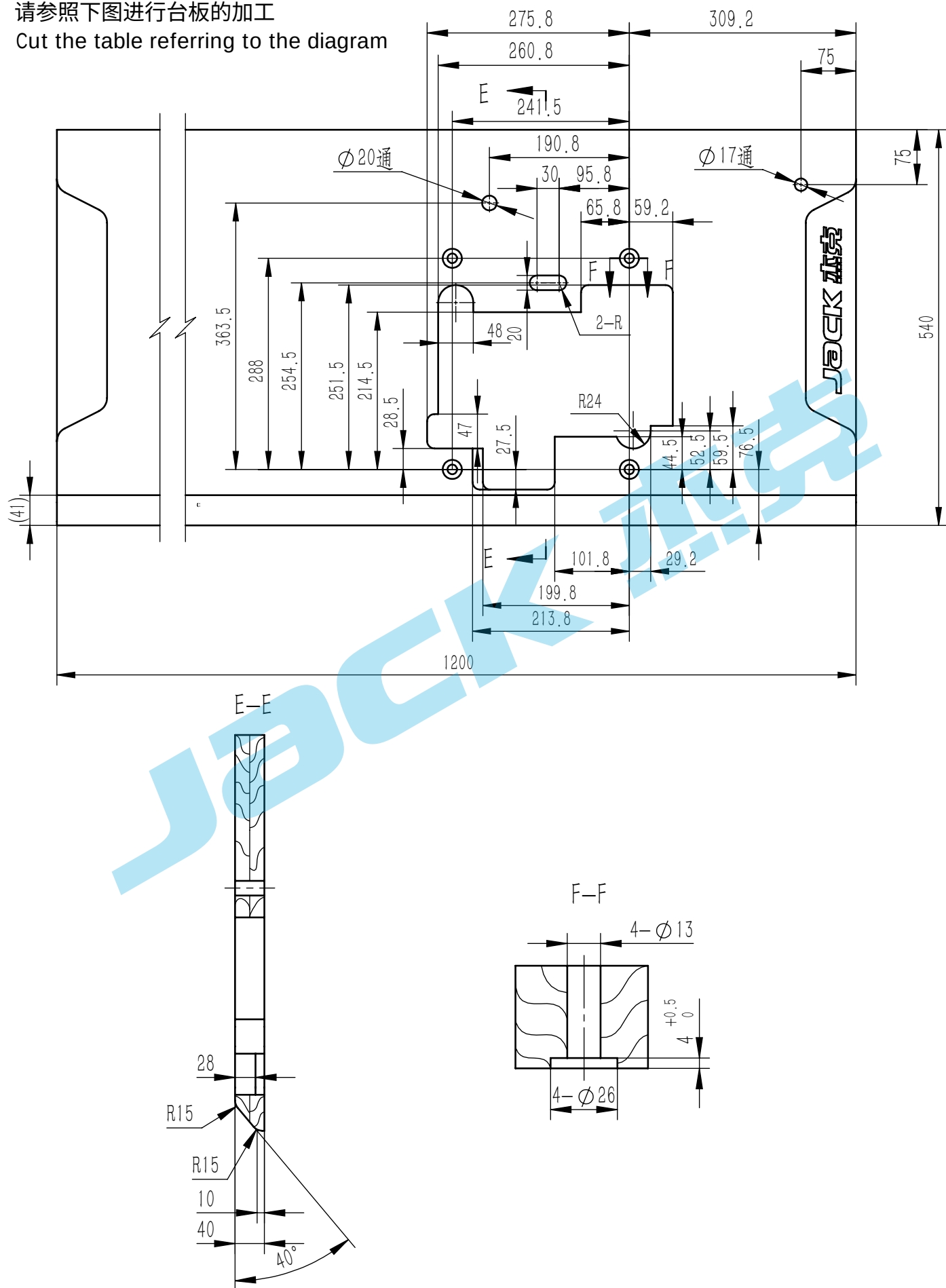
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台板加工图

Schematic diagram of the machine table

请参照下图进行台板的加工

Cut the table referring to the diagram



⚠ 为了安全

对于缝纫机本身各种装置，我们充分考虑到它的安全性。请遵照基本的操作方法，安全的进行工作。

- 拆除为保证安全所设置的装置，零件的情况下使用，是非常危险的，请绝对不要拆除后使用。
- 缝纫机在使用时，请不要在缝纫机台板上放置工具及缝纫时不必要的物品。
- 在对缝纫机进行检修、调节、清扫、穿线、换针等工作时，为防止发生事故，务必请切断电源，在确认即使踩下缝纫机踏板，缝纫机也不转动之后，再进行操作。

⚠ OBSERVE THESE SAFETY PRECAUTIONS

Though our takes the utmost care to produce safe sewing machines and devices, operators should follow these basic safety rules.

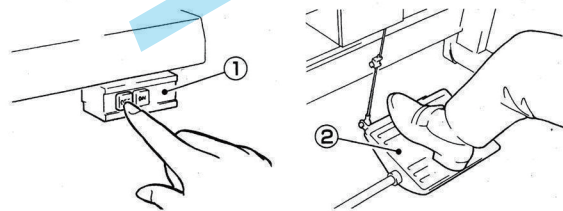
- To prevent accidents, do not remove safety devices or parts while operating the machine.
- Do not leave tools or other unnecessary objects on the machine table while operating the machine.
- Before maintenance, adjusting, cleaning, threading or replacing the needle, and to prevent accidents, be sure the power is turned off. Check that the machine will not operate when the pedal is pressed.

注意

使用离合式马达的情况下，在关掉电源①后因惯性作用会继续旋转。这时如不注意踩动缝纫机踏板②时，缝纫机会突然动作，这是很危险的。请在关掉电源后，仍继续踩动踏板②，直至缝纫机完全停下来为止。

Note

In case a clutch type motor is used, it will keep on rotating by inertia after turning off power supply. ① If the machine pedal ② is stepped on inadvertently, it is dangerous because the machine will move unexpectedly.



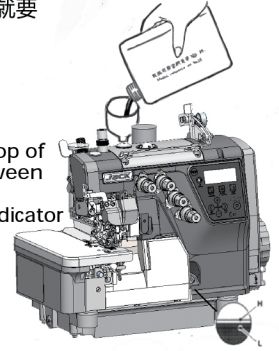
- 在离开缝纫机台时，务必请关掉电源。
- 停电时请务必关掉电源。
- 为了总是安全地，运转良好的使用缝纫机，日常的点检是不可缺少的，请予以注意。
- Turn the power off before leaving the machine table.
- In the event of a power failure, be sure to turn the machine off.
- Check that the machine is securely grounded.

供油

加油量是使油面处于H线与L线之间为好。当油面低于L线时，就要及时补充机油。

Lubrication

After filling the oil pan, the top of the indicator should lie between (H) and (L) lines. Add oil, when the oil level indicator reaches or goes below (L).

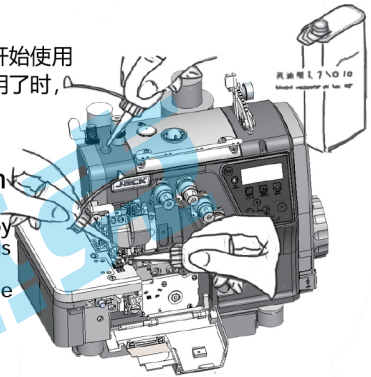


手动给油

手动给油是在缝纫机最初开始使用时。或相当一段时间没使用时，请供给2~3滴油。

Manual Lubrication

Apply 2 or 3 drops of oil by hand when the machine is used for first time or has been left unused for some time.



给HR装置供油

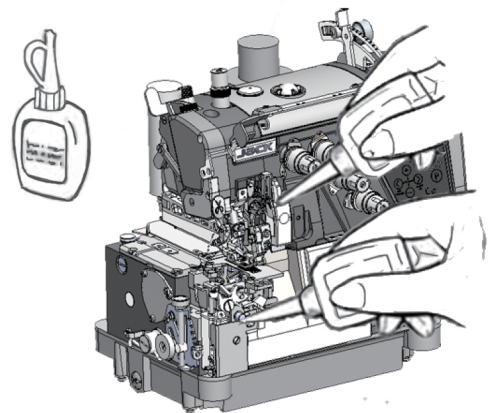
为防止断线，尽早给HR装置供油。

注：关于购买硅油，请问代理店或与公司营业部联系。

Filling the HR device with silicon oil

Fill the HR device with oil before it is too low in order to prevent needle thread breakage and fabric damage.

Note: Use Pegasus recommended silicon oil. [UNION CARBIDE CORPORATION] UCCL-45(10)



穿线的方法

Threading

打开压脚杆及机盖（三处）

Open three covers. Sewing the presser foot aside.

把机上原有的线与缝纫用线绑结在一起。

Knot the preset thread and the thread being used together to thread the machine.

针线

将线拉到针眼前，剪掉结头再次穿好针线。

Needle thread Trim the knots off neatly before passing through the eye of the needle to rethread.

若机上原来没有线，请参照穿线图正确进行穿线。

Make sure the machine is threaded correctly by referring to the threading diagram.

弯针线

线拉出接头后，用剪刀齐接头。

Looper thread

Trim the knots off neatly after passing through the eye of the looper.

过线图

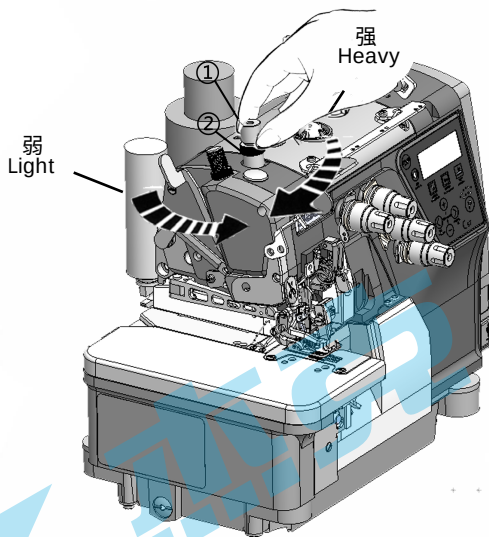
reading diagram

上送布牙压力的调节

请松动螺母①拧动螺母②，对上送布牙压力进行调节在能得到稳定线迹的范围内，请尽量调松。

Adjusting the top feed pressure

Loose the adjusting nut ① and turn adjusting ② to adjust the top feed pressure. It should be as light as possible. Yet be sufficient to obtain the proper stitch formation.

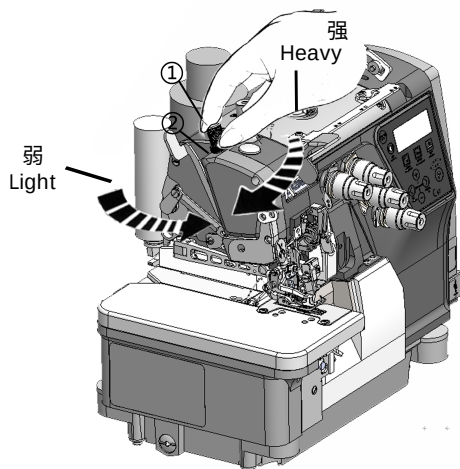


压脚压力的调节

压脚压力的调节，松动螺母①，调节螺母②，在送布得到稳定状态下尽可能使用较弱的压力为好。

Adjusting the presser foot pressure

Loosen adjusting nut ① and turn adjusting nut ② to adjust the presser foot pressure. It should be as light as possible, yet be sufficient to obtain the proper stitch formation.

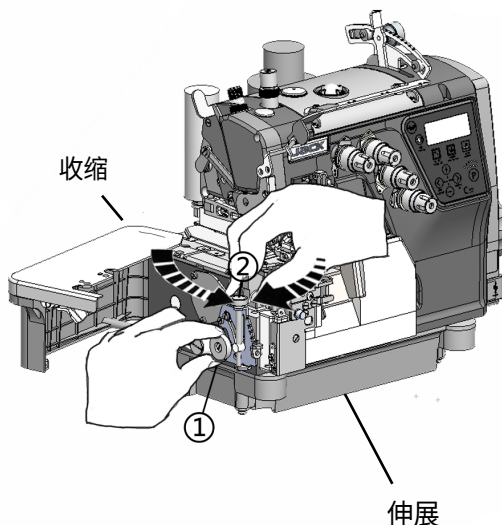


差动比的调节

差动比的调节松开螺母①调节螺母②。

Adjusting the diff. feed ratio

Loosen the adjusting nut ① and turn the adjusting nut ② to adjust the differential feed ratio.



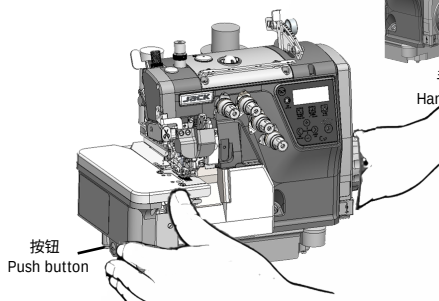
针脚长度的调节

1. 按住按钮，旋转手轮，按钮会陷进更深处。
 2. 这时边按住按钮，边转动手轮，使校准标记对准所希望的数值。
- 注：针脚长度的调节务必请在调节差动比之后进行。

Adjusting the stitch length

1. While pressing the push button, turn the hand wheel to seek the position at which the push button goes further into the depth.
2. Then, keeping the push button pressed, turn the hand wheel and set the desired scale to the aligning mark.

Note: Stitch length adjustment must only be made after the differential feed ratio has been changed.

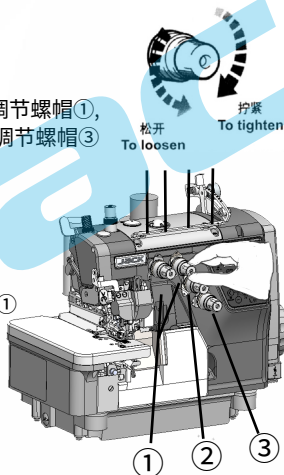


线状态的调节

线张力状态的调节，请用针线调节螺帽①，上弯针线调节螺帽②，下弯针线调节螺帽③来进行调节。

Adjusting the thread tension

Make tension adjustments with the needle thread knob ①, the upper looper knob ②, and the lower looper knob ③.

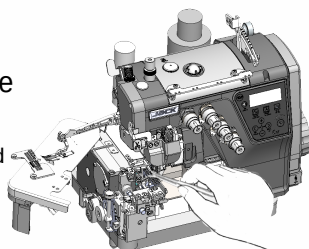


缝纫机的清扫

缝纫机的清扫，以针板槽及送布牙周围为主。

Cleaning the machine

Mainly the slots of the needle plate and the feed rows should be cleaned.



换针

准确辨认针的前后，请将针凹向着后方，即背向操作者进行安装。针要牢固的插到孔的最深处。

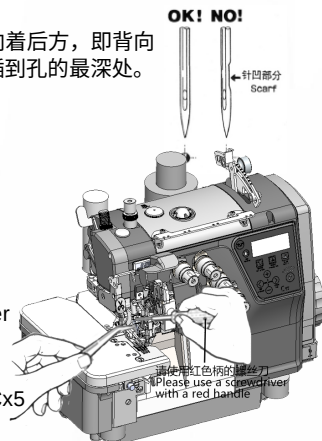
标准使用针：风琴DC×27

包缝系列：风琴DC×5

Replacing the needle

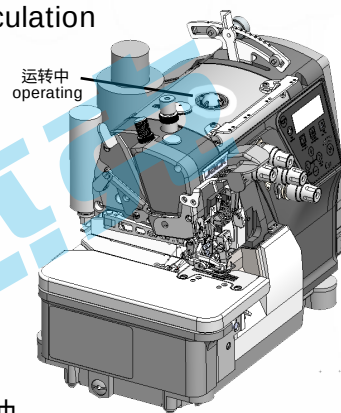
Check the needle carefully to see that the scarf is turned to the rear of the machine. Insert the needle to the proper depth, and fasten securely.

Standard needle: Organ DCx27
5200H(3200H) series: Organ DCx5



检查机油的循环

Checking the oil circulation

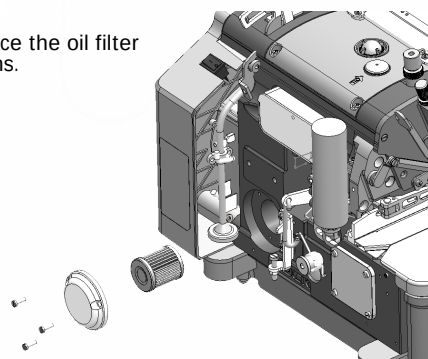


检查油质量，更换油

机油每6个月检查并更换。

Checking and replacing the oil filter

Check and replace the oil filter every six months.

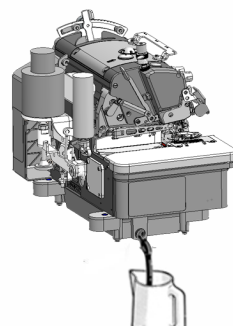


换机油

机油的更换，请在使用开始1个月 after 更换一次，然后，每6个月更换一次。供油请参见第2页。

Replacing the oil

Replacing the oil one month after the first use and every six months there after. (See p.2.)

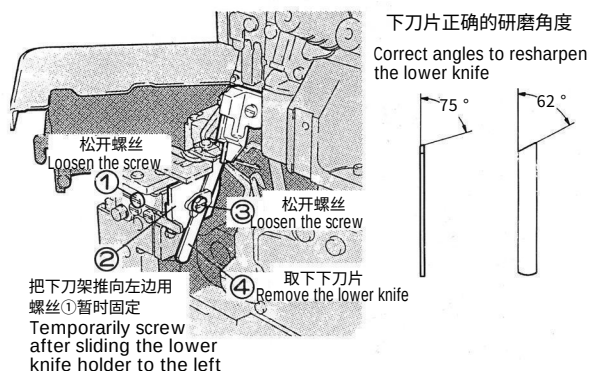


下刀片的更换

卸下下刀片

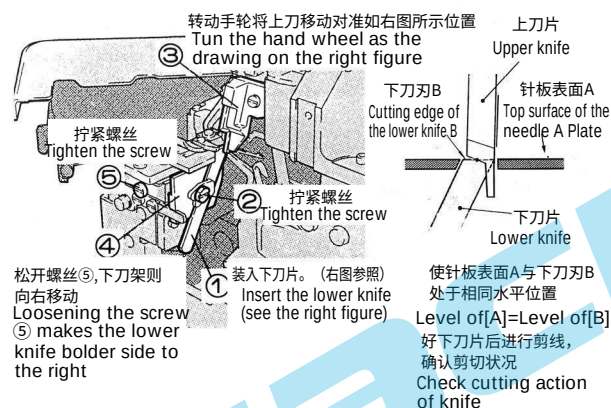
Replacing the lower knife

To remove the lower knife



安装下刀片

To replace the lower knife



环保要求

Environmental requirements

1、使用过程中产生的废油及其他废弃物请根据当地环保的要求进行合理的处置。

Please dispose the waste oil and other waste products properly according to local environmental protection requirements.

2、请在使用完后及时关闭电源, 减少电能的消耗。

Please turn off the power after use to reduce power consumption.

3、请在说明书要求的电压及环境下使用, 以延长产品的使用寿命, 减少废弃物的产生。

Please use under the voltage and environment required in the manual to extend the service life of the product and reduce waste generation.

4、机器报废后请勿将本机器及其附件作为普通的生活垃圾处理, 请遵守本设备及其附件处理的本地法令, 并支持回收行动。

Do not treat the machine and its accessories as ordinary household garbage after being scrapped. Please comply with local laws governing the disposal of the equipment and its accessories and support recycling operations.

工业缝纫机安全使用注意事项

Notes for safe use of industrial sewing machines

1.必须遵守基本措施：

Basic measures must be observed.

2.必须经过专业培训，对缝纫机设备性能：

Pass the specialized training and master sewing machine equipment performance.

3.使用前应检查所有安全装置：

All safety devices should be checked before use.

4.在安装机针、更换机针、压脚、针板、送布牙、弯针、旋梭或修理时，应立即关闭电源：

When installing needle, and changing needle, presser foot, plate, feed dog, bent needle, hook or repairing, the power supply should be turned off immediately.

5.离开缝纫机或工作场所时应关闭电源：

Power should be turned off when leaving the sewing machine or workplace.

6.使用离合马达时，要等待马达完全停止后再进行：

When using the clutch motor, please wait until the motor stops completely.

7.缝纫机及附属装置使用的机油，润滑油等液体流入眼睛或沾到皮肤上应立即清洗：

The machine oil and other liquids used in sewing machines and ancillary devices should be cleaned immediately when they are put into eyes or touch skin.

8.禁止用手触摸缝纫机通电时的零件或装置；

Do not touch the parts or devices when the machine is powered by hand.

9.有关工业用平缝机与包缝机的修理、改造、主要机构的调整由专门技术人员来进行；

The repair, renovation and adjustment of the main mechanisms of the relevant industrial sewing machines and overseers shall be carried out by specialized technicians.

10.一般的维修保养由专人进行：

General maintenance is carried out by specially-assigned persons.

11.在电气方面的修理应在电气技术员的监督和指导下进行：

Electrical repairs should be performed under the supervision and direction of the electrical technician.

12.缝纫机使用期间应定期清扫：

The machine should be cleaned regularly during operation.

13.为了正常安全运转，应安装地线，同时应在不受高频焊接机等强噪声源影响的环境下使用；

In order to operate normally and safely, ground lines should be installed, and they should be used in an environment free from strong noise sources such as high frequency welding machine.

14.电源插头应由专人安装：

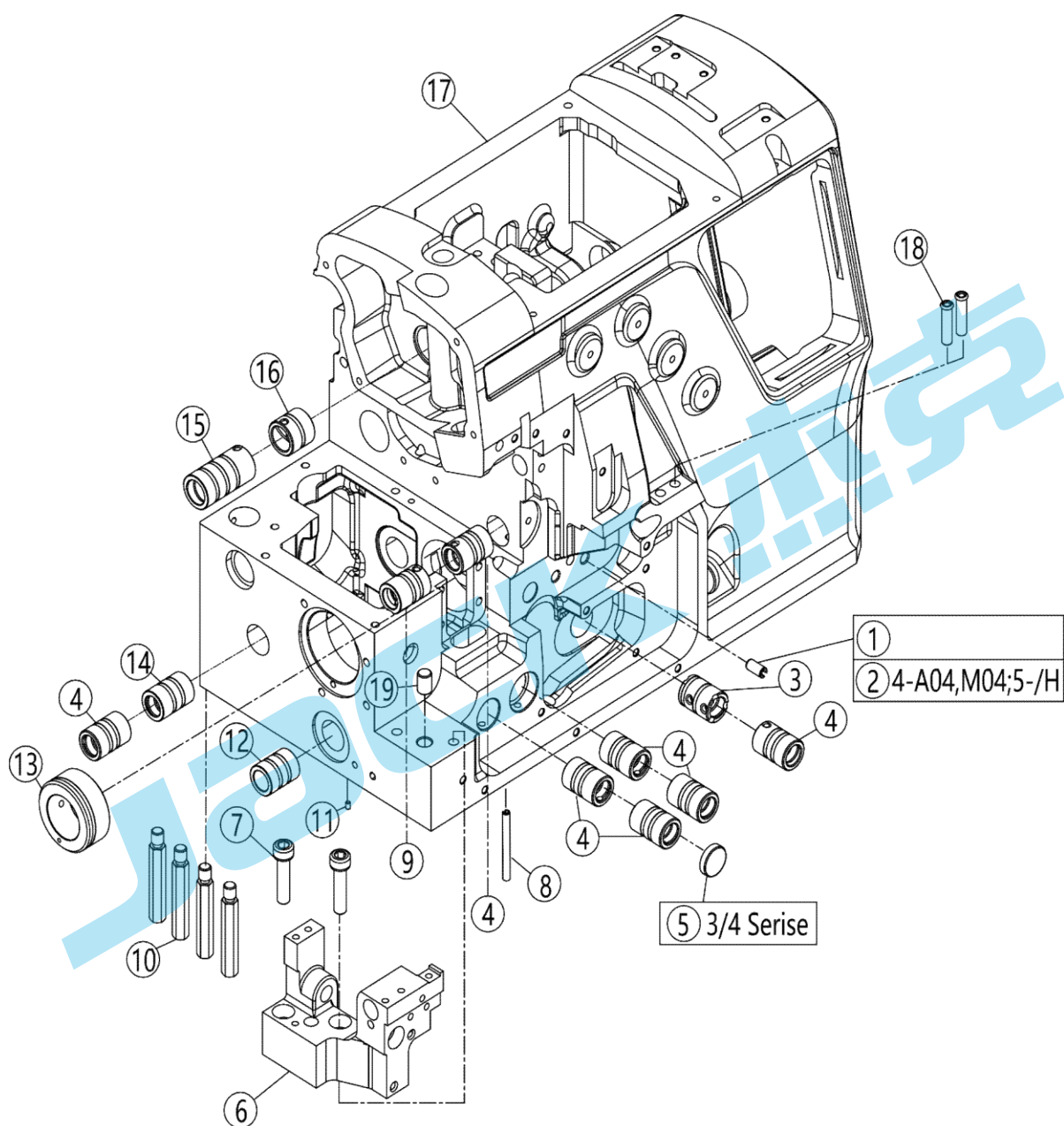
Power plug should be installed by specially-assigned person.

15.工业用平缝机、包缝机在指定用途以外不能使用。

Industrial lockstitch sewing machine and overlock sewing machine can not be used except the designated use.

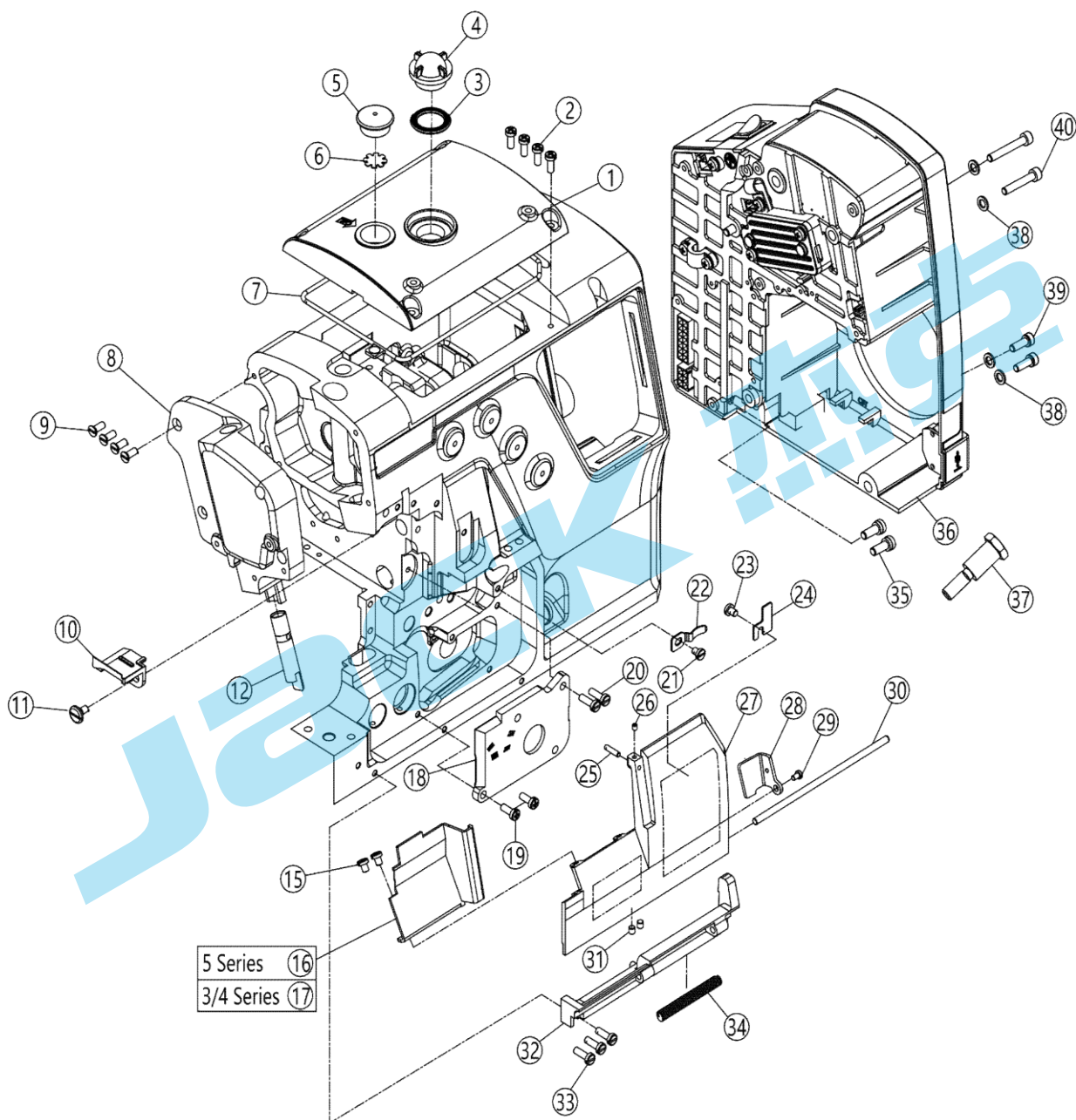
调整基准表

NO.	机型	针高度 (± 0.1)	下弯针 引量	出量	上弯针			送布牙				
					高度	弯针架 左右位置	二重环 弯针引量	送齿倾 斜度	送齿 高度	上送牙高 度 (按下送 齿上面)	辅助送 齿段差	送布偏 心量
1	C5T-4-514-M03/333	10.5	3.8	5.4~5.7	11.5	13.5	/	水平	0.8	0.2	0.5	0.35~2
2	C5T-4-514-M03/333/H/M	11.9	3.8	5.4~5.7	12	13.5	/	水平	0.8	0.2	0.5	0.35~2
3	C5T-4-514-M04/435	11.9	4.2	5.4~5.7	12	13.5	/	水平	1	0.2	0.5	0.35~2
4	C5T-4-514-A04/435	11.9	4.2	5.4~5.7	12	13.5	/	水平	1	0.2	0.5	0.35~2
5	C5T-5-516-03/233	10.5	3.8	4.4~4.7	10.8	14.5	1.5	水平	0.8	0.2	0.5	0.35~2
6	C5T-5-516-03/333	10.5	3.8	4.4~4.7	10.8	14.5	1.5	水平	0.8	0.2	0.5	0.35~2
7	C5T-5-516-03/333/H	11.5	4.2	4.4~4.7	12	14.5	1.5	水平	0.8	0.2	0.5	0.35~2
8	C5T-5-516-A04/435	11.9	4.2	4.4~4.7	12	14.5	1.7	水平	1	0.2	0.5	0.35~2



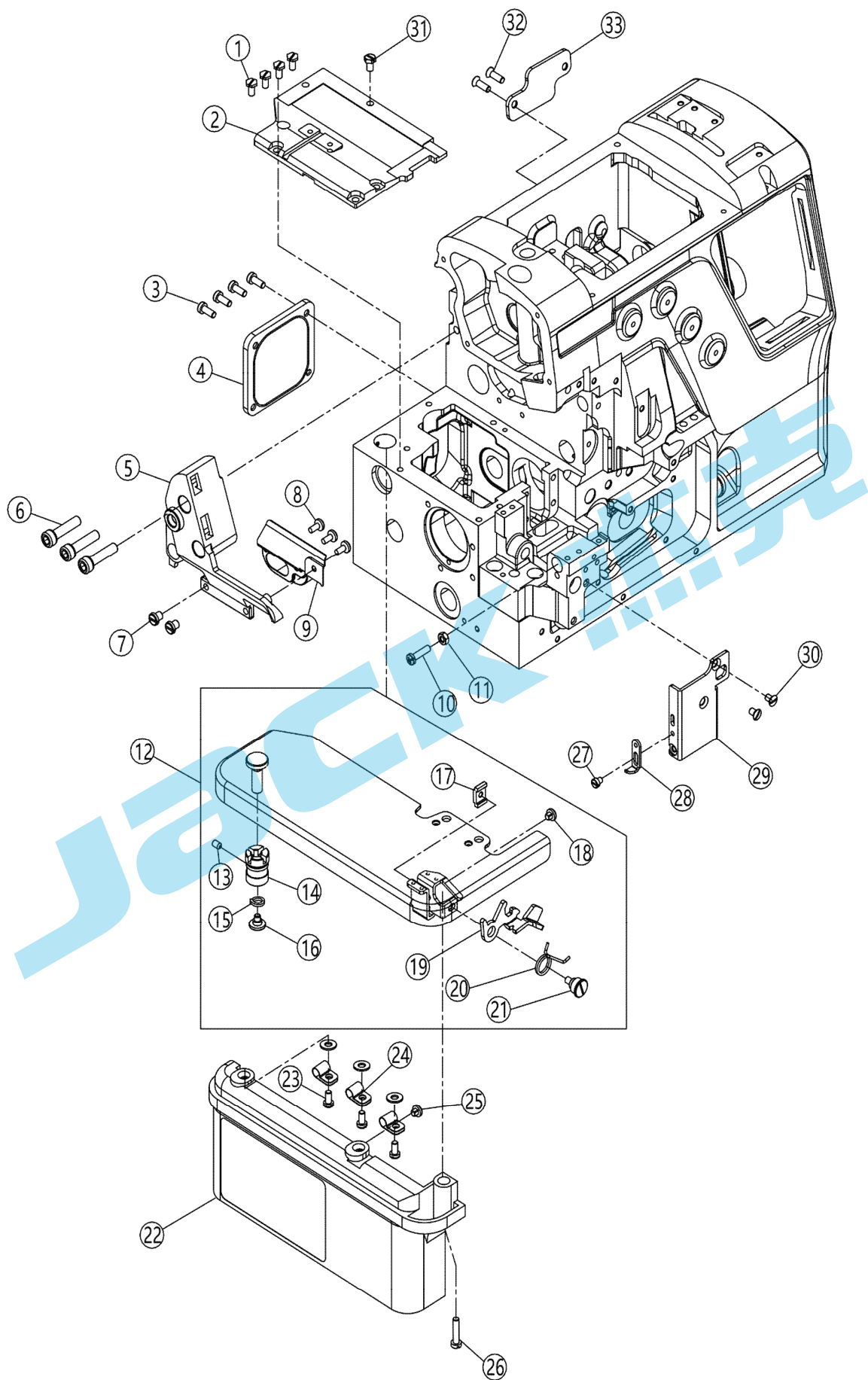
一、机壳部分/ Machine Bed Frame

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	P03017	销5×10	Pin	1	1	1
2	121126003	定位销	Pin	1	1	1
3	20703006	上弯针后轴套	Sleeve	1	1	1
4	20703009	上刀轴右套	Sleeve	5	5	7
5	20628023	送布轴油封	Plug	1	1	0
6	121101017	下刀座	Bracket Assembly	1	1	1
7	207S13003	螺钉M6×25	Screw	2	2	2
8	P03018	销4×40	Pin	1	1	1
9	20703004	上刀轴左套	Sleeve	1	1	1
10	206S30001	支柱	Bed pin	4	4	4
11	20126001	工艺孔销	Pin	1	1	1
12	20703008	差动轴套	Sleeve	1	1	1
13	20703007	主轴轴套	Sleeve	1	1	1
14	20703003	送布右轴套	Sleeve	1	1	1
15	20703002	上轴左套	Sleeve	1	1	1
16	20803007	轴套	Sleeve	1	1	1
17	301779	机壳	Machine Bed Complete	1	1	1
18	20713027	过线管	Pipe	2	2	2
19	20726018	下刀座定位销	Pin	1	1	1



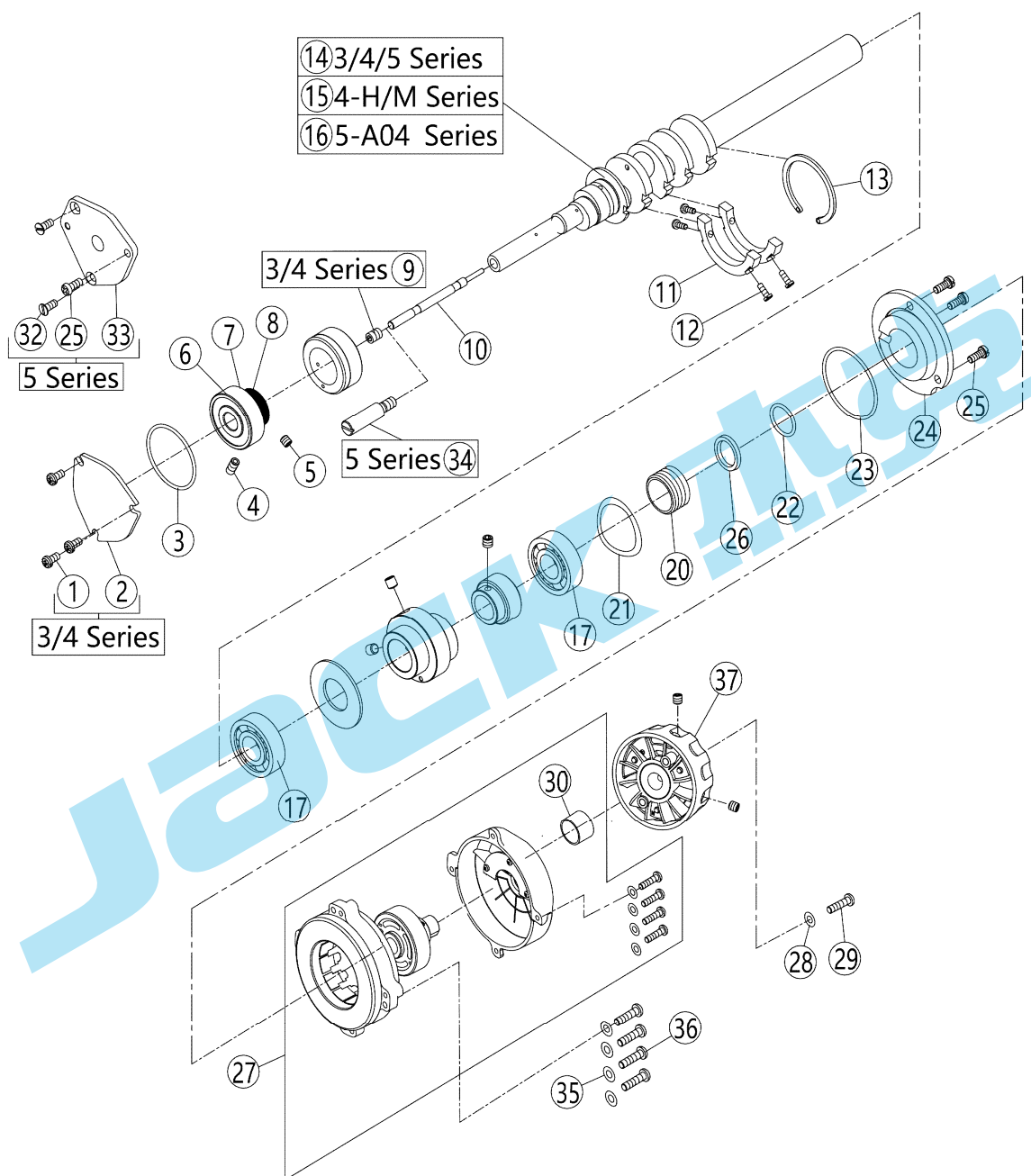
二、机壳机罩部件(1)/Cover(1)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	302706	上盖	Top Cover	1	1	1
2	S04060	螺钉M4×10	Screw	4	4	4
3	21022003	油窗垫	Washer	1	1	1
4	20711055	油标盖	Oil sight window	1	1	1
5	20722002	油塞	Plug	1	1	1
6	21012018	油封垫	Oil Seal Washer	1	1	1
7	20722001	密封垫	Gasket	1	1	1
8	121401004	侧盖	Side Cover	1	1	1
9	207S17005	螺钉M4×8	Screw	4	4	4
10	20822006	外罩	Cover	1	1	1
11	207S20002	轴位螺钉M4	Screw	1	1	1
12	2070201100	压脚杆组件	Presser Bar	1	1	1
15	207S11011	螺钉M4×5	Screw	2	2	2
16	121112016	左前盖 (五线)	Front Cover(left)	0	0	1
17	121112011	左前盖 (四线)	Front Cover(left)	1	1	0
18	20712005	前盖板	Side Cover	1	1	1
19	S04060	螺钉M4×10	Screw	2	2	2
20	207S11008	螺钉M4×12	Screw	2	2	2
21	207S11011	螺钉M4×5	Screw	1	1	1
22	20612004	前罩板卡簧1	Flat Spring	1	1	1
23	207S11011	螺钉M4×5	Screw	1	1	1
24	20712003	锁紧板	Latch	1	1	1
25	207S14002	螺钉M3×12	Screw	1	1	1
26	207S14003	螺钉M3×4	Screw	1	1	1
27	121301004	右前盖	Front Cover(right)	1	1	1
28	20712002	锁紧板	Latch	1	1	1
29	413S11011	螺钉M3×5	Screw	1	1	1
30	20626001	铰链销	Pin	1	1	1
31	207S14001	螺钉M4×4	Screw	2	2	2
32	20701006	铰链	Hinge	1	1	1
33	207S11008	螺钉M4×12	Screw	3	3	3
34	20627001	铰链销弹簧	Spring	1	1	1
35	207S13009	内六角圆柱头螺钉M5X12	Screw	2	2	2
36	12143000300	包缝一体式控制器	Contrller	1	1	1
37	213S30001	罩壳支柱	Bed pin	1	1	1
38	20128021	W12垫圈	Washer	4	4	4
39	207S13009	内六角圆柱头螺钉M5×12	Screw	2	2	2
40	136S13001	内六角圆柱头螺钉M5×35	Screw	2	2	2



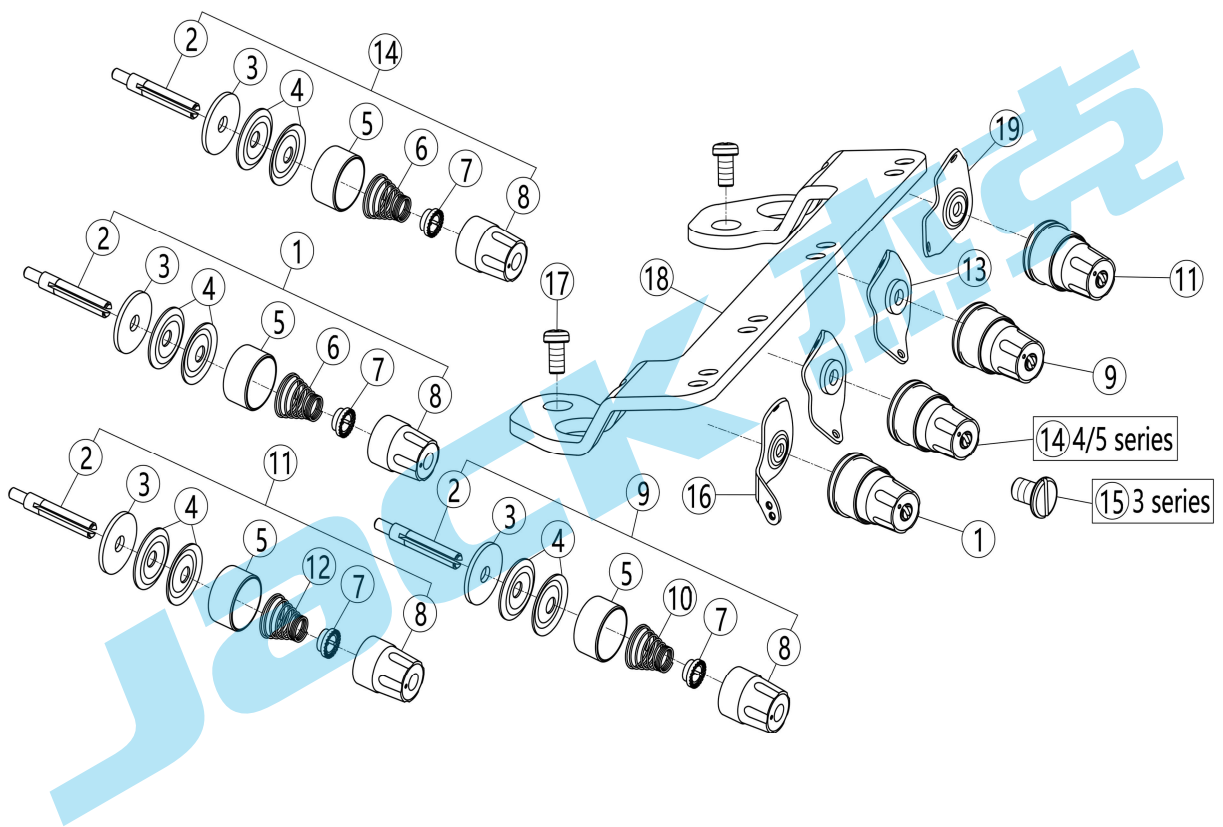
三、机壳机罩部件(2)/Cover(2)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S12001	螺钉M4×8	Screw	4	4	4
2	121401003	左上盖	Bed Cover Plate Assy.	1	1	1
3	S04060	螺钉M4×10	Screw	4	4	4
4	2111202100	后窗板	Cover Plate	1	1	1
5	301265	支架	Bracket	1	1	1
6	207S13003	螺钉M6×25	Screw	3	3	3
7	208S15002	螺钉M4.5×8	Screw	2	2	2
8	208S11009	螺钉M3.5×4	Screw	3	3	3
9	20812010	外罩	Cover	1	1	1
10	S04019	螺钉M4×12	Screw	1	1	1
11	N01001	螺母M4	Nut	1	1	1
12	12111201800	缝台组件 (宽)	Cloth Plate	1	1	1
13	207S14007	螺钉M4×6	Screw	1	1	1
14	20603016	套筒	Bushing	1	1	1
15	W02004	止动垫圈6	Washer	1	1	1
16	207S11011	螺钉M4×5	Screw	1	1	1
17	20612019	缝台卡簧固定板	Bracket	1	1	1
18	20622003	减震垫	Cushion Rubber	1	1	1
19	20627002	缝台簧	Lever	1	1	1
20	20627003	扭簧	Spring	1	1	1
21	206S20006	轴位螺钉M4	Screw	1	1	1
22	21111060	缝台裙子(新颜色)	---	1	1	1
23	403S11051	复合槽圆柱头螺钉M4×6	Screw	3	3	3
24	20628012	缝台夹线片	Washer	3	3	3
25	20622003	减震垫	Cushion Rubber	1	1	1
26	207S11013	螺钉M4×17.5	Screw	1	1	1
27	207S11014	螺钉M3.5×4.5	Screw	1	1	1
28	20612016	下刀座前垫护板	Latch	1	1	1
29	20712008	挡板	Plate	1	1	1
30	207S17003	螺钉M4×4.5	Screw	2	2	2
31	L02003	开槽六角头螺栓M4×7	Screw	1	1	1
32	207S17005	螺钉M4×8	Screw	2	2	2
33	121412007	密封板	Plate	1	1	1



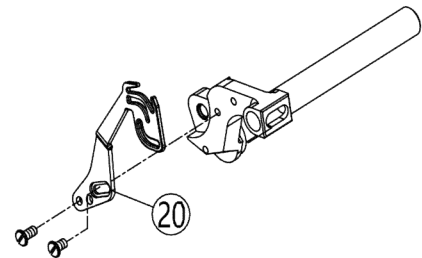
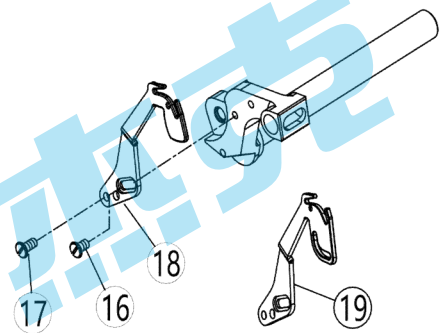
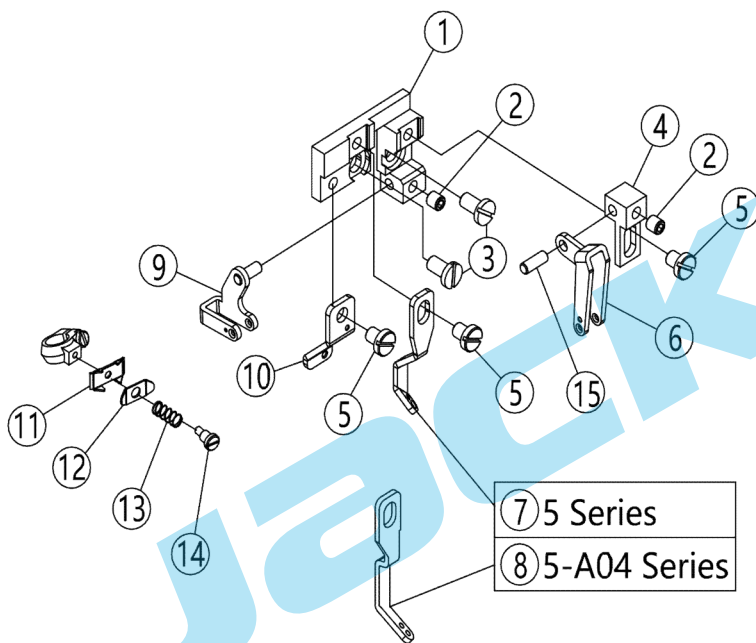
四、主轴部件/Crankshaft Drive Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S11007	十字槽圆柱头螺钉M4×7.5	Screw	3	3	0
2	20712013	前轴承盖	Cover	1	1	0
3	20722027	O型圈40×2	O Ring	1	1	1
4	207S11018	内六角凹端紧定螺钉M5×10	Screw	1	1	1
5	207S14012	内六角平端紧定螺钉M5×5	Screw	1	1	1
6	O01037	O型圈30×1.2	O Ring	2	2	2
7	B04004	轴承6202LB	Ball Bearing	1	1	1
8	20725001	棘轮	Ratchet	1	1	1
9	207S11047	堵油螺钉M6×7.5	Screw	1	1	0
10	20726002	销	Pin	1	1	1
11	20709035	平衡块	Blance Weight	2	2	2
12	207S11017	开槽圆柱头螺钉M3×8	Screw	4	4	4
13	20729001	卡簧	Ring	1	1	1
14	21102025	主轴	Crankshaft	1	1	1
15	21102026	主轴(四线适应性)(精密)	Crankshaft	0	1	0
16	21102027	主轴(五线厚料)(精密)	Crankshaft	0	0	1
17	B01005	轴承6203Z	Ball Bearing	2	2	2
20	21203003	主轴中轴套	Oil Seal	1	1	1
21	W03003	垫圈32	Washer	1	1	1
22	21222003	O型密封圈	O Ring	1	1	1
23	20722027	O型圈40×2	O Ring	1	1	1
24	20708015	轴承端盖	Rigth Cover	1	1	1
25	S04060	十字槽盘头螺钉M4×10	O Ring	3	3	4
26	21228002	垫片	Washer	1	1	1
27	21111077	霍尔伺服电机	Direct drive moter	1	1	1
28	W02004	弹簧垫圈6	Washer	1	1	1
29	207S13003	内六角圆柱头螺钉M6×25	Screw	1	1	1
30	21203004	主轴挡圈	Sleeve	1	1	1
32	207S17005	开槽沉头螺钉M4×8	Screw	0	0	2
33	20712046	前轴承盖	Cover	0	0	1
34	20602002	主轴接轴	Pin	0	0	1
35	W03002	M5波形垫片	Washer	4	4	4
36	114S13001	直驱电机螺钉M5×20	Screw	4	4	4
37	930000154	手轮	Handwheel	1	1	1



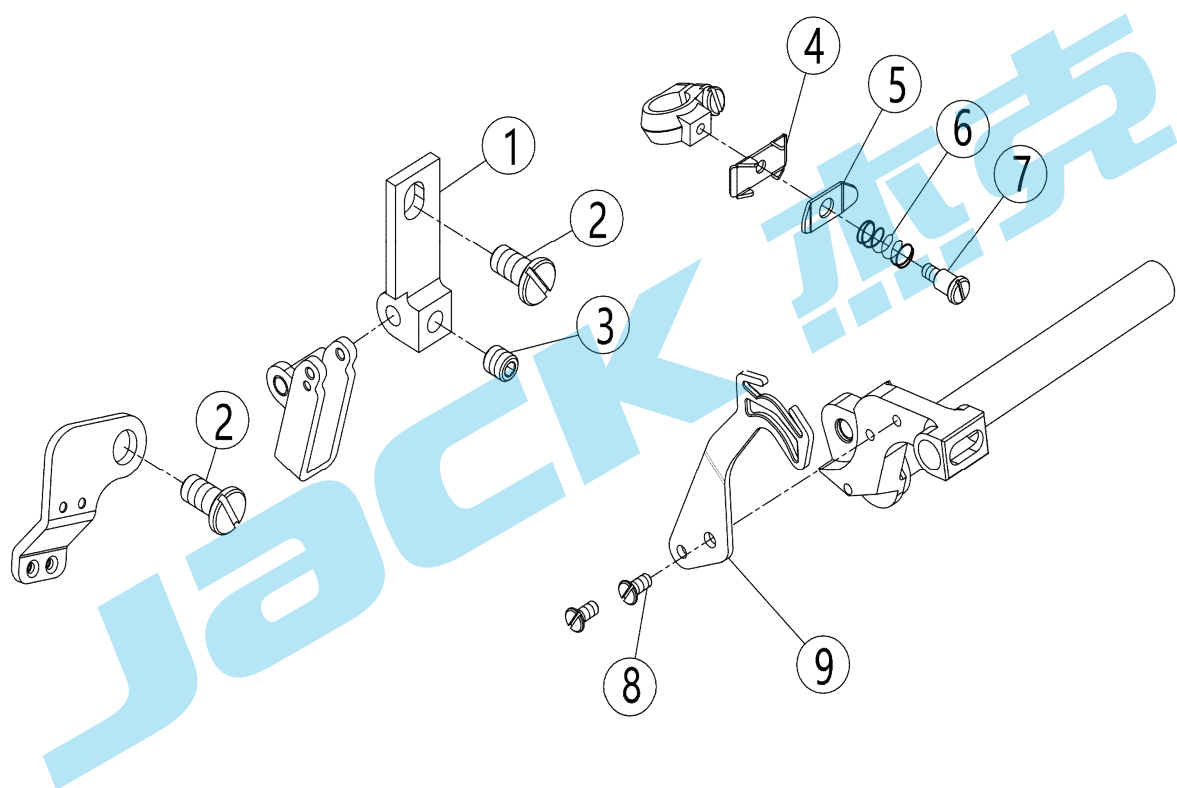
五、夹线部件/Thread Tension Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	2131300500	夹线器组件 (红点)	Tension Spring Assembly	1	1	1
2	121113014	夹线杆	Screw Stud	3	4	4
3	20123018	羊毛垫	Felt	3	4	4
4	21311161	夹线片	Tension Disc	6	8	8
5	20111015	调压止动盖	Cup	3	4	4
6	20227001	夹线簧(粗)	Spring	1	2	2
7	20111014	调压止动套	Ratchet	3	4	4
8	20101082	夹线器螺母	Knob	3	4	4
9	2131300600	夹线器组件 (蓝点)	Tension Spring Assembly	1	1	1
10	20227002	夹线簧(细)	Spring	1	1	1
11	2131300700	夹线器组件 (绿点)	Tension Spring Assembly	1	1	1
12	20227003	夹线簧(中)	Spring	1	1	1
13	121313001	过线板	Tension Guide	2	2	2
14	2111300800	夹线器组件 (黄点)	Tension Spring Assembly	0	1	1
15	206S11005	螺钉SM11/64×40	Screw	1	0	0
16	121313010	过线片	Thread Guide	1	1	1
17	207S11007	十字槽圆柱头螺钉M4×7.5	Screw	2	2	2
18	21213011	上盖过线板	Thread Guide	1	1	1
19	121313001	过线片	Thread Guide	1	1	1



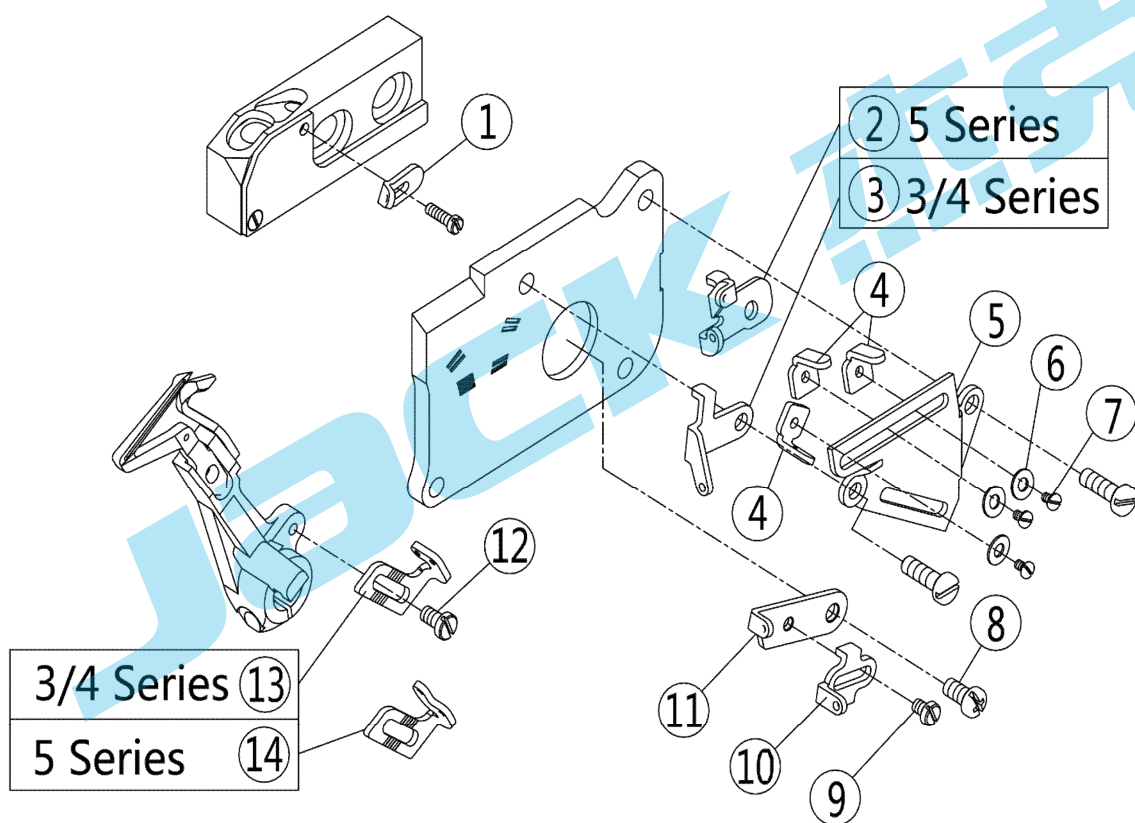
六、过线机构(1)/Thread Guide and Thread Takeup(1)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	21101012	托架	Bracket	0	0	1
2	207S11019	开槽圆柱头螺钉M4×7.5	Screw	0	0	2
3	207S14001	内六角平端紧定螺钉M4×4	Screw	0	0	2
4	20701030	托架	Bracket	0	0	1
5	207S11011	开槽圆柱头螺钉M4×5	Screw	0	0	3
6	2111301000	过线	Thread Guide	0	0	1
7	21213007	过线	Thread Guide	0	0	1
8	21213010	过线	Thread Guide	0	0	1
9	20713021	过线	Thread Guide	0	0	1
10	21213004	过线板	Thread Guide	0	0	1
11	20713006	托架	Bracket	1	1	1
12	20713007	压线板	Thread Retainer	1	1	1
13	20727002	压簧	Spring	1	1	1
14	207S20003	开槽圆柱头轴位螺钉M2×3	Screw	1	1	1
15	20726008	过线销轴	Screw	1	1	1
16	S02007	螺钉M3×5	Screw	0	0	1
17	207S11015	螺钉M3×6	Screw	0	0	1
18	121413002	挑线杆	Thread Takeup	0	0	1(薄线)
19	121413003	挑线杆	Thread Takeup	0	0	1 (厚料)
20	121413004	挑线杆	Thread Takeup	0	0	1(六线)



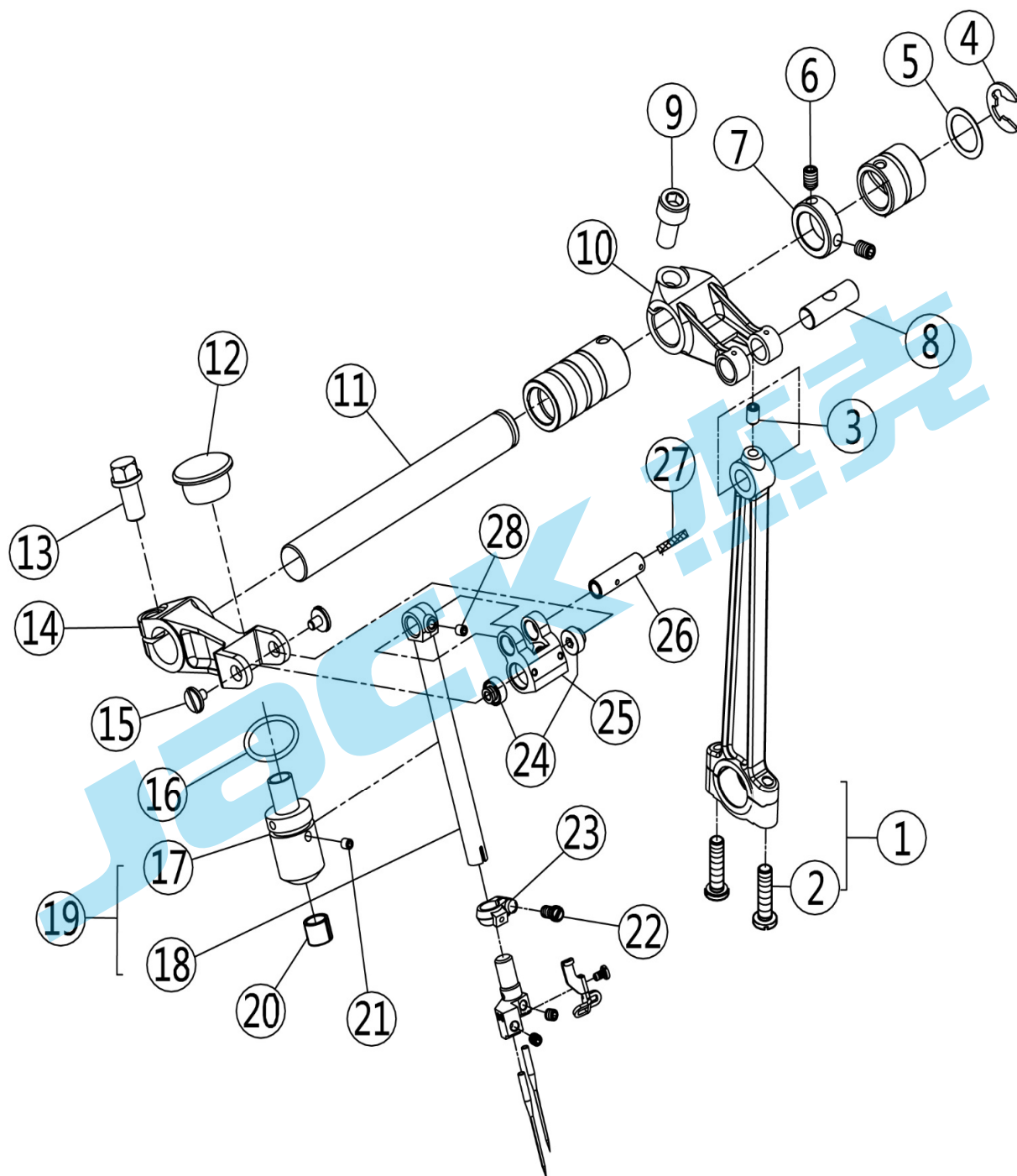
七、过线机构(2)/Thread Guide and Thread Takeup(2)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	21212029	托架	Bracket	1	1	0
2	207S11019	开槽圆柱头螺钉M4×7.5	Screw	2	2	0
3	207S14001	内六角平端紧定螺钉M4×4	Screw	1	1	0
4	20713006	托架	Bracket	1	1	0
5	20713007	压线板	Thread Retainer	1	1	0
6	20727002	压簧	Spring	1	1	0
7	207S20003	开槽圆柱头轴位螺钉M2×3	Screw	1	1	0
8	207S11015	开槽圆柱头螺钉M3×6	Screw	2	2	0
9	120838001	挑线杆	Thread Takeup	0	1	0



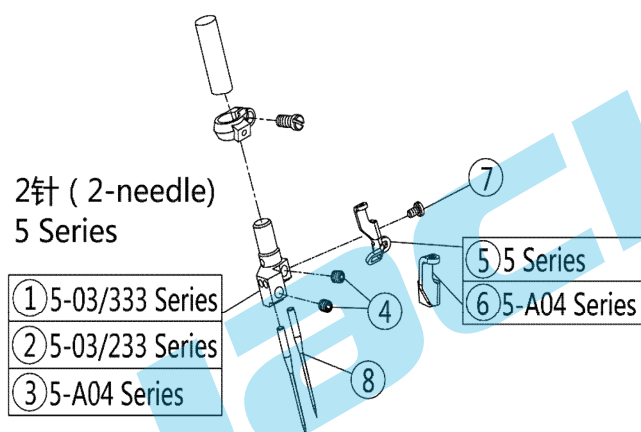
八、过线机构(3)/Thread Guide and Thread Takeup(3)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	121113031	过线	Thread Guide	1	1	1
2	20713053	过线	Thread Guide	0	0	1
3	121113030	过线	Thread Guide	1	1	0
4	121113028	过线	Thread Guide	3	3	3
5	20712016	托架	Bracket	1	1	1
6	W01011	垫圈3	Washer	3	3	3
7	207S11020	开槽圆柱头螺钉	Screw	3	3	3
8	207S11007	十字槽圆柱头螺钉M4×7.5	Screw	1	1	1
9	207S11020	开槽圆柱头螺钉M3×4	Screw	1	1	1
10	121113029	过线	Thread Guide	1	1	1
11	121113032	挑线架	Thread Takeup	1	1	1
12	207S11021	开槽圆柱头螺钉M3.5×6	Screw	1	1	1
13	121113027	挑线架	Thread Takeup	1	1	0
14	20713055	挑线架	Thread Takeup	0	0	1

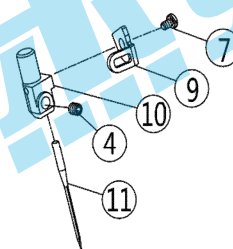


九、针杆部件(1)/Needle Drive Mechanism(1)

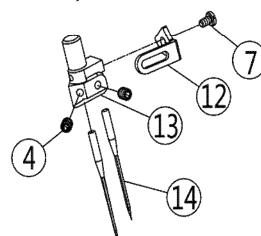
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	400039	针杆连杆 (铝)	Connection	1	1	1
	121205003	针杆连杆 (铜)	Connection	1	1(M04)	1
2	S22007	螺钉SM11/64"×40×15	Screw	2	2	2
3	207S14007	螺钉M4×6	Screw	1	1	1
4	H05008	挡圈8	Ring	1	1	1
5	20628014	上刀架垫片	Washer	1	1	1
6	207S14014	螺钉M3×3	Screw	2	2	2
7	20808006	上轴挡圈	Collar	1	1	1
8	20626003	曲柄销	Pin	1	1	1
9	S05018	螺钉M6×0.75×12	Screw	1	1	1
10	20704001	上轴曲柄	Crank	1	1	1
11	20802009	上轴	Shaft	1	1	1
12	20722004	油塞	Plug	1	1	1
13	207S12002	螺钉M6×0.75×12	Screw	1	1	1
14	20804008	针杆曲柄	Lever	1	1	1
15	208S11002	螺钉M3×4	Screw	2	2	2
16	O01026	O型圈11.5×1.5	O Ring	1	1	1
17	20803004	针杆套	Bushing	1	1	1
18	20802017	针杆	Needle Bar	1	1	1
19	12140200100	针杆组件(DLC处理)	Bushing Assy	1	1	1
20	20723003	毛毡	Oil Felt	1	1	1
21	S12010	螺钉M4×8	Screw	1	1	1
22	207S11023	螺钉M3×6	Screw	1	1	1
23	20708005	挡圈	Ring	1	1	1
24	20826005	销	Shaft	2	2	2
25	20804009	曲柄 (DLC处理)	Crank	1	1	1
26	20826006	曲柄销	Shaft	1	1	1
27	20523005	JK788油线	Oil wick	0.05	0.05	0.05
28	207S14010	螺钉M3×4	Screw	1	1	1



1针 (1-needle)
3 Series

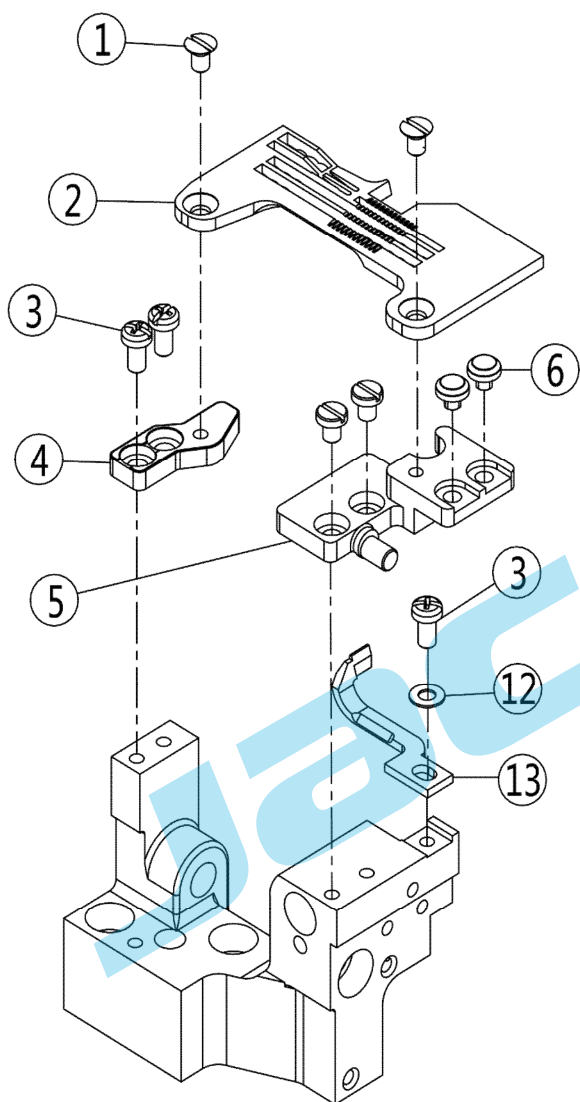


2针 (2-needle)
4 Series

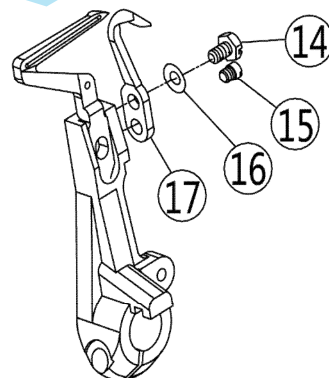
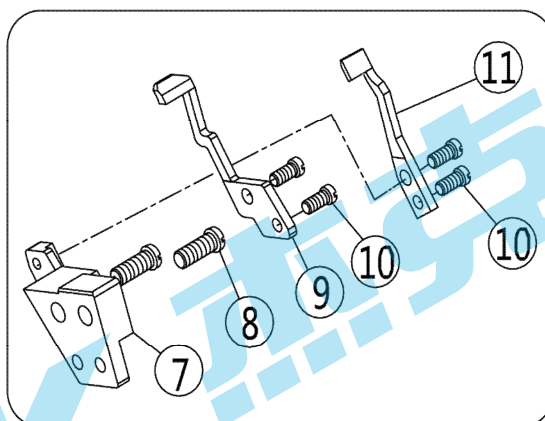


十、针杆部件(2)/Needle Drive Mechanism(2)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20734003	针夹头 (五线普通)	Needle Holder Assembly	0	0	1
2	20734004	针夹头 (70)	Needle Holder Assembly	0	0	1
3	20719056	针夹头 (厚料)	Needle Holder Assembly	0	0	1
4	207S14014	内六角平端紧定螺钉M3×3	Screw	1	2	2
5	20713017	过线	Thread Guide	0	0	1
6	20713056	过线	Thread Guide	0	0	1
7	207S11024	开槽圆柱头螺钉M2×3	Screw	1	1	1
8	xxxxxxxx	机针	Needle	0	0	2
9	20713038	过线(一针)	Thread Guide	1	0	0
10	20734001	针夹头(三线)	Needle Holder Assembly	1	0	0
11	xxxxxxxx	机针	Needle	1	0	0
12	20713018	过线	Thread Guide	0	1	0
13	20734002	针夹头(四线)	Needle Holder	0	1	0
14	xxxxxxxx	机针	Needle	0	2	0

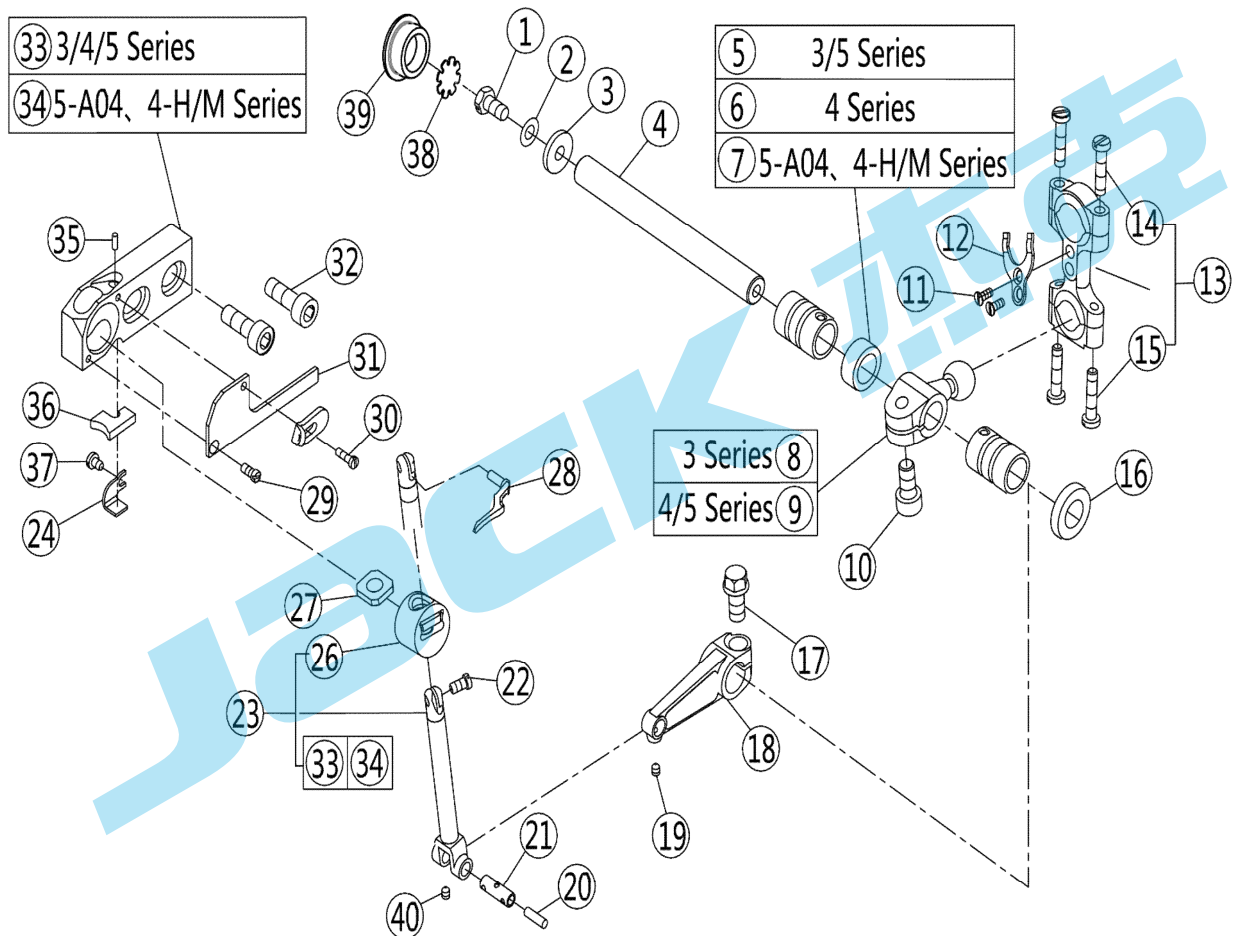


5 Series



十一.针杆部件(3) /Needle Drive Mechanism(3)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S17006	螺钉M4×4.5	Screw	2	2	2
2	xxxxxxxx	针板	Needle Plate	1	1	1
3	207S11007	十字槽圆柱头螺钉M4×7.5	Screw	3	3	3
4	20709003	针板垫块(后)	Bracket	1	1	1
5	121109003	针板垫块(前)	Bracket	1	1	1
6	20622003	减震垫	Cushion Rubber	2	2	2
7	20701033	托架	Bracket	0	0	1
8	207S11003	螺钉M4×10	Screw	0	0	2
9	xxxxxxxx	机针护针(后)	Needle Guard	0	0	1
10	S01027	开槽圆柱头螺钉M3×6	Screw	0	0	4
11	xxxxxxxx	链弯针护针	Needle Guard	0	0	1
12	20128019	W07垫圈	Spring	1	1	1
13	xxxxxxxx	机针护针(前)	Needle Guard	1	1	1
14	207S12005	开槽外六角螺钉M3×5	Screw	1	1	1
15	207S11002	开槽圆柱头螺钉M3×2.3	Screw	1	1	1
16	W03004	M3波形垫片	Spring	1	1	1
17	xxxxxxxx	护针(后)	Needle Guard	1	1	1
18	207S11011	开槽圆柱头螺钉M4×5	Screw	2	2	2



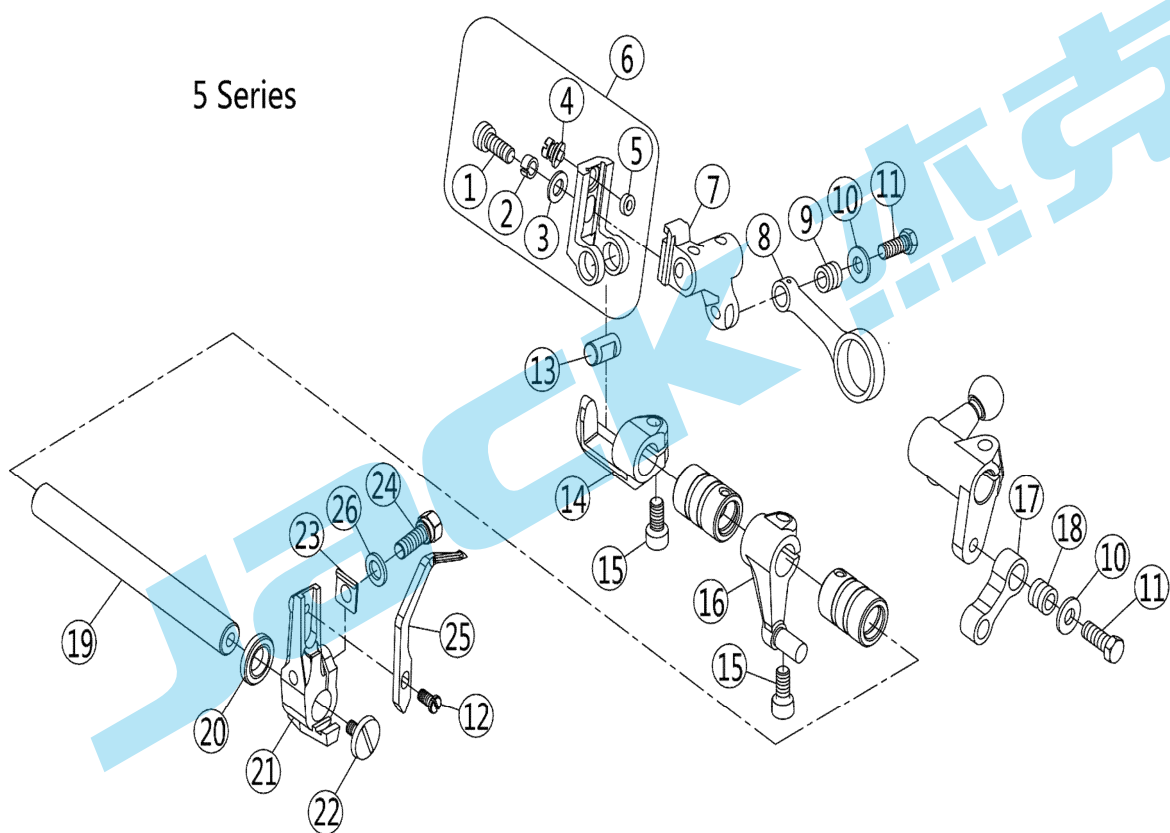
十二、上弯针部件/Upper Looper Drive Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S11004	外六角螺钉M5×9.5	Screw	1	1	1
2	W02001	弹簧垫圈5	Spring Washer	1	1	1
3	20628006	垫圈	Washer	1	1	1
4	20702004	下弯针轴	Shaft	1	1	1
5	20708007	衬套A	Spacer	1	0	1
6	20708006	衬套	Spacer	0	1	0
7	20703060	衬套 (厚料)	Spacer	0	1	1
8	400036	上弯针球曲柄	Crank	1	0	0
9	400037	上弯针球曲柄	Crank	0	1	1
10	S05018	内六角圆柱头螺钉M6×0.75×	Screw	1	1	1
11	S02007	开槽沉头螺钉M3×5.4	Screw	2	2	2
12	20712066	连杆垫片	Washer	1	1	1
13	121205002	弯针连杆	Connection	1	1	1
14	S22007	11/64*40铜连杆螺丝	Screw	2	2	2
15	S22007	11/64*40铜连杆螺丝	Screw	2	2	2
16	20622019	油封	Oil Seal	1	1	1
17	207S12002	外六角螺钉M6×12	Screw	1	1	1
18	20705003	连杆	Lever	1	1	1
19	207S14010	内六角锥端紧定螺钉M3×4	Screw	1	1	1
20	21323007	油线	Oil Wick	0.04	0.04	0.04
21	20726004	曲柄销	Pin Assy.	1	1	1
22	207S11025	开槽圆柱头螺钉M3.5×6	Screw	1	1	1
23	2070403400	上弯针滑杆组件DLC处理	Upper Looper Holder Assy	1	1	1
	2070403500	上弯针滑杆组件DLC厚料	Upper Looper Holder Assy	0	1	1
	2070402100	上弯针滑杆组件DLC(M04)	Upper Looper Holder Assy	0	0	1
24	20712017	压板	Bracket	1	1	1
26	20709004	上弯针滑块	Upper Looper Slider	1	1	1
27	20623005	上弯针滑杆套油毡	Felt	1	1	1
28	xxxxxxx	上弯针	Upper Looper	1	1	1
29	207S17004	开槽沉头螺钉M2.5×4.5	Screw	1	1	1
30	207S11027	开槽圆柱头螺钉M2.5×8	Screw	1	1	1
31	400040	盖板	Cover	1	1	1
32	207S11026	螺钉M6×16	Screw	2	2	2
33	20701051	上弯针滑块座	Upper Looper Bracket	1	1	1
34	20701088	上弯针滑块座	Upper Looper Bracket	0	1	1
35	121223001	过滤塞	Oil Wick	1	1	1
36	20723005	吸油棉	Felt	1	1	1
37	207S11020	开槽圆柱头螺钉M3×4	Screw	1	1	1
38	21012018	油封垫	Oil seal washer	1	1	1
39	21022007	油封	Oil seal	1	1	1
40	20722019	滑杆孔塞	Spout plug	1	1	1

十三、下弯针部件/Lower Looper Drive Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S11004	外六角螺钉M5×9.5	Screw	1	1	1
2	W02001	弹簧垫圈5	Spring Washer	1	1	1
3	20628006	垫圈	Washer	1	1	1
4	20702004	下弯针轴	Shaft	1	1	1
5	400329	下弯针球曲柄	Crank	1	1	0
6	S05018	内六角圆柱头螺钉M6×0.75×	Screw	1	1	1
7	S02007	开槽沉头螺钉M3×5.4	Screw	2	2	2
8	20712066	连杆垫片	Washer	1	1	1
9	400043	弯针连杆(铝)	Connection	1	1	1
10	S22007	11/64*40铜连杆螺丝	Screw	4	4	4
11	20128021	W12垫片	Washer	1	1	1
12	20622019	油封	Oil Seal	1	1	1
13	201S12007	六角头特制螺钉SM15/64"×2	Screw	1	1	1
14	20704007	下弯针架	Lower Looper Holder	1	1	1
15	207S15001	开槽圆柱头螺钉M4×7	Screw	1	1	1
16	xxxxxxx	下弯针	Lower Looper	1	1	1
17	207S11028	开槽圆柱头螺钉M3.5×6.5	Screw	1	1	1
18	400388	下弯针球曲柄	Crank	0	0	1
19	207S14012	内六角平端紧定螺钉M5×5	Screw	0	0	1
20	21302004	下弯针轴	Shaft	1	1	1

5 Series

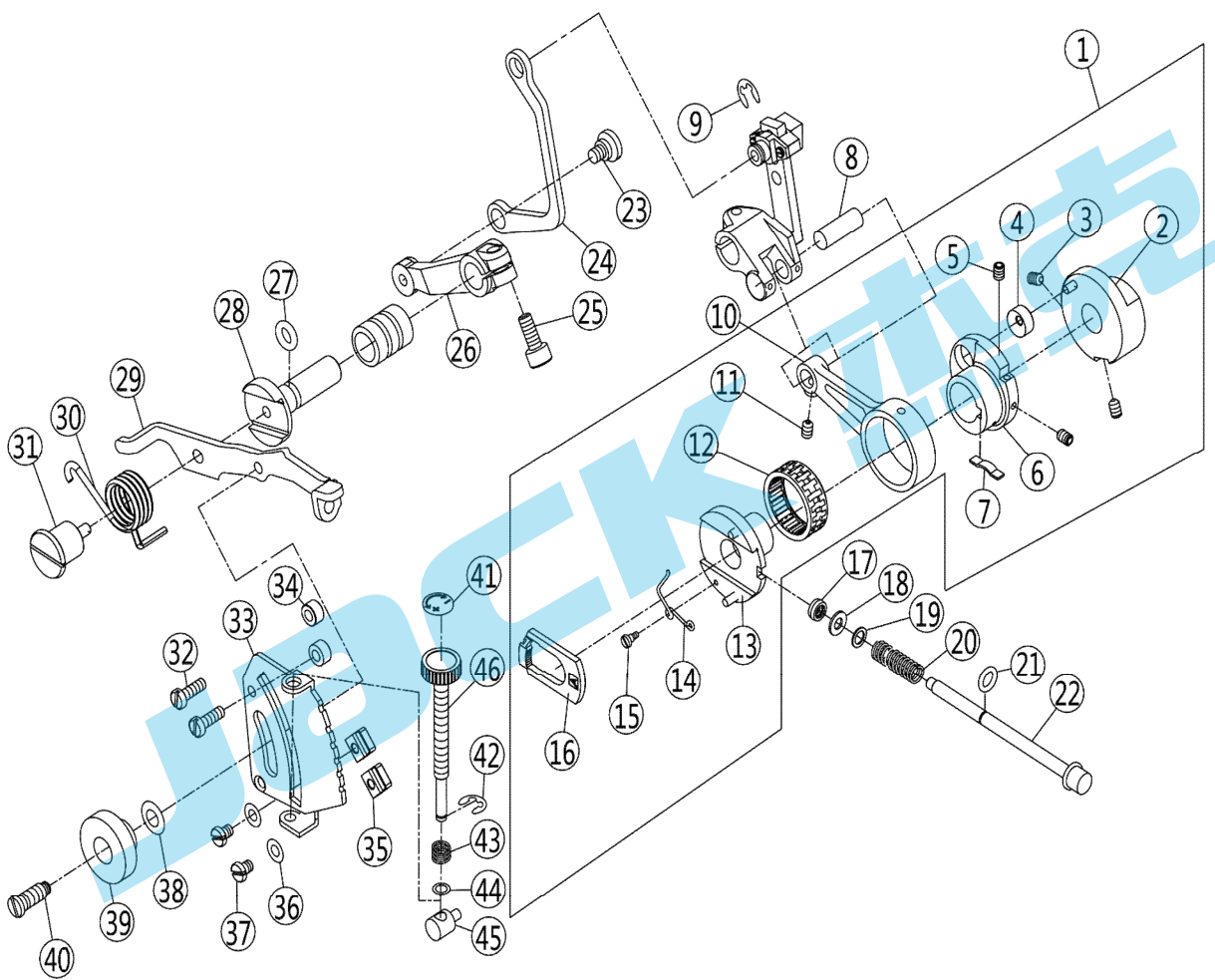


十四、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S13009	内六角圆柱头螺钉M5×12	Screw	0	0	1
2	W02001	弹簧垫圈5	Spring Washer	0	0	1
3	20628010	送布曲柄销垫圈	Washer	0	0	1
4	20710008	偏心销	Pin	0	0	1
5	O01027	O型圈4×1.3	O Ring	0	0	1
6	401031	滑块座	Slider	0	0	1
7	401030	曲柄	Crank	0	0	1
8	20705020	连杆	Connection	0	0	1
9	20703016	连杆套	Bushing	0	0	1
10	30228008	垫圈	Washer	0	0	2
11	207S12003	六角头螺钉M5×0.5×13	Screw	0	0	2
12	207S11028	开槽圆柱头螺钉M3.5×6.5	Screw	0	0	1
13	20626017	五线销	Shaft	0	0	1
14	20701034	支架	Holder	0	0	1
15	S05018	内六角圆柱头螺钉M6×0.75×	Screw	0	0	2
16	20704015	链线曲柄	Crank	0	0	1
17	20705009	连杆	Link	0	0	1
18	20703013	连杆套	Bushing	0	0	1
19	20702018	链线轴	Shaft	0	0	1
20	2072201700	油封	Oil Seal	0	0	1
21	20701035	弯针架	Looper Holder	0	0	1
22	207S15001	开槽圆柱头螺钉M4×7	Screw	0	0	1
23	20728002	垫片	Spacer	0	0	1
24	207S20004	外六角轴位螺钉M5×9	Screw	0	0	1
25	xxxxxxx	弯针	Double Chainstith Looper	0	0	1
26	20128021	垫片	Spacer	0	0	1

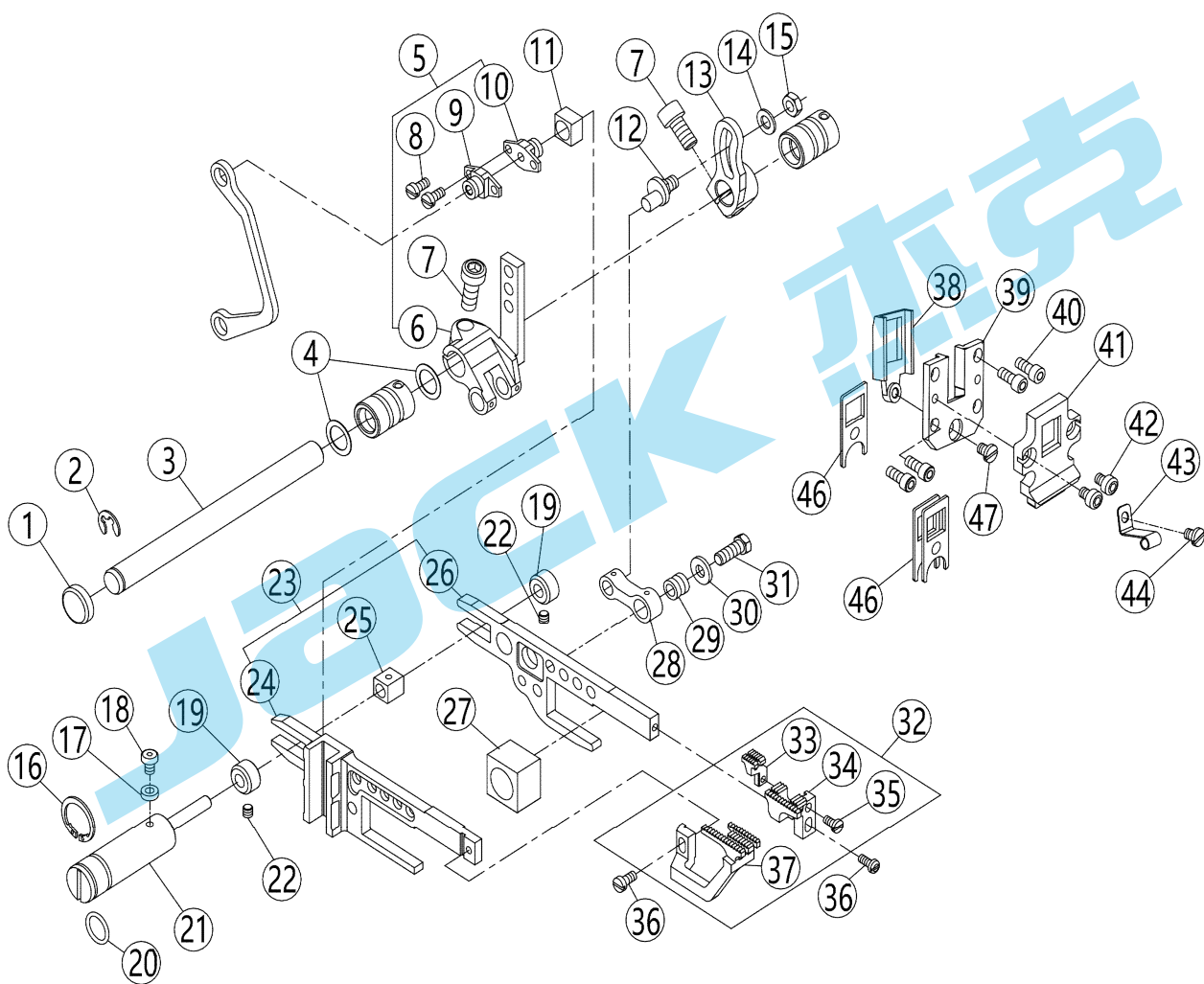
十五、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20713063	过线管	Thread Guide	0	0	1
2	20729004	过线管夹	Holder	0	0	1
3	20629003	过线管夹	Holder	0	0	2
4	207S11007	十字槽圆柱头螺钉M4×7.5	Screw	0	0	1
5	20713040	过线管	Thread Guide	0	0	1
6	2061205700	打线凸轮组件	Looper Thread Takeup Assy	0	0	1
7	206S16004	紧线手柄	Knob	0	0	1
8	30127016	弹簧	Spring	0	0	1
9	20612055	夹线片	Tension Disc	0	0	2
10	206S30015	螺钉M3	Screw	0	0	1
11	20612057	打线凸轮架	Looper Thread Takeup Assy	0	0	1
12	20613017	过线	Thread Guide	0	0	1
13	207S11020	开槽圆柱头螺钉M3×4	Screw	0	0	2
14	20629004	过线	Thread Guide	0	0	1
15	207S11011	开槽圆柱头螺钉M4×5	Screw	0	0	1
16	20612056	分线板	Thread Guide	0	0	1
17	301S20001	护罩座固定螺钉M4×3.6	Screw	0	0	1
18	20128015	波形垫圈	Washer	0	0	1
19	20612058	打线凸轮	Looper Thread Takeup	0	0	1
20	207S14014	内六角平端紧定螺钉M3×3	Screw	0	0	2
21	20713026	过线	Thread Guide	0	0	1
22	20629005	卡簧	Spring	0	0	1



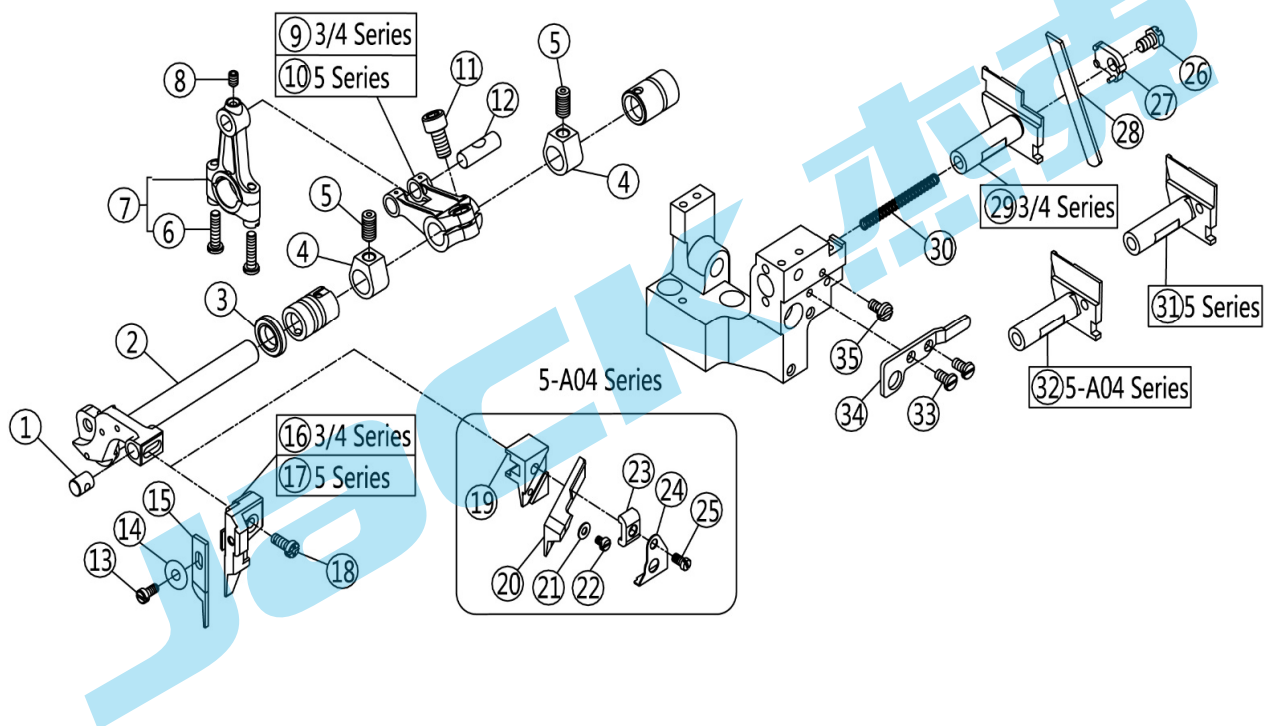
十六、差动调节机构/Feed Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	2070500400	送料连杆组件	Connection	1	1	1
2	20710003	送布偏心	Regulator	1	1	1
3	207S14012	内六角平端紧定螺钉M5×5	Screw	2	2	2
4	20710002	小偏心轮	Feed Eccent	1	1	1
5	207S14003	内六角尖端紧定螺钉M3×4	Screw	2	2	2
6	20710001	偏心轮	Eccent	1	1	1
7	20712175	弹性垫片	Flat Spring	1	1	1
8	20626003	曲柄销	Pin	1	1	1
9	20629006	卡簧	Ring	1	1	1
10	20705004	送料连杆	Connection	1	1	1
11	207S14007	内六角凹端紧定螺钉M4×6	Screw	1	1	1
12	B08001	滚针轴承26×22×10	Needle Bearing	1	1	1
13	20710004	开针偏心凸轮	Eccent Assembly	1	1	1
14	20727003	偏心凸轮弹簧	Spring	1	1	1
15	207S20005	开槽圆柱头轴位螺钉M2×3	Screw	1	1	1
16	20709006	滑块	Ratchet	1	1	1
17	20722005	油封	Gaket	1	1	1
18	O01027	O型圈4×1.3	O Ring	1	1	1
19	20728001	垫片	Washer	1	1	1
20	20727004	开针轴弹簧	Spring	1	1	1
21	H05002	挡圈3	Ring	1	1	1
22	20702005	开针扭轴	Push Button	1	1	1
23	207S20006	开槽圆柱头螺钉M5×5	Screw	1	1	1
24	20705005	差动连片杆	Link	1	1	1
25	S05018	内六角圆柱头螺钉M6×0.75×	Screw	1	1	1
26	20704008	差动曲柄	Lever	1	1	1
27	O01016	O型圈 6×1.8	O Ring	1	1	1
28	20702006	差动轴	Shaft	1	1	1
29	20712019	差动杆	Lever	1	1	1
30	20627006	差动扳手定位簧	Spring	1	1	1
31	207S20016	轴位螺钉	Screw	1	1	1
32	207S11008	开槽圆柱头螺钉M4×12	Screw	2	2	2
33	20712033	调节板	Regulator Plate	1	1	1
34	20711007	垫圈	Spacer	2	2	2
35	207S16002	差动限位螺母	Stopper	2	2	2
36	30228009	垫片	Washer	2	2	2
37	207S11011	开槽圆柱头螺钉M4×5	Screw	2	2	2
38	20728003	蝶形垫片	Spring Washer	1	1	1
39	2071600100	调节螺母	Nut	1	1	1
40	207S30001	开槽圆柱头螺钉	Screw	1	1	1
41	W01006	平垫圈4	Washer	1	1	1
42	H05002	开口挡圈3	Ring	1	1	1
43	20727005	弹簧	Spring	1	1	1
44	20728005	垫片	Washer	1	1	1
45	20709007	螺母	pin	1	1	1
46	20702007	调节杆	Adjusting Bar	1	1	1



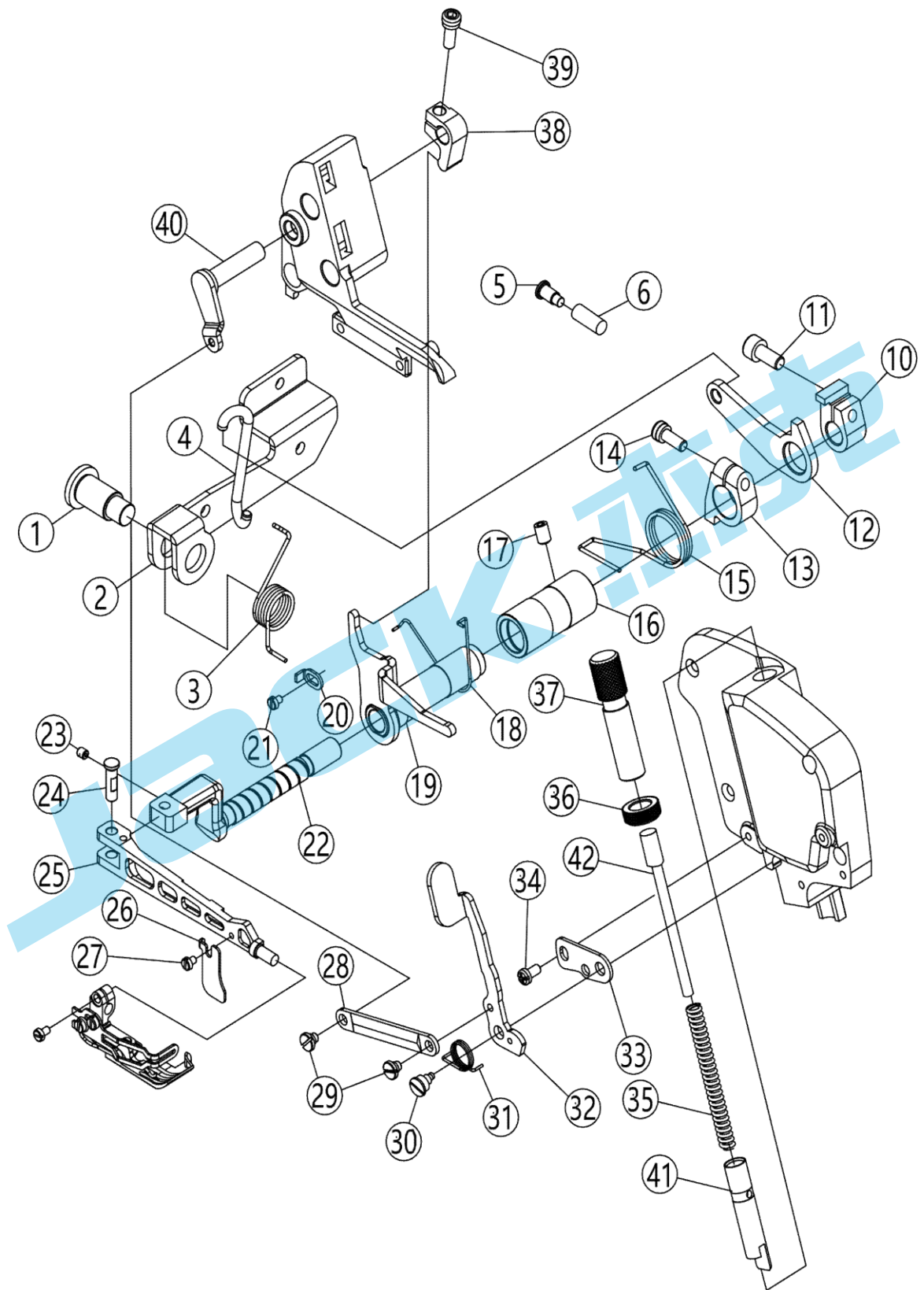
十七、送布机构/Feed Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20628023	送料轴油封	Plug	1	1	1
2	H05009	开口挡圈7	Ring	1	1	1
3	20702008	送布轴	Shaft	1	1	1
4	20628011	送布轴垫圈	Washer	2	2	2
5	2070400900	送料曲柄组件	Crank	1	1	1
6	20704010	送料曲柄	Crank	1	1	1
7	S05018	内六角圆柱头螺钉M6×0.75×	Screw	2	2	2
8	S01027	开槽圆柱头螺钉M3×6	Screw	2	2	2
9	20709008	曲柄	Crank	1	1	1
10	20709009	曲柄销	Crank Pin	1	1	1
11	20709010	滑块	Block	1	1	1
12	20710005	偏心销	Pin	1	1	1
13	20704011	送料曲柄	Crank	1	1	1
14	20628010	送布曲柄销垫圈	Washer	1	1	1
15	N01004	六角螺母M5	Nut	1	1	1
16	20729002	卡簧	Ring	1	1	1
17	20722006	密封垫	Gsket	1	1	1
18	207S13001	内六角圆柱头螺钉M4×5.5	Screw	1	1	1
19	20708032	挡圈	Collar	2	2	2
20	O01026	O型圈11.5×1.5	O Ring	1	1	1
21	20710006	偏心轴	Pin	1	1	1
22	207S14001	内六角平端紧定螺钉M4×4	Screw	2	2	2
23	2070600100	牙架组件	Feed Bar Assy.	1	1	1
24	20706002	差动齿牙架	Differential Feed Bar	1	1	1
25	20709011	滑柱	Block	1	1	1
26	20706001	主送齿牙架	Main Feed Bar	1	1	1
27	20709012	滑块	Block	1	1	1
28	20705008	连杆	Link	1	1	1
29	20703016	连杆套	Bushing	1	1	1
30	30228008	垫圈	Washer	1	1	1
31	207S12003	六角头螺钉M5×0.5×13	Screw	1	1	1
32	xxxxxxx	牙齿组件	Main Feed Dog Complete	1	1	1
33	xxxxxxx	辅助齿	Auxiliary	1	1	1
34	xxxxxxx	主送齿	Main Feed Dog	1	1	1
35	S01027	开槽圆柱头螺钉M3×6	Screw	1	1	1
36	S01029	开槽圆柱头螺钉M3.5×7.5	Screw	2	2	2
37	xxxxxxx	差动齿	Differential Feed Dog	1	1	1
38	20701049	牙架挡油板	Feed Bar Oil Seal	1	1	1
39	20701048	牙架挡块(一体)	Feed Bar	1	1	1
40	207S13006	内六角圆柱头螺钉M4×9	Screw	4	4	4
41	20701013	挡油板	Feed Bar Oil Seal	1	1	1
42	207S13007	内六角圆柱头螺钉M4×5	Screw	2	2	2
43	20712062	油管夹	Clamp	1	1	1
44	207S11011	开槽圆柱头螺钉M4×5	Screw	1	1	1
46	20722007	牙架油封	Oil Seal	3	3	3
47	207S17005	开槽沉头螺钉M4×8	Screw	1	1	1



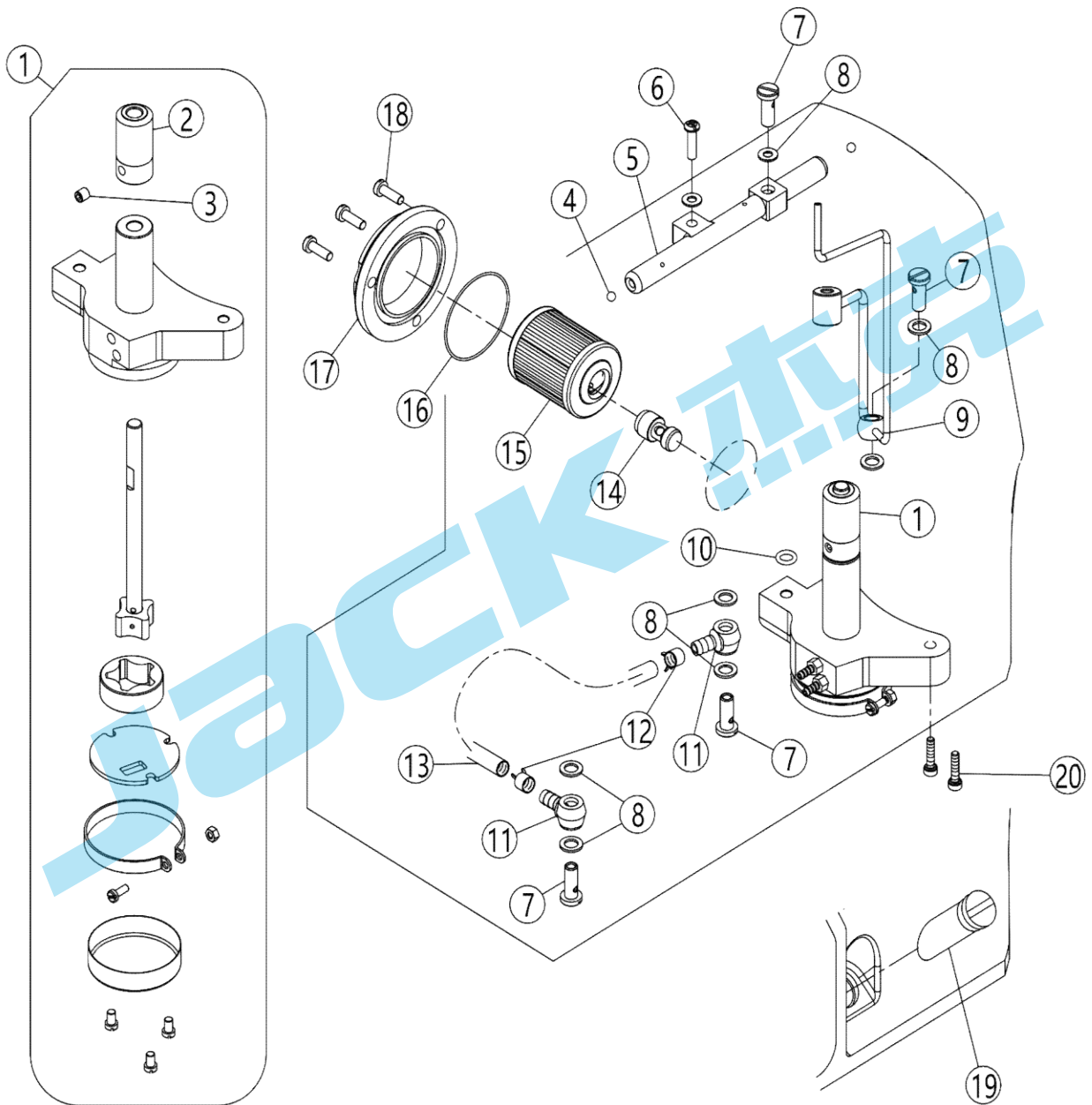
十八、剪布机构/Knife Drive Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20726005	导向销	Pin	1	1	1
2	20702009	上刀架轴	Upper Knife Lever	1	1	1
3	2072201700	油封	Oil Seal	1	1	1
4	30208001	挡块	Collar	2	2	2
5	S10003	内六角凹端紧定螺钉M6×0.75	Screw	2	2	2
6	S22007	11/64*40铜连杆螺丝	Screw	2	2	2
7	121205004	上刀连杆	Connection	1	1	1
8	207S14007	内六角凹端紧定螺钉M4×6	Screw	1	1	1
9	20704012	上刀曲柄	Crank	1	1	0
10	20704030	上刀曲柄	Crank	0	0	1
11	S05018	内六角圆柱头螺钉M6×0.75×	Screw	1	1	1
12	20626003	曲柄销	Pin	1	1	1
13	211S12002	开槽六角头螺钉M3.5×7.5	Screw	1	1	1
14	20128020	W11垫圈	Washer	1	1	1
15	xxxxxxx	上刀	Upper Knife	1	1	1
16	20701014	上刀座	Upper Knife Clamp	1	1	0
17	20701036	上刀座	Upper Knife Clamp	0	0	1
18	S04019	十字槽盘头螺钉M4×12	Screw	1	1	1
19	20701050	刀片安装板(厚料)	Angled Upper Knife Clamp	0	0	1
20	xxxxxxx	切刀	Angled Upper	0	0	1
21	W01011	垫圈3	Washer	0	0	1
22	207S11020	开槽圆柱头螺钉M3×4	Screw	0	0	1
23	20712053	上刀凹角切 (厚料)	Angled Upper Knife Gib	0	0	1
24	20712051	挡板	Waste Guard	0	0	1
25	S11025	开槽圆柱头螺钉M4×20	Screw	0	0	1
26	207S12004	开槽六角螺钉M5×8	Screw	1	1	1
27	20709013	压板	Lower Knife Clamp	1	1	1
28	xxxxxxx	下刀	Lower Knife	1	1	1
29	20701015	下刀架	Lower Knife Holder	1	1	0
30	20727006	弹簧	Spring	1	1	1
31	20701037	下刀架	Lower Knife Holder	0	0	1
32	20701052	下刀架 (厚料)	Lower Knife Clamp	0	0	1
33	207S11019	开槽圆柱头螺钉M4×7.5	Screw	2	2	2
34	20712021	挡板	Lower Knife Holder Guard	1	1	1
35	113S11004	松线导管压板螺钉M4×8	Screw	1	1	1



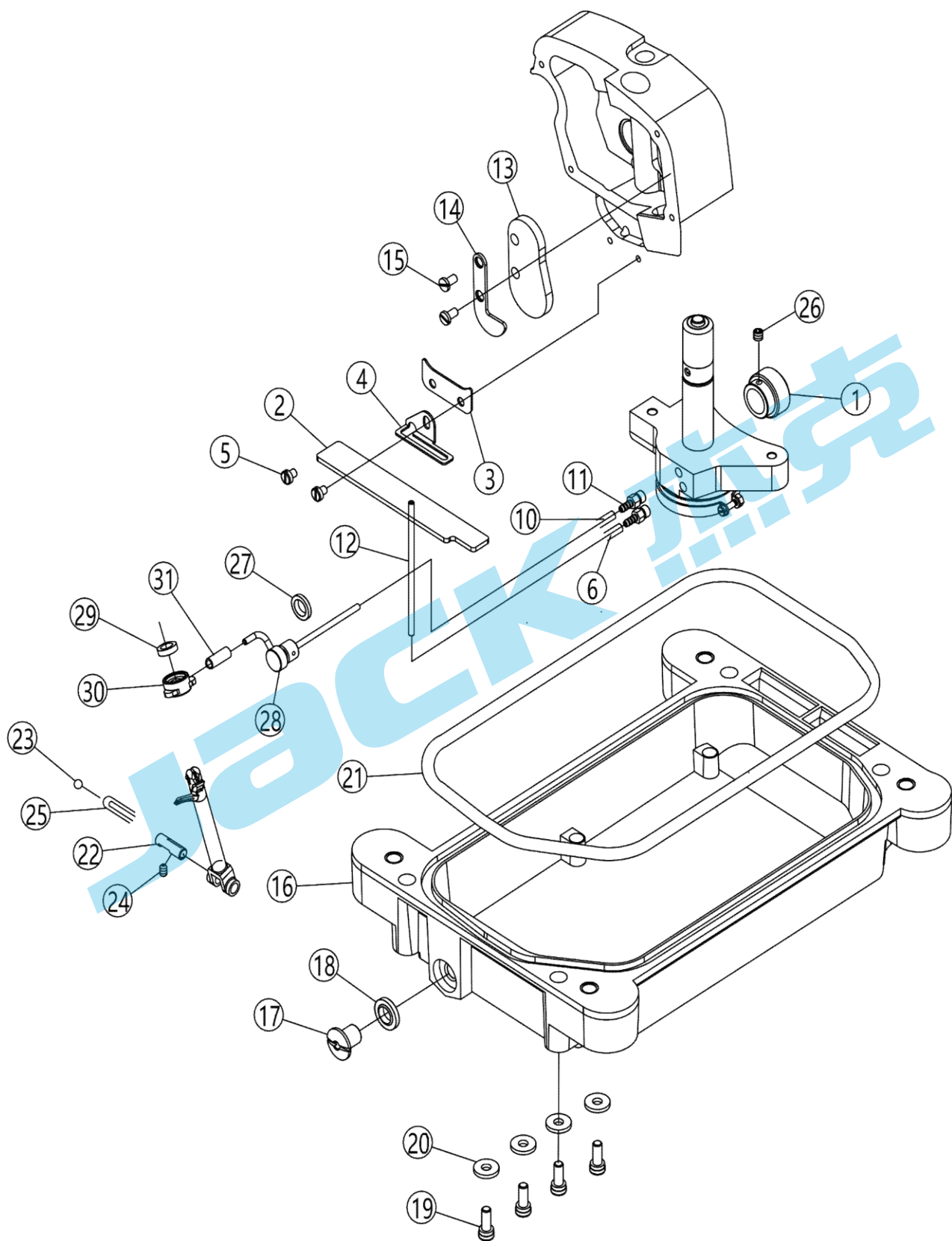
十九、抬压脚机构/ Presser Foot Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S20008	抬压脚螺钉M10	Screw	1	1	1
2	121112053	抬压脚杠杆	Lever	1	1	1
3	20727007	扭簧	Spring	1	1	1
4	20616001	弯钩	Link	1	1	1
5	S05665	轴位螺钉	Screw	1	1	1
6	20703010	减震垫	Damping Sat	1	1	1
10	20608004	抬压脚复位圈	Collar	1	1	1
11	S05002	螺钉M6×0.75×15.2	Screw	1	1	1
12	121112040	抬压脚小杠杆	Lever	1	1	1
13	20808007	挡圈	collar	1	1	1
14	S05002	螺钉M5×15.2	Screw	1	1	1
15	20827004	弹簧	Spring	1	1	1
16	20803015	轴套	Bushing	1	1	1
17	S10009	螺钉M6×8	Screw	1	1	1
18	20827005	弹簧	Spring	1	1	1
19	2081201400	抬牙杠杆组件	Lever	1	1	1
20	20812016	压板	Stopper	1	1	1
21	207S11011	螺钉M4×6	Screw	1	1	1
22	20802013	压脚轴	Shaft	1	1	1
23	S10011	螺钉M4×0.5×4	Screw	1	1	1
24	20626016	压脚臂连杆销	Pin	1	1	1
25	20701016	压脚臂	Presser Arm	1	1	1
26	20712214	切刀挡板(五线厚料)	Chain Cutter	1	1	1
27	207S11020	螺钉M3×4	Screw	1	1	1
28	20812018	连节板	link	1	1	1
29	208S20001	螺钉	Screw	2	2	2
30	207S20009	螺钉	Screw	1	1	1
31	20627010	压杆扳手扭簧	Spring	1	1	1
32	121412008	抬压脚手柄	Lever	1	1	1
33	20812033	调节板	Stopper	1	1	1
34	207S11007	螺钉M4×7.5	Screw	1	1	1
35	20719054	压脚弹簧	Spring	1	1	1
36	207S16003	螺母	Nut	1	1	1
37	20702014	调节螺柱	Adjusting Screw	1	1	1
38	20804006	杠杆	Lever	1	1	1
39	207S11032	螺钉M5×12	Screw	1	1	1
40	20804007	连杆	Lever	1	1	1
41	20702011	压杆	Presser Bar	1	1	1
42	121409001	支撑杆	Presser Bar	1	1	1



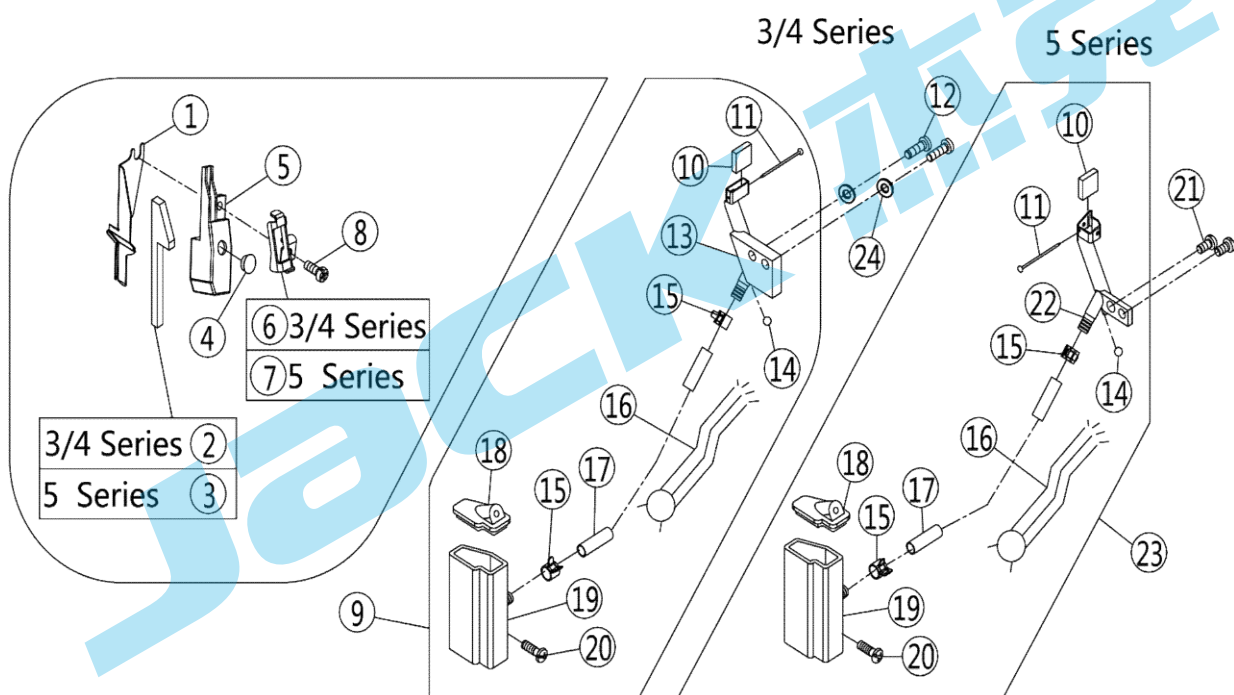
二十、供油机构(1)/ Lubrication Mechanism(1)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20820001	油泵组件	Pump	1	1	1
2	120825001	蜗轮	Worm Wheel	1	1	1
3	S09008	螺钉M5×5	Screw	1	1	1
4	20709014	滚珠	Plug	2	2	2
5	2071100900	分油器组件	Oil Distributor Comple	1	1	1
6	207S30002	组合螺钉M4×16	Screw	1	1	1
7	206S30009	过油螺钉	Joint Screw	1	1	1
8	20122033	垫片	washer	6	6	6
9	121421001	上喷油管	Upper screem	1	1	1
10	O01016	O型圈 6×1.8	O Ring	1	1	1
11	20736007	油管接头	Joint	2	2	2
12	20729005	油管卡簧	Clamp	2	2	2
13	12921003	油管Φ5×Φ8	Tube	0.175m	0.175m	0.175m
14	20836001	油线接座	Joint	1	1	1
15	20736004	滤油器	Filter Element	1	1	1
16	o01010	O型圈	O Ring	1	1	1
17	300140	过滤器盖	Oil Filter Cap	1	1	1
18	S04019	螺钉M4×12	Screw	3	3	3
19	20437009	油位标	Oil Slight Gauge	1	1	1
20	207S13008	螺钉M4×16	Screw	2	2	2



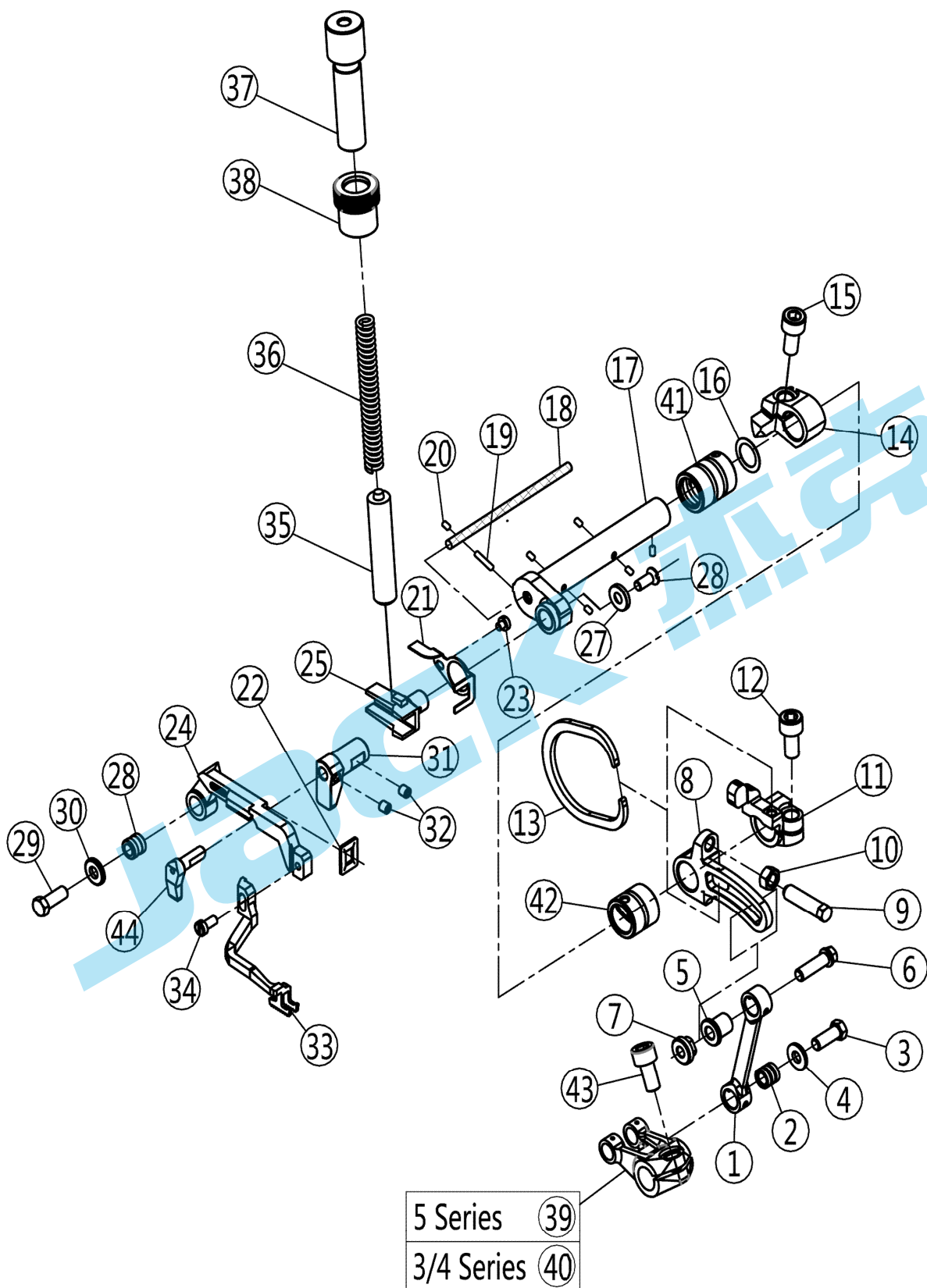
二十一、供油机构(2)/ Lubrication Mechanism(2)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20825002	蜗杆	worm	1	1	1
2	20823006	油毡	Felt	1	1	1
3	20812019	压板	Cover	1	1	1
4	20812020	挡板	Spacer	1	1	1
5	207S11011	螺钉M4×5	Screw	2	2	2
6	20721011	油管φ2×φ4	Tube	0.17m	0.17m	0.17m
8	20723007	油毡	Felt	1	1	1
9	O01016	O型圈 6×1.8	O Ring	1	1	1
10	20721011	油管φ2×φ4	Tube	0.34m	0.34m	0.34m
11	20521009	铜油嘴	Joint	2	2	2
12	20621001	回油管	Exhaust oil Distributor	1	1	1
13	20823008	油毡	Felt	1	1	1
14	20812034	板	Cover	1	1	1
15	207S11019	螺钉	Screw	2	2	2
16	20701058	油盘	Oil Reservoir	1	1	1
17	207S13002	放油螺钉	Screw	1	1	1
18	20528014	油盘放油垫圈	Washer	1	1	1
19	207S13009	螺钉M5×12	Bolt	4	4	4
20	20628018	垫片	Washer	4	4	4
21	20722008	油盘垫	Gasket	1	1	1
22	121226003	上弯针滑杆过油器	Pipe Assy	1	1	1
23	20709015	滚珠	Ball	1	1	1
24	207S14001	螺钉M4×4	Screw	1	1	1
25	20523005	JK88油线	Oil wick	1	1	1
26	207S14012	螺钉M5×5	Screw	1	1	1
27	O01016	O型圈 6×1.8	O Ring	1	1	1
28	12143600200	回油组件	Exhaust oil Distributor	1	1	1
29	21123001	油棉	Felt	1	1	1
30	121411002	吸油嘴	Joint	1	1	1
31	20721011	油管φ2×φ4	Tube	0.03m	0.03m	0.03m



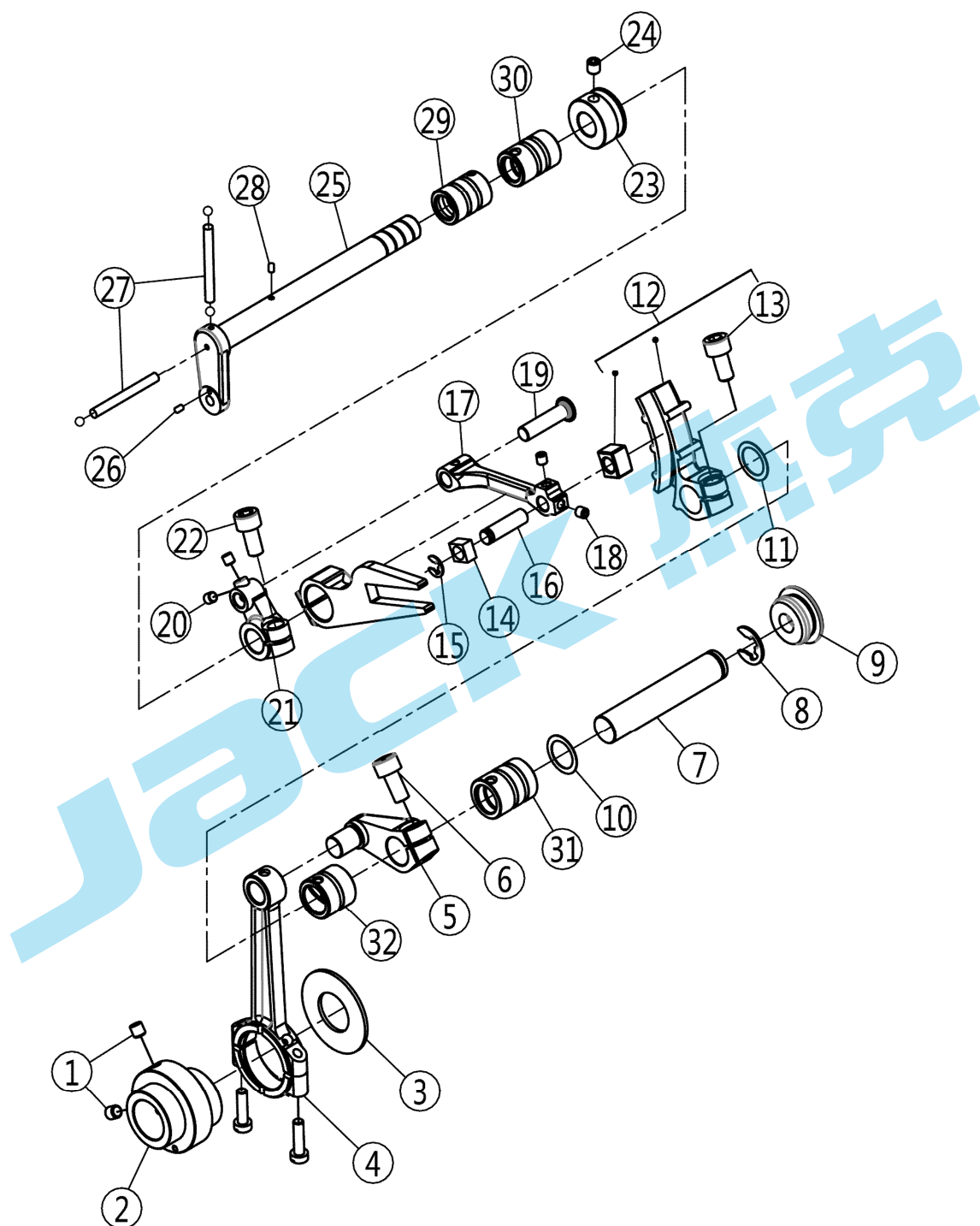
二十二、HR装置机构部件/H.R.Device

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	21212011	挡油板	Cover	1	1	1
2	21323002	上硅盒油毡	Felt	1	1	0
3	21323003	上硅盒油毡	Felt	0	0	1
4	21222002	上硅油盒盖	Cover	1	1	1
5	21211002	上硅油盒	Silicone Oil Reservoir	1	1	1
6	21212005	过线架	Thread Guide	1	1	0
7	21212006	过线架	Thread Guide	0	0	1
8	S04060	十字槽盘头螺钉M4×10	Screw	1	1	1
9	2071101600	下硅油盒	Silicone Oil Reservoir	1	1	0
10	20723009	油毡	Oil Felt	1	1	1
11	/	别针	Pin	1	1	1
12	207S11008	开槽圆柱头螺钉M4×12	Screw	2	2	0
13	20701027	针线冷却器	Needle Thread Lubricator	1	1	0
14	20709014	滚珠	Plug	1	1	1
15	20712041	油管夹	Clamp	2	2	2
16	40123013	油线	Oil Wick	1	1	1
17	40121002	油管	Tube	1	1	1
18	20711017	下硅油盒盖	Cover	1	1	1
19	20711016	下硅油盒	Silicone Oil Reservoir	1	1	1
20	207S30003	组合螺钉M4×12	Screw	1	1	1
21	207S11007	十字槽圆柱头螺钉M4×7.5	Screw	0	0	2
22	20701038	针线冷却器	Needle Thread Lubricator	0	0	1
23	2070103000	下硅油盒组件A	Silicone Oil Reservoir	0	0	1
24	20612062	油管螺钉垫圈	Washer	2	2	0



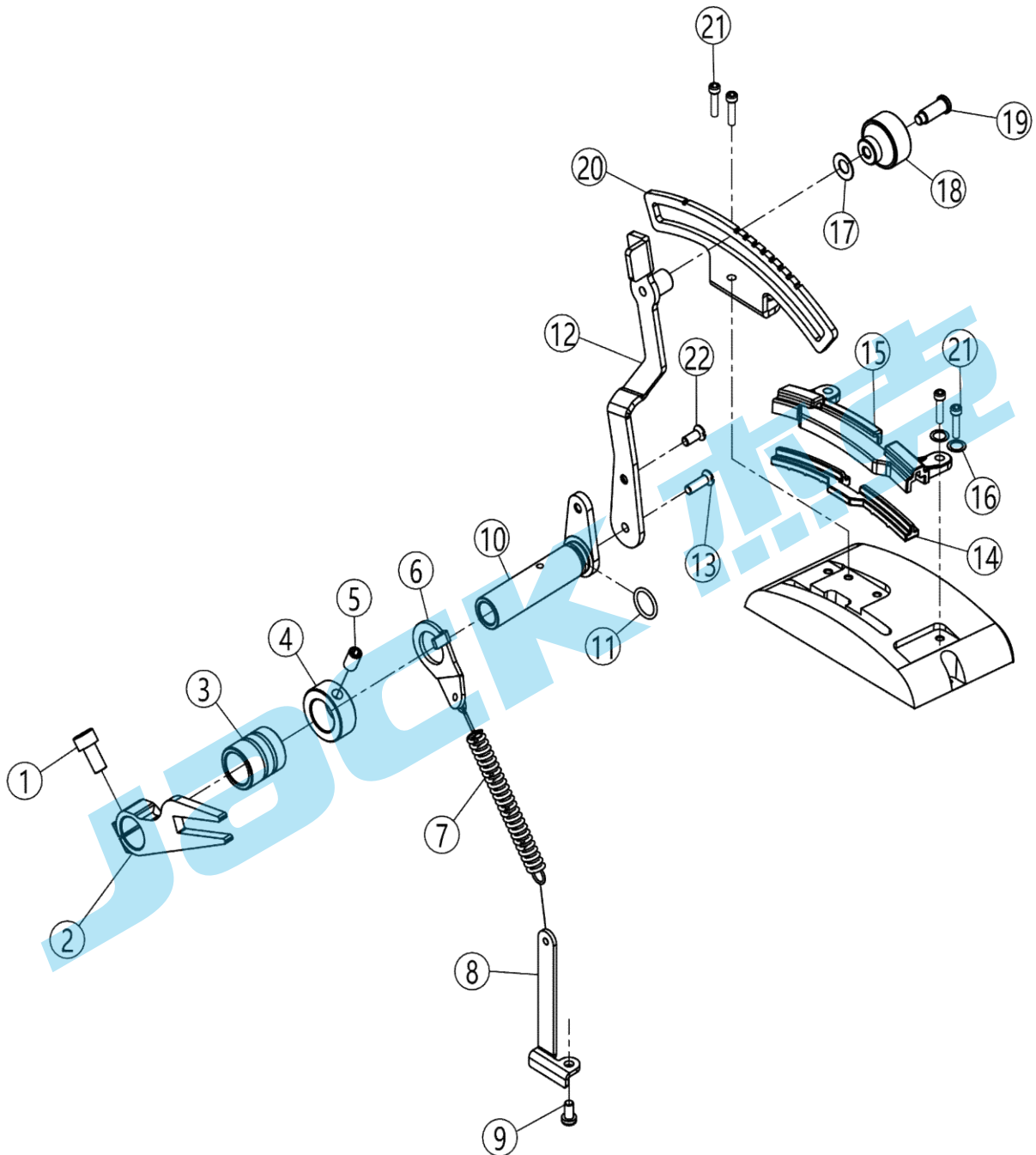
二十三、上送机构(1)/ Top Feed Mechanism(1)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20805001	连杆	Link	1	1	1
2	20803002	衬套	Bushing	1	1	1
3	207S12003	螺钉M5×13	Screw	1	1	1
4	30228008	垫片	Washer	1	1	1
5	20803005	套	Bushing	1	1	1
6	208S12003	六角头螺栓	Bolt	1	1	1
7	208S16005	螺母	Nut	1	1	1
8	20804002	曲柄	Crank	1	1	1
9	208S12001	六角头螺栓	Bolt	1	1	1
10	208N12001	螺母	Nut	1	1	1
11	400288	挡套	Collar	1	1	1
12	S05018	螺钉M6×12	Screw	1	1	1
13	20829006	卡簧	Flat Spring	1	1	1
14	400690	挡圈	Collar	1	1	1
15	S05018	螺钉M6×12	Screw	1	1	1
16	20628011	垫片	Washer	1	1	1
17	400650	曲柄轴	Crankshaft	1	1	1
18	20123021	JK-795油线	Oil Wick	1	1	1
19	20523005	788油线	Oil Wick	1	1	1
20	30223009	油毛毡	Oil Felt	2	2	2
21	20812001	防油板	Guide	1	1	1
22	20822004	油封	Oil Seal	1	1	1
23	208S11007	螺钉	Screw	1	1	1
24	20808003	上送布架	Top Feed Bar	1	1	1
25	20809001	上下导向	Guide	1	1	1
26	207S17050	螺钉M4×8	Screw	1	1	1
27	20828001	垫圈	Washer	1	1	1
28	20703016	连杆套	Bushing	1	1	1
29	207S12003	螺钉M5×13	Screw	1	1	1
30	30228008	垫片	Washer	1	1	1
31	20809002	上送布架导向	Guide	1	1	1
32	207S14001	螺钉M4×4	Screw	1	1	1
33	20814001	上送布齿	Top Feed Dog	0	0	1
33	20814014	上送布齿 (四线)	Top Feed Dog	1	1	0
33	20814015	上送布齿 (5线70)	Top Feed Dog	0	0	1
33	20814019	上送布齿 (5线厚料)	Top Feed Dog	0	0	1
34	S01029	螺钉M3.5×7.5	Screw	1	1	1
35	121411001	压紧杆	Presser Bar	1	1	1
36	20827001	弹簧	Spring	1	1	1
37	208S30002	调压螺钉	Screw	1	1	1
38	208S16006	调压螺母	Nut	1	1	1
39	20804015	上刀曲柄	Crank	0	1	0
40	20804003	上刀曲柄	Crank	0	0	1
41	20803006	轴套	Sleeve	1	1	1
42	20803007	轴套	Sleeve	1	1	1
43	S05018	螺钉M6×12	Screw	1	1	1
44	20809003	上送布架导向	Guide	1	1	1



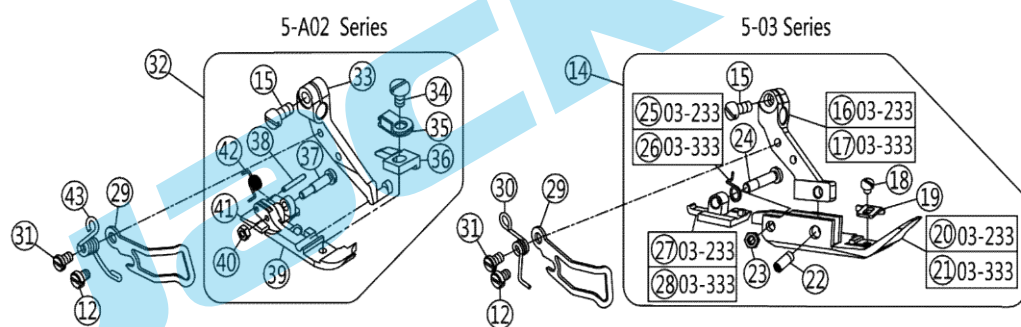
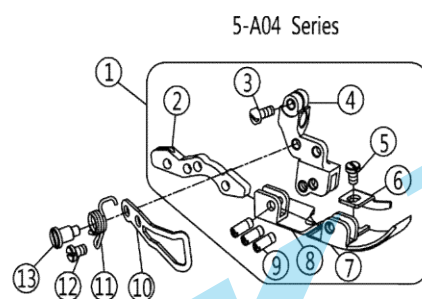
二十四、上送机构 (2) / TOP Feed mechanism(2)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	207S14012	螺钉M5×5	Screw	2	2	2
2	400318	偏心凸轮	Eccentric	1	1	1
3	20828002	垫圈	Washer	1	1	1
4	400319	连杆组件	Connection	1	1	1
5	20804004	曲柄	Crank	1	1	1
6	S05018	螺钉M6×12	Screw	1	1	1
7	20802004	轴	Rod	1	1	1
8	H05008	卡簧	Ring	1	1	1
9	20722002	塞子	Plug	1	1	1
10	20628014	上刀架垫片	Washer	1	1	1
11	20628014	上刀架垫片	Washer	1	1	1
12	20828004	曲柄组件	Crank Assembly	1	1	1
13	S05018	螺钉M6×12	Screw	1	1	1
14	20809005	滑块	Block	1	1	1
15	H05012	卡簧	Ring	1	1	1
16	20826002	销	pin	1	1	1
17	20805005	连杆	Link	1	1	1
18	207S14001	螺钉M4×4	Screw	2	2	2
19	20826003	销	pin	1	1	1
20	207S14001	螺钉M4×4	Screw	2	2	2
21	20804005	曲柄	Crank	1	1	1
22	S05018	螺钉M6×12	Screw	1	1	1
23	20803008	轴套	Crank	1	1	1
24	207S14012	螺钉M5×5	Screw	1	1	1
25	400607	轴	Crankshaft	1	1	1
26	30223009	油毛毡	oil Felt	3	3	3
27	20523005	JK788油线	oil Felt	1	1	1
28	20523005	JK788油线	oil Felt	1	1	1
29	20803009	轴套	Sleeve	1	1	1
30	20703009	轴套	Sleeve	1	1	1
31	20703001	轴套	Sleeve	1	1	1
32	20803007	轴套	Sleeve	1	1	1



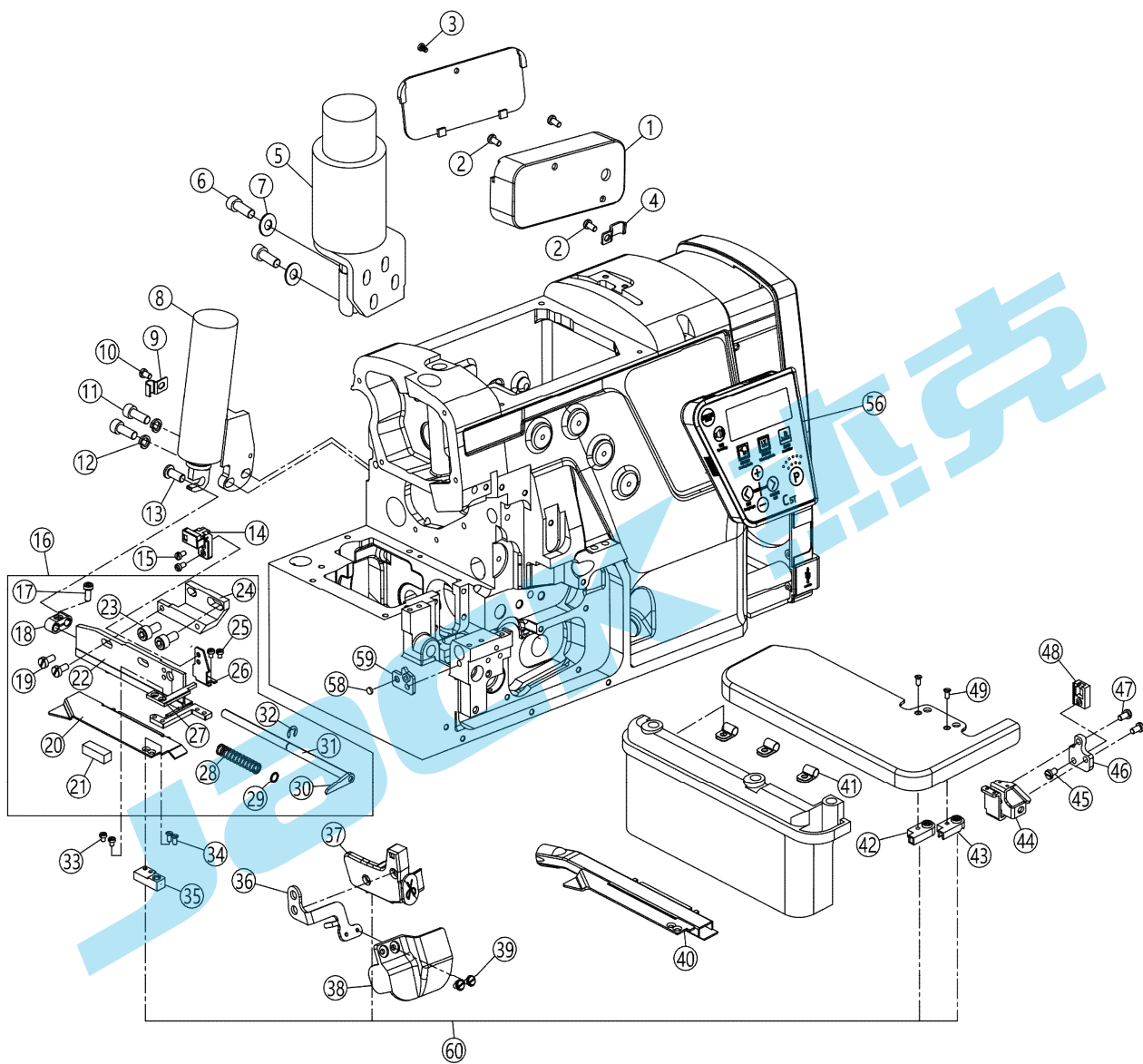
二十五、上送机构 (3) / Top Feed Mechanism(3)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	S05018	螺钉M6×14	Screw	1	1	1
2	20805006	连杆	Lever	1	1	1
3	20803014	轴套	Sleeve	1	1	1
4	20808004	挡圈	Collar	1	1	1
5	S10009	螺钉M6×8	Screw	1	1	1
6	121412005	复位板 锁紧板	Latch	1	1	1
7	20827002	弹簧	Spring	1	1	1
8	121412005	紧锁架	Latch	1	1	1
9	207S11007	螺钉M4×7.5	Screw	1	1	1
10	121402002	轴	Rod	1	1	1
11	O01026	O型圈	O Ring	1	1	1
12	121412003	差动调节杆	Lever	1	1	1
13	207S17005	螺钉M4×8	Screw	1	1	1
14	121411006	防尘滑块	Lever	1	1	1
15	121411005	防尘导轨	Lever	1	1	1
16	W01006	垫片	Washer	2	2	2
17	20728003	蝶形垫片	Spring Washer	1	1	1
18	208S16007	调节螺母	Nut	1	1	1
19	208S30003	螺钉	Screw	1	1	1
20	121412004	差动调节板	Stopper	1	1	1
21	207S17005	螺钉	Screw	2	2	2
22	207S17003	螺钉M4×4.5	Screw	1	1	1



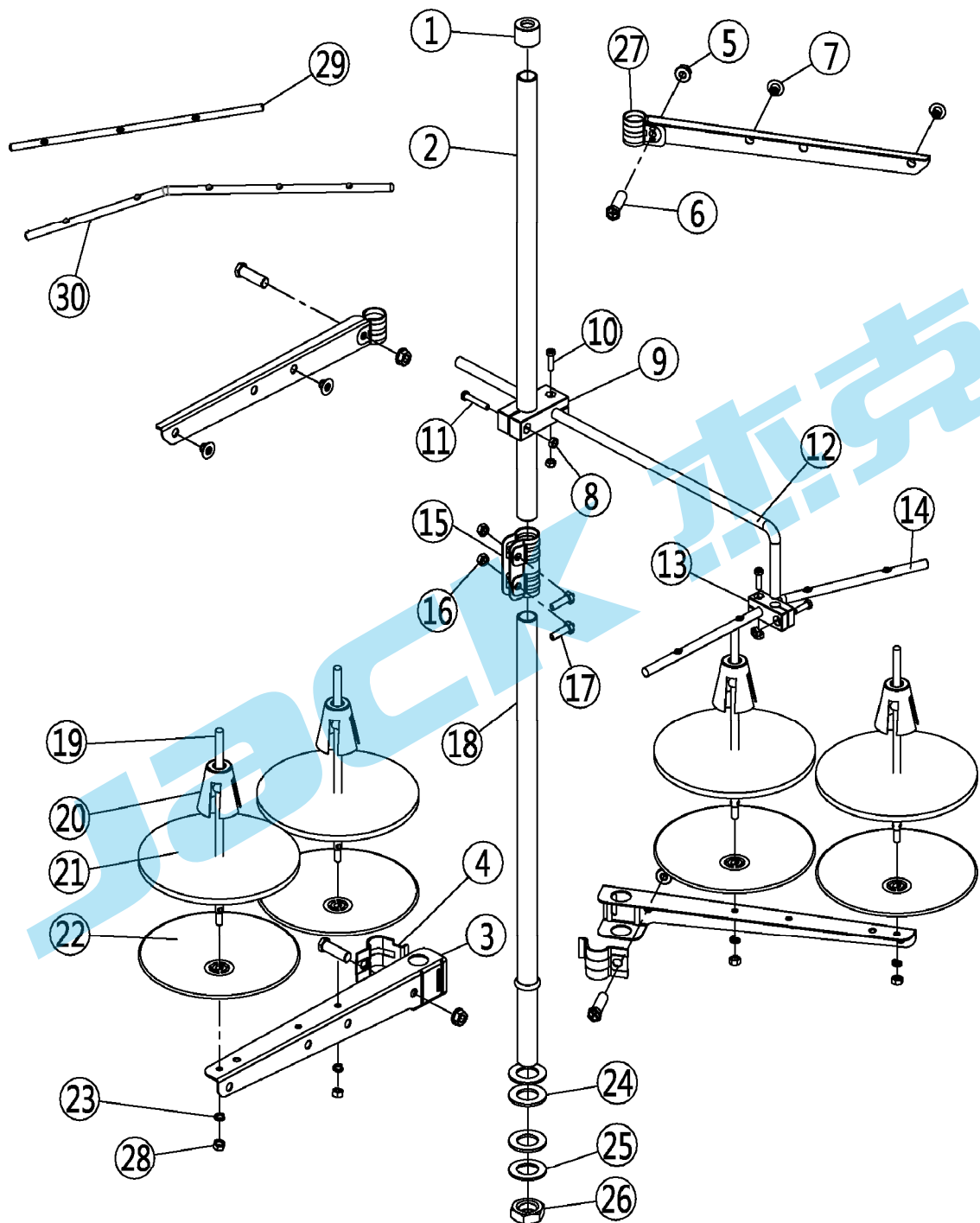
二十六、专用零件 (1) /Specific Parts

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	2061604000	压脚组件	Presser Foot Assy.	0	0	1
2	20616042	压脚连接件	Connection	0	0	1
3	S01029	开槽圆柱头螺钉M3.5×7.5	Screw	0	0	1
4	20616041	压脚架	Pin	0	0	1
5	101S11006	支针螺钉SM1/8×44	Screw	0	0	1
6	20714051	护料压板	Fabric Guard	0	0	1
7	20701054	压脚底板	Baseboard	0	0	1
8	20701055	小压脚底板	Baseboard	0	0	1
9	208S20002	销	Pin	0	0	3
10	20712052	压脚挡片	Finger Guard	0	0	1
11	20719053	压脚弹簧	Spring	0	0	1
12	207S11020	开槽圆柱头螺钉M3×4	Screw	0	0	1
13	207S20010	开槽圆柱头轴位螺钉	Screw	0	0	1
14	xxxxxxx	压脚组件	Presser Foot Assy.	0	0	1
15	207S11038	开槽圆柱头螺钉SM9/64"X40	Screw	0	0	1
16	20716063	压脚架	Rack	0	0	1
17	20716100	压脚架	10.1	0	0	1
18	207S11034	开槽圆柱头螺钉SM3/32×56×	Screw	0	0	1
19	20716064	辅助压脚	Fabric Guard	0	0	1
20	20716061	压脚底板	Baseboard	0	0	1
21	20716065	压脚底板	Baseboard	0	0	1
22	207S20022	销	Pin	0	0	1
23	207S16011	螺母	Nut	0	0	1
24	207S20021	开槽圆柱头螺钉SM1/8"X44X	Screw	0	0	1
25	20727011	压脚弹簧	Spring	0	0	1
26	20727012	压脚弹簧	Spring	0	0	1
27	20716062	小压脚	Baseboard	0	0	1
28	20716066	小压脚	Baseboard	0	0	1
29	20712026	压脚护手	Finger Guard	0	0	1
30	20715057	压脚弹簧	Spring	0	0	1
31	207S11009	开槽圆柱头螺钉M3×4.5	Screw	0	0	1
32	12121601200	压脚组件	Presser Foot Assy.	0	0	1
33	20716082	压脚架	Screw	0	0	1
34	207S11051	螺钉	Screw	0	0	1
35	20716092	压脚板簧	Plate Spring	0	0	1
36	20716081	压脚爪	Presser Foot	0	0	1
37	207S30005	轴位螺钉	Pin	0	0	1
38	P01025	销	Pin	0	0	1
39	20716079	压脚底板	Baseboard	0	0	1
40	207S16012	螺母	Nut	0	0	1
41	20716080	小压脚底板	Baseboard	0	0	1
42	20727014	弹簧	Spring	0	0	1
43	20727050	压脚弹簧	Spring	0	0	1



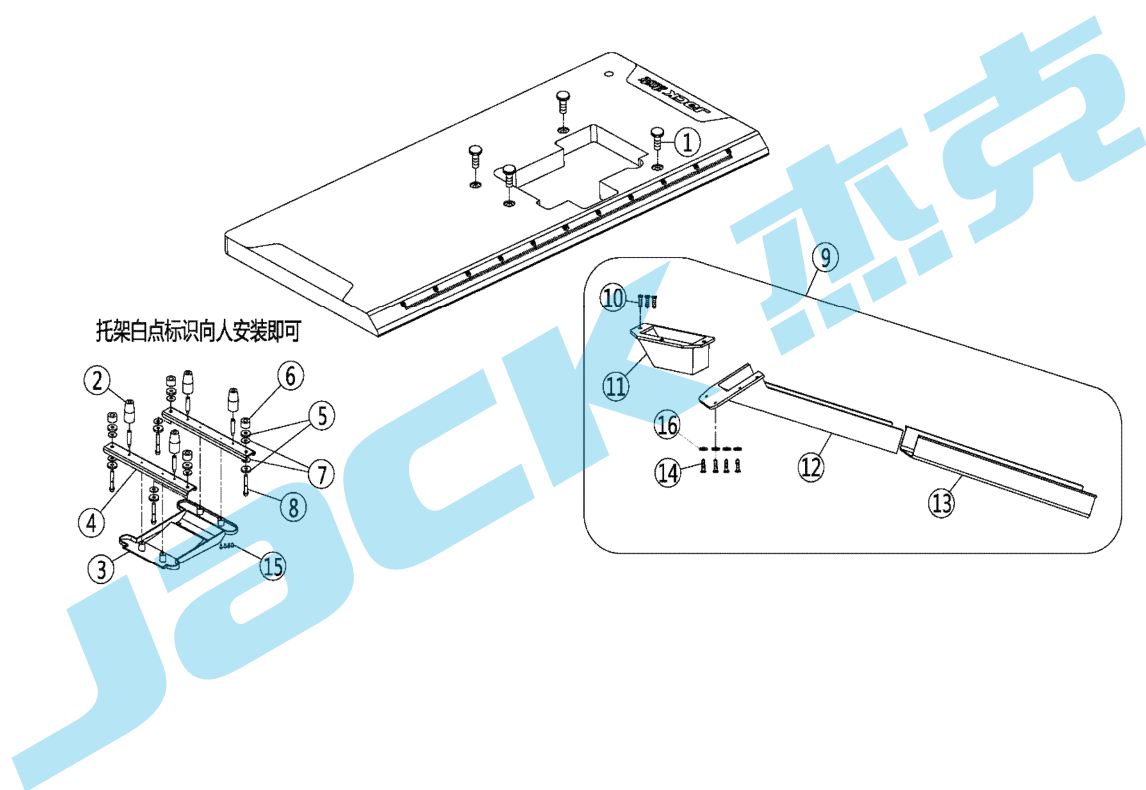
二十七、专用零件（2）/Specific Parts

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	12143000200	接线盒组件	Interconnecting device	1	1	1
2	207S11007	十字槽圆柱头螺钉M4×7.5	Screw	4	4	4
3	-----	螺钉M3×5	Screw	1	1	1
4	12912327	电线固定夹	Tubing clamps	1	1	1
5	12143000600	抬压脚电磁铁	electromagnet assembly	1	1	1
6	207S11026	螺钉M6×16	Screw	2	2	2
7	121128010	垫片	Washer	7	7	7
8	12144700100	电磁铁组件	electromagnet assembly	1	1	1
9	121112054	过线板压板	Washer	1	1	1
10	403S11051	复合槽圆柱头螺钉M4×6	Screw	1	1	1
11	207S11026	螺钉M6×16	Screw	2	2	2
12	W02004	弹簧垫圈6	Washer	2	2	2
13	20726201	销	Pin	1	1	1
14	12143000700	压脚安全开关组件	Cloth plate assembly	1	1	1
15	S01027	开槽圆柱头螺钉M3×6	Screw	1	1	1
16	2071208500	自动剪线组件	Cutter Assembly	1	1	1
17	S05048	内六角圆柱头螺钉M4×10	Screw	1	1	1
18	20704050	刀组连接曲柄	Crank	1	1	1
19	101S11011	旋梭定位钩螺钉SM11/64×40	Screw	2	2	2
20	20712083	缝台挡料板	Gear plate	1	1	1
21	20722016	支撑垫	Cushion	1	1	1
22	20712082	刀组固定座	The fixed seat	1	1	1
23	S05232	螺钉M6X12	Screw	2	2	2
24	20709106	切刀固定座	Bracket	1	1	1
25	207S11020	开槽圆柱头螺钉M3×4	Screw	2	2	2
26	20712084	挡料板	Gear plate	1	1	1
27	20719004	定刀	Constant seat	1	1	1
28	20727020	弹簧	Spring	1	1	1
29	121128007	垫圈	Washer	1	1	1
30	20719003	自动剪线动刀	The knife	1	1	1
31	20702070	上刀轴	Knife shaft	1	1	1
32	20629007	卡簧	Circlip	1	1	1
33	207S11020	开槽圆柱头螺钉M3×4	Screw	2	2	2
34	S02007	开槽沉头螺钉M3×5.4	Screw	4	4	4
35	21130303	第三接收传感器	Back emission	1	1	1
36	21111027	剪线开关扳手	Finger Guard	2	2	2
37	12111104100	剪线开关组件	Trimmer switch sensor	1	1	1
38	21111051	针杆防护罩	Eye Guide	1	1	1
39	207S11015	开槽圆柱头螺钉M3×6	Screw	2	2	2
40	12111206100	吸风刀挡板组件	Baffle assembly of suction	1	1	1
41	20629003	过线管夹	Tubing clamps	3	3	3
42	21130302	后接收传感器组件	Receiver Attachmnet(back)	1	1	1
43	21130301	前接收装置	Receiver Attachmnet(front)	1	1	1
44	121112014	锁紧板架	Bracket	1	1	1
45	S01002	开槽圆柱头螺钉M4×6.5	Screw	1	1	1
46	121112017	安全开关支架	Bracket	1	1	1
47	207S11007	十字槽圆柱头螺钉M4X7.5	Screw	2	2	2
48	21130307	缝台安全开关	Cloth plate assembly	1	1	1
49	S02007	开槽沉头螺钉M3×5.4	Screw	4	4	4
56	12143000100	操作面板组件	Operation Panel	1	1	1
58	30130017	磁铁	Magnetic Iron	1	1	1
59	20701206	下刀座挡板	Bracket	1	1	1



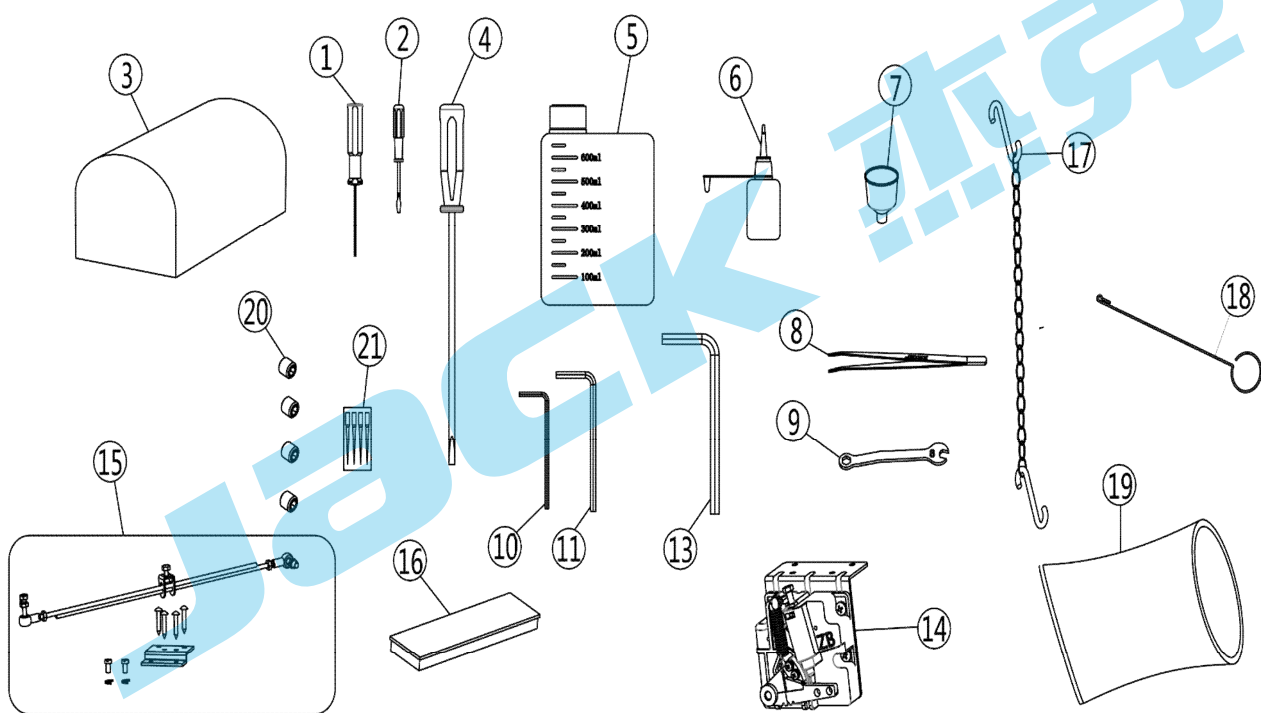
二十八、线架部件/Thread Stand

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20131019	棒帽	Rod cap	1	1	1
2	121131009	上管	Upper thread column	1	1	1
3	21131009	导线架(短)	Thread spool tray bracket	2	2	2
4	21131011	导线环	Thread guide hook	2	2	2
5	201S16006	导线环螺母	Thread guide hook nut	4	4	4
6	20131020	导线环螺钉	Screw	4	4	4
7	20131018	过线环	Thread guide hook	3	4	5
8	201S16004	螺母	Nut	4	4	4
9	21131010	导线棒固定块	Clamp plate	1	1	1
10	20131021	棒架螺钉	Screw	3	3	3
11	20131022	棒架螺钉	Screw	1	1	1
12	21131007	导线棒	Thread guide bar	1	1	1
13	21131013	导线棒固定块	Thread guide joint	1	1	1
14	20131014	过线棒	Thread guide	0	1	0
15	21131014	套	Bushing	1	1	1
16	N01030	套螺母M5	Nut	2	2	2
17	S04050	十字槽六角头螺栓M5×16	Screw	2	2	2
18	21131018	下管	Lower thread cloumn	1	1	1
19	20131006	线托棒	Spool pin	3	4	5
20	21131015	线圈定位套	Spool Cushion	3	4	5
21	20131010	线盘垫	Spool tray cushing	3	4	5
22	21131016	线盘	Spool tray	3	4	5
23	20128018	线盘垫圈	Washer	3	4	5
24	20122049	橡胶垫圈	Plate dog link washer	2	2	2
25	121128003	下管垫圈	Lower washer	2	2	2
26	201S16005	下管固定螺母	Nut	1	1	1
27	121131007	过线架(短)	Thread spool tray bracket	2	2	2
28	N01114	套螺母	Nut	3	4	5
29	20131050	过线棒	Thread guide	1	0	0
30	20131036	过线棒	Thread guide	0	0	1
31	2113101700	线架组件	Thread stand component	1	0	0
31	2113101800	线架组件	Thread stand component	0	1	0
31	2113101900	线架组件	Thread stand component	0	0	1
31	2113102700	线架组件	Thread stand component	0	0	1 (六线)



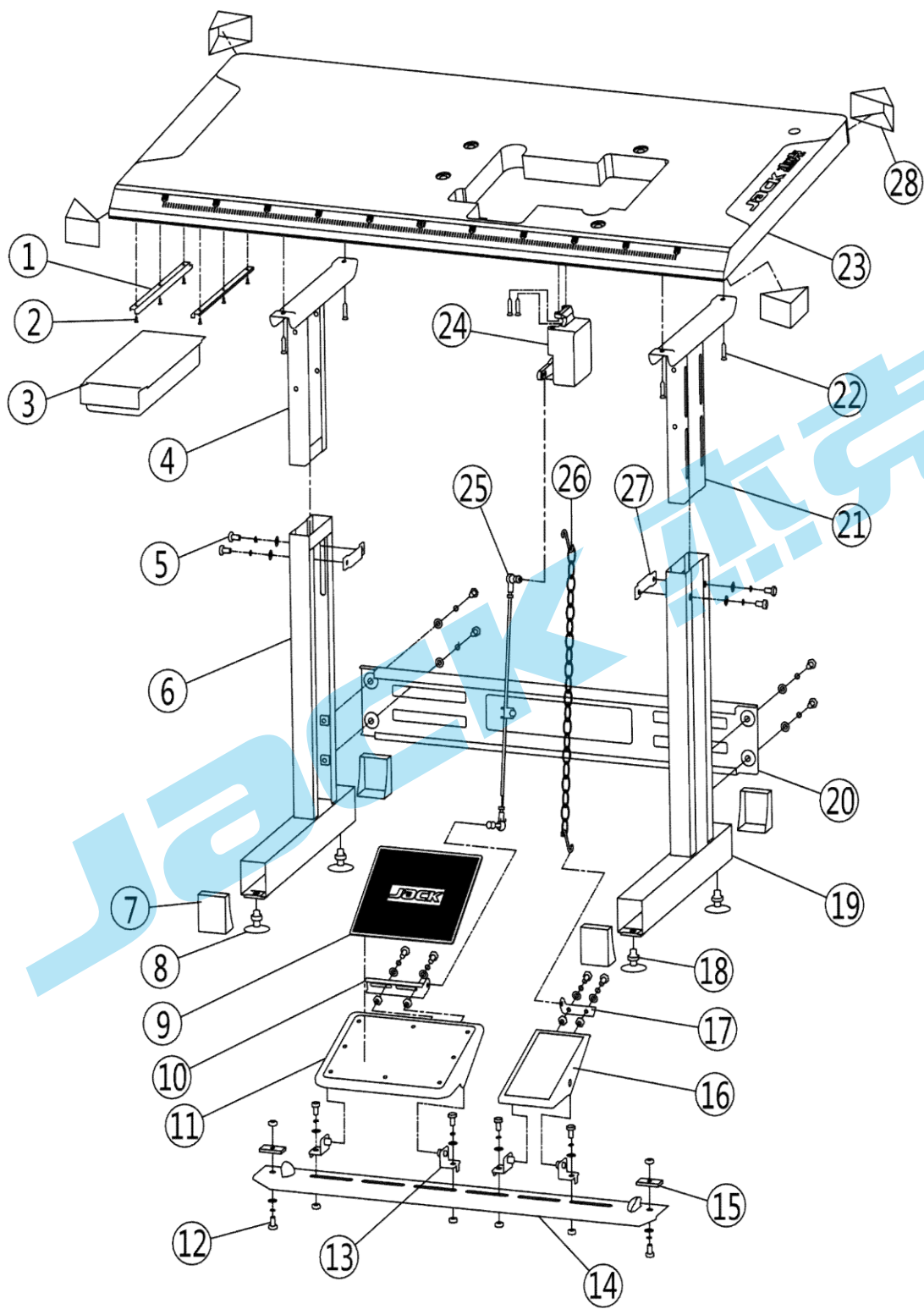
二十九、托盘部件/Part For Semi-Submerged Installation

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20131028	托盘固定螺母	Nut	4	4	4
2	20722018	托盘防震连接垫	Cushion Rubber	4	4	4
3	20711058	托盘	oil pan	1	1	1
4	20712064	托架	Rest Board	2	2	2
5	30122031	减震垫圈	Spring Washer	8	8	8
6	20131030	防震套	Washer	4	4	4
7	20131029	大垫圈	Spacer	8	8	8
8	20131027	托盘内六角螺钉	Screw	4	4	4
9	2123100400	落料斗组件	Waste Chute Assy.	1	1	1
10	20131034	排料槽座螺钉	Screw	7	7	7
11	21231005	排料槽座	Screw	1	1	1
12	20131032	排料槽 I	Waste Chute	1	1	1
13	21231007	排料槽 II	Waste Chute	1	1	1
14	421S30004	十字盘头自攻螺钉	Screw	4	4	4
15	207S13006	螺钉M4×9	Screw	4	4	4
16	20728006	垫片	Spacer	4	4	4



三十、随机附件部分/ Accessories Assemblies

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	20131044	直柄内六角螺丝刀 (1.5mm)	Hexagonal wrench/1.5mm	1	1	1
2	10131004	螺丝刀 (小)	Screwdriver (S)	1	1	1
3	121131002	机头罩	Machine head cover	1	1	1
4	20731047	螺丝刀 (大)	screw driver (L)	1	1	1
5	20131037	油壶	Oil container	1	1	1
6	20131048	小油壶 (尖嘴)	Oil container	1	1	1
7	20131039	漏斗	Tundish	1	1	1
8	20131051	镊子(JACK)	Tweezers	1	1	1
9	20131043	JK795-1908扳手 (8mm)	Wrench/8mm	1	1	1
10	20131046	内六角扳手 (2mm)	Hexagonal wrench/2mm	1	1	1
11	30131012	内六角扳手 (3mm)	Hexagonal wrench/3mm	1	1	1
-	---	---	---	-	-	-
13	20131056	内六角扳手 (5mm)	Hexagonal wrench/5mm	1	1	1
14	20730330	调速器	Controller	1	1	1
15	11543100300	拉杆组件	Pull rod	1	1	1
16	20731002	附件盒	Attachment box	1	1	1
17	20131054	JK795-1919脚踏板链	Chain	1	1	1
18	20131052	线勾	Needle threader	0	0	1
19	20131062	机头塑料袋	Plastic machine head bag	1	1	1
20	S10005	螺钉	Screw	4	4	4
21	见标准零件表	机针	Needle	4	4	4



三十一、机架部件/machine stand table assy

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	13832113	零件导轨	Drawer slider	2	2	2
2	S18002	螺钉	Screw	6	6	6
3	13832114	零件盒	Plastic drawer	1	1	1
4	1383211500	机架上节左	Upper stand (left)	1	1	1
5	S15001	M8*11螺栓垫圈组合件	Bolt washer assembly M8*11	12	12	12
6	1383211200	机架下节左	Lower stand (left)	1	1	1
7	13832104	机架座套	Rubber cover	4	4	4
8	10132016	支座	Stand height adjusting base	4	4	4
9	13832105	脚踏板垫 (大)	Large pedal pad cushion	1	1	1
10	13832110	踏板连接件 (大)	Large pedal bracket	1	1	1
11	13832106	脚踏板 (大)	Large pedal pad	1	1	1
12	L02075	M8x16螺栓垫圈组合件	Bolt washer assembly M6*11	2	2	2
13	1383210700	踏板固定件	Pedal bracket	4	4	4
14	13832108	踏板安装板	Lower bar	1	1	1
15	13832116	踏板安装板固定板	Bolt plate	2	2	2
16	21232001	脚踏板 (小)	Small pedal	1	1	1
17	20112126	踏板连接件 (小)	Small pedal bracket	1	1	1
18	N01010	螺母	Nut	4	4	4
19	1383210300	机架下节右	Lower stand(right)	1	1	1
20	13832111	机架连接板	Front bar	1	1	1
21	1383210100	机架上节右	Upper stand (right)	1	1	1
22	S18001	螺钉	Screw	6	6	6
23	xxxxxxx	台板	Table	1	1	1
24	xxxxxxx	变速器	Transmission	1	1	1
25	2011111300	拉杆组件	Motor connecting rod	1	1	1
26	2013105400	脚踏板链组件	Pedal chain components	1	1	1
27	13832102	机架固定板	Bolt plate	2	2	2
28	13832129	台板护套	Table cover	4	4	4

C5T-4 标准度量零件表

C5T-4 GAUGE PARTS LIST

机型 MACHINE TYPE /SPEC	间距		针板 NEEDLE PLATE	主送齿组件 MAIN FEED DOG ASSM	主送齿 MAIN FEED DOG	辅送齿 AUX FEED DOG	差动齿 DIFF FEED DOG	压脚组件 PRESSER FOOT ASSM	压脚爪 PRESSER FOOTFINGER	上弯针 UPPER LOOPER	下弯针 LOWER LOOPER	上差动齿 TOP FEED DOG
	NG	SW										
C5T-4-514-M03/333	2	4	20715201	2071400100	---	---	---	12081600100	---	20717004	20717005	20814014
C5T-4-514-M03/333/H/M	2	4	20715201	2071400100	---	---	---	12081600100	---	20717050	20717006	20814014
C5T-4-514-M04/435	2	4	120815001	2081406300	---	---	---	12081600100	---	20717007	120717003	20814014
C5T-4-514-A04/435	2	4	20715216	2081406300				2081600300		20717007	20717006	20814022

机型 MACHINE TYPE /SPEC	间距		上刀			下刀 LOWER KNIFE	护针		针夹头 NEED HOLDER	针 NEEDLE
			平刀 UPPER KNIFE		角刀 ANGLED KNIFE		前 FRONT	后 READ		
	NG	SW	FLAT KNIFE	UPPER KNIFE			OVERLOCK NEEDLE	GURAD		
C5T-4-514-M03/333	2	4	20719007		---	21317002	121117003	121117012	20734002	DC × 27 #11
C5T-4-514-M03/333/H/M	2	4	20719007		---	21317002	121117003	121117012	20734002	DC × 27 #11
C5T-4-514-M04/435	2	4	20619009			121119001	121117003	121117012	20734002	DC × 27 #14
C5T-4-514-A04/435	2	4	20619009			121119001	121117003	121117012	20734002	DC × 27 #14

C5T-5 标准度量零件表

C5T-5 GAUGE PARTS LIST

机型 MACHINE TYPE /SPEC	间距		针板 NEEDLE PLATE	主送齿组件 MAIN FEED DOG ASSM	主送齿 MAIN FEED DOG	辅送齿 AUX FEED DOG	差动齿 DIFF FEED DOG	压脚组件 PRESSER FOOT ASSM	上弯针 PRESSER FOOT/FINGER	下弯针 UPPER LOOPER	链线弯针 LOWER LOOPER	上差动齿 TOP FEED DOG
	NG	SW										
C5T-5-516-03/233	5	5	20715205	2071401700				2081600700	20717004	120717003	20712047	20814015
C5T-5-516-03/333	3	4	20715204	2071400400				2080101400	20717004	120717003	20712047	20814001
C5T-5-516-03/333/H	3	4	20815005	2081400400				2080101400	20717007	120717003	20712047	20814028
C5T-5-516-A04/435	5	6	20715206	2131400900				2081600600	20717050	120717003	20717051	20814019

机型 MACHINE TYPE /SPEC	间距		上刀		下刀 LOWER KNIFE	护针		针夹头 NEED HOLDER	针 NEEDLE
	NG	SW	平刀 FLAT KNIFE	角刀 ANGLED KNIFE		前 FRONT	后 READ		
C5T-5-516-03/233	5	5	20719007	----	21317002	20717008	121117012	20734004	DC × 27 #14
C5T-5-516-03/333	3	4	20719007	----	21317002	20717008	121117012	20734003	DC × 27 #14
C5T-5-516-03/333/H	3	4	20619009	----	121119001	20717008	121117012	20734003	DC × 27 #14
C5T-5-516-A04/435	5	6	----	20719050	121119001	20717008	121117012	20734004	DC × 27 #19

C5T-6 标准度量零件表

C5T-6 GAUGE PARTS LIST

机型	间距	针板		主送齿组件	主送齿	辅送齿	差动齿	压脚组件	上弯针	下弯针	链线弯针	上差动齿
		GAUGE	NEEDLE PLATE									
MACHINE TYPE /SPEC	NG	SW		MAIN FEED DOG ASSM	MAIN FEED DOG	AUX FEED DOG	DIFF FEED DOG	PRESSER FOOT ASSM	PRESSER FOOT/FINGER	UPPER LOOPER	LOWER LOOPER	TOP FEED DOG
C5T-6-1004/435	5	2.5×3.5	21115035	2071405600	-----	-----	-----	12081600400	20717050	120717003	20717051	20814019

机型	间距	上刀		下刀	护针		护针		针夹头	针
		平刀	角刀		前	后	前	后		
MACHINE TYPE /SPEC	GAUGE	FLAT KNIFE	UPPER KNIFE	LOWER KNIFE	OVERLOCK FRONT	NEEDLE READ	CHAIN STITCH FRONT	NEEDLE READ	NEED HOLDER	NEEDLE
C5T-6-1004/435	5	2.5×3.5	20719050	121119001	20717008	121117012	20712045	20701032	21134001	DC × 27 #19

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